



TX11

Weight Transmitter

Technical Manual

SAFETY INSTRUCTIONS



CAUTION! READ THIS MANUAL BEFORE OPERATING OR SERVICING THIS EQUIPMENT. FOLLOW THESE INSTRUCTIONS CAREFULLY. SAVE THIS MANUAL FOR FUTURE REFERENCE. DO NOT ALLOW UNTRAINED PERSONNEL TO OPERATE, CLEAN, INSPECT, MAINTAIN, SERVICE, OR TAMPER WITH THIS EQUIPMENT. ALWAYS DISCONNECT THIS EQUIPMENT FROM THE POWER SOURCE BEFORE CLEANING OR PERFORMING MAINTENANCE. CALL BAYKON ENGINEERING FOR PARTS, INFORMATION, AND SERVICE.



WARNING! ONLY PERMIT QUALIFIED PERSONNEL TO SERVICE THIS EQUIPMENT. EXERCISE CARE WHEN MAKING CHECKS, TESTS AND ADJUSTMENTS THAT MUST BE MADE WITH POWER ON. FAILING TO OBSERVE THESE PRECAUTIONS CAN RESULT IN BODILY HARM.



WARNING! FOR CONTINUED PROTECTION AGAINST SHOCK HAZARD CONNECT TO PROPERLY GROUNDED OUTLET ONLY. DO NOT REMOVE THE GROUND PRONG.



WARNING! DISCONNECT ALL POWER TO THIS UNIT BEFORE REMOVING ANY CONNECTION, OPENING THE ENCLOSURE OR SERVICING.



WARNING! BEFORE CONNECTING/DISCONNECTING ANY INTERNAL ELECTRONIC COMPONENTS OR INTERCONNECTING WIRING BETWEEN ELECTRONIC EQUIPMENT ALWAYS REMOVE POWER AND WAIT AT LEAST THIRTY (30) SECONDS BEFORE ANY CONNECTIONS OR DISCONNECTIONS ARE MADE. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN DAMAGE TO OR DESTRUCTION OF THE EQUIPMENT OR BODILY HARM.



CAUTION! OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES.

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BAYKON A.Ş.

Kimya Sanayicileri Organize SB Organik Cad. No:31 Tepeören, 34956 İstanbul, TURKEY

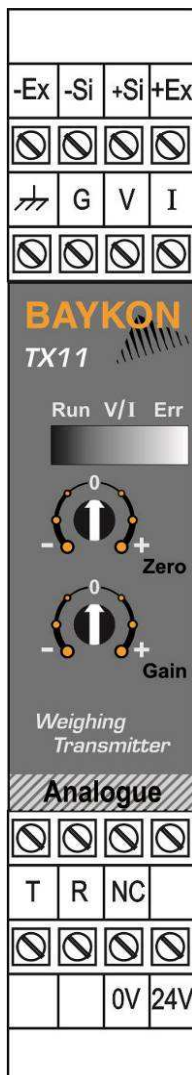
Tel : +90 216 593 26 30 (pbx) Fax : +90 216 593 26 38 <http://www.baykon.com>

1. FRONT VIEW, FEATURES AND SPECIFICATIONS

Microcontroller based analog load cell transmitter TX11 has very high accuracy and long term stability with its high tech design.

This high accurate instrument gives the system designers a lot of advantages to increase the system reliability and to reduce the installation and service times. All instruments' analog outputs are matched in the production to perform calibration at PLC and for changing the instrument without recalibration in service if adjustment is done in PLC.

There are 8 positioned rotary switches and annunciator LED's in front of the instrument. The upper rotary switch adjusts unloaded scale's analog output level (zero adjustment) and the lower rotary switch adjusts gain of the instrument. The front view and pin descriptions of TX11 is shown below.



Pin Name	Definition
LOAD CELL CONNECTION	
- Ex	- Excitation
+ Ex	+ Excitation
- Si	- Signal
+ Si	+ Signal
ANALOGUE OUTPUT	
I	4 - 20mA output
V	0 - 10V output
G	GND
⏏	Shield and Protective ground
ANALOG OUTPUT RANGE	
T	Refer to Step 4 of Section 2
R	Refer to Step 4 of Section 2
NC	Not connected
	Not used
	Not used
	Not used
POWER SUPPLY	
24V	+24VDC
0V	0VDC

Features

- Minimized zero and span drifts because of its microcontroller technology and high accurate, very low temperature drift 24 bits ADC and 16 bits DAC converters.
- Long time stability and low temperature drifts eliminates the frequent readjustment period.
- Digital adaptive anti-vibration filter to minimize environmental vibrations.
- Very easy and user friendly digital adjustment via rotary switches located on the front of the instrument.
- All instrument are adjusted to 0 – 10 V and to 4 – 20 mA analog output ranges for 0 – 10 mV load cell signal range in production as a default.
- Calibration at PLC does not require readjustment after changing instrument because of matching in the production.

TECHNICAL SPECIFICATIONS	
Analogue input range	0 mV to 20 mV
Minimum input range	< 1 mV
Linearity	< % 0.01
Temperature drift	< 0.007 % FSR / °C
Converters	24 bit Delta-Sigma ratiometric ADC with integral analog and digital filters 16 bit very low drift DAC
Internal resolutions	16 000 000 counts ADC
External resolution	Analogue output changes up to 65000 steps
Calibration	With rotary switches in the front with any test load. Preadjusted and matched instrument for calibration at PLC
Analogue outputs	Current output for 4-20 mA ; Voltage output for 0-10 VDC.
Max. cable length	300 meter
Max. load resistance (current output)	500 Ω
Load cell excitation	5 VDC
Number of Load Cells	Up to 4 units of 350 Ω or 12 units of 1100 Ω (min. 85 Ω)
Power supply	12 to 28 VDC 0.2 A
Operation Temperature	Between -10 °C and +45 °C at 85% RH max, non-condensing
EMC Immunity	Class E2
Enclosure	Polyamide, for DIN-rail mount, IP20
Dimensions	Front Width:22,5 mm, Front Length: 99 mm , Height:114,5mm,

2. INSTALLATION AND COMMISSIONING

Recommendations

Warning: Please care the following warnings for designing the control cabinet which will increase your system reliability.

The control cabinet should be designed so that the instrument can operate safely. The panel should be placed clean area, not getting direct sun light if possible, with a temperature between $-10\text{ }^{\circ}\text{C}$ and $+40\text{ }^{\circ}\text{C}$, humidity not exceeding 85% non-condensing. All external cables should be installed safely to avoid mechanical damages.

TX11 instruments are very low level signal measuring instruments. To avoid electrical noise, TX11 should be separated from the equipments that produce electrical noise. Preferable use metal cabinet against radio frequency interference and the cabinet shall be connected to ground against the electromagnetic disturbances. Load cell cable and analog output cable trays must be separated from others, if possible. If there are noise-generating equipments such as heavy load switches, motor control equipments, inductive loads etc., please be careful against the EMC interference in the cabinet. Connect parallel reverse diodes to the DC inductive loads like relays, solenoids etc. to minimize voltage peaks on the DC power lines.

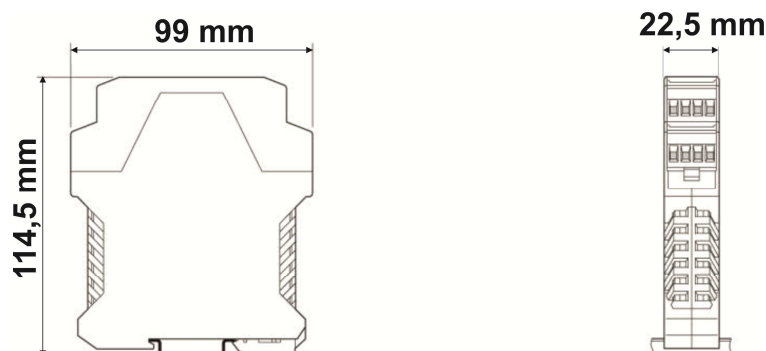
All load cell and analogue output cables coming to the control cabinet shall be shielded.

Warning: Control cabinet design and proper installation increases reliability and performance of the instrument. Please do not forget that the instrument must be powered off before inserting or removing any peripheral connector.

Follow the installation and commissioning steps described below carefully to prevent unwanted results after installation.


Step 1 Mechanical Installation

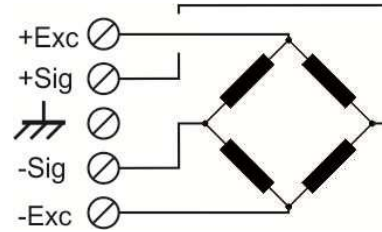
The place where you will use/install your instrument should be clean, not getting direct sunlight if possible, with a temperature between -10°C and $+40^{\circ}\text{C}$, 85% maximum relative humidity non-condensing. Install the instrument on the DIN rail in the cabinet. The instrument mechanical drawing is;



Step 2 Load Cell Connection


The load cell wiring should be made carefully before energizing to avoid damages to the instrument and load cells. The input resistance of the load cells that you want to connect should be more than 85 Ω .

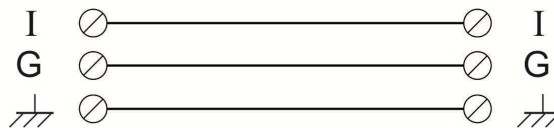
Pin Name	Load Cell Cable
+Ex	+ Excitation
-Ex	- Excitation
+Si	+ Signal
-Si	- Signal
	Shield



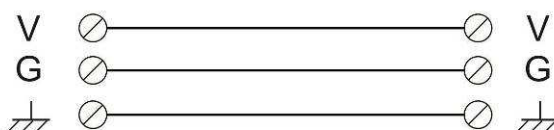
Step 3 Analogue Output Connection

Only one of the analog output types can be used at the same time and has to be selected in the setup. Install the analog output measuring instrument for adjustment, if need be.

Pin Name	Definition
I	Current Output
V	Voltage Output
G	GND
	Shield



Current output connection



Voltage output connection

Step 4 Changing the Analogue Output Type

TX11 checks the T and R pins connection and sets its analog output according to the table below at power on. To change the analog output mode short circuit or open circuit T and R pins of the instrument before power on the instrument.

Analogue Output Type	T and R pins	V/I LED
Current output	Open circuited	On
Voltage output	Short circuited	Flash

After setting your analog output type go to the next step.

Step 5 Energize the Instrument

Check the followings before energizing the instrument.

- Mechanical installation, grounding, load cell connection and power supply connection.
- The T and R pins on the instrument shall be defined the analog output type as seen in the Step 4 at power on.
- The analog output cabling should be done for the same analog output type.
- The adjustment rotary switches shall be at “ 0 “ position at power on.








If everything is correct energize the instrument.

Step 6 Zero and Gain Adjustments

By Changing output value with rotary switch:

Zero and Gain adjustment rotary switches are used to adjust zero and gain of the analog output. Both switches must be at “ 0 “ positions when the adjustment starts.

Adjustment is done by turning the adjustment switch as described in the table below.

Adjustment rotary switch position	Rotary switch description	Run LED
	Operation, No any change,	On
 	Decrease (-) / Increase (+) in slow steps	Flash
 	Decrease (-) / Increase (+) in medium steps	Flash
 	Decrease (-) / Increase (+) in big steps	Flash

RUN LED flashes to indicate the instrument is in adjustment mode.

Zero Adjustment

- Connect the measurement instrument to the analog output.
- Unload the scale.
- Increase or decrease the analog output by zero adjustment rotary switch.
- The zero adjustment rotary switch will be at “ 0 ” position at the end of the adjustment.

Gain Adjustment

- Connect the measurement instrument to the analog output.
- Load the scale.
- Calculate the analog output value should be calculated for the applied load.

The analog output value at any loading is

$$\text{Analog Output} = \text{Minimum output} + \frac{\text{Maximum output} - \text{Minimum output}}{\text{Scale capacity}} * \text{Load}$$

For example, for 100 kg scale capacity , 4 – 20 mA output range, and 25 kg load, the analog output current will be ;

$$I_{\text{out}} = 4 + ((20 - 4) / 100) * \text{Load} = 4 + 0.16 * \text{Load} = 4 + 0.16 * 25 = 8 \text{ mA}$$

The 0 – 10 VDC analog output voltage will be:

$$V_{\text{out}} = 0 + (10 / 100) * 25 \text{ kg} = 0,1 * 25 = 2.5 \text{ VDC}$$

- Increase or decrease the analog output by gain adjustment rotary switch to measure the calculated output value above. Please make gain adjustment rotary switch “ 0 ” position..

Adjustment at PLC:

All instruments are adjusted in the production to operate in its analog output range between 0 mV and 10 mV load cell signal as default. Current output default adjustment is 4 – 20 mA and Voltage output default range is 0 – 10 VDC .

For example if the instrument is at factory default values and programmed to operate 4 – 20 mA output range, the output will be 4 mA at 0 mV load cell signal and will be 20 mA at 10 mV load cell signal.

Changing the TX11 instrument is not required recalibration because of matching instruments in production at Baykon.



Step 8 Testing the Scale Performance

You have to check your scale performance by testing the scale eccentricity, scale linearity at loading up to maximum loading value, repeatability etc. before using it.

3. OPERATION

There are 3 LEDs and 2 adjustment rotary switches on the front panel of TX11. The rotary switches should be at “ 0 “ positions for operation.

In operation rotary switch positions, T and R pins connection, and LEDs announces are;

Analogue Output Type	Gain Adj. Sw. position	Zero Adj. Sw. position	T and R pins	V/I LED (after power on)
Current			Open circuited	On
Voltage			Short circuited	Flash

Refer to Section 4 in case of the Err LED turns on.

The analogue output signal also gives information about the status of the system and the weighing process to inform PLC as;

Condition	Current output	Voltage output
Operation	X	X
Programming	X	X
The weight is more than the range (Over signal to PLC)	24 mA	11 V
The weight is under than the zero range (Under signal to PLC)	0 mA	-4.0 V
“Error” signal to PLC	0 mA	0 V
“ADC is out of operating range” error to PLC	24 mA	11 V

4. TROUBLE SHOOTING

The type TX11 amplifier has been designed as a very reliable and virtually error free instrument. However if an error occurs, do not attempt to repair the equipment before you understand what caused the error. Note the status of the front panel LEDs, and try to find the problem with the help of the table given below. Don't let unauthorized people interfere with the instrument.

FRONT PANEL LEDES			DEFINITION
Run	V/I	Err	
Off	Off	Off	<ul style="list-style-type: none"> - No power - Board failure
On	On	Off	<ul style="list-style-type: none"> - Operation in 4 – 20 mA output type.
On	Flash	Off	<ul style="list-style-type: none"> - Operation in 0 – 10 VDC output type.
On	X	On	Output type is 4 – 20 mA or 0 – 10 VDC <ul style="list-style-type: none"> - Input signal is out of range - Calibration needed. - Check output circuit and cabling. - Board failure

The analogue output also give additional information about the weighing system as described in Section 3.

Declaration of Conformity

We;

BAYKON ENDÜSTRİYEL KONTROL SİSTEMLERİ SAN. VE TİC. A.Ş.
Kimya Sanayicileri Organize Sanayi Bölgesi Organik Cad. No:31
34956 Tepeören Tuzla/İSTANBUL TURKEY

to which this declaration relates, is in conformity with the following standard(s) or other normative document(s).

EC Directive:

Applicable Standards:

Low Voltage Directive (LVD): (2006/95/EC)

EN 60950-1

Electromagnetic Compatibility (EMC): (2004/108/EC)

EN 61326-1

Baykon, July 2013

Muhammed YALÇINKAYA
General Manager

Sedat AYDEMİR
Quality Assurance Manager

NOTES: