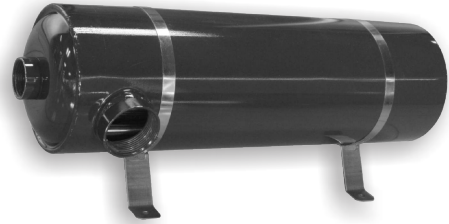


Heat Exchanger

Model: HE40 HE60 HE75 HE120



- Install the heat exchanger according to the illustration.
- If the heat exchanger is installed above the pool water surface, the tubes shall be placed in a loop to avoid self-drainage of the heat exchanger.
- The heat exchanger must not be covered or installed against inflammable material.
- Dosage of chlorine, acid or similar, must be done after the heat exchanger to avoid corrosion.
- If the pool circulation ceases or is shut off, the circulation pump on the primary side shall be shut off too.
- In case of climate with sub-zero temperatures, or if the pool is closed for the winter or for more than 1 month, the heat exchanger must be completely emptied.
- The heat exchanger must not be used in salt water or in pools where a chlorinator is used.

Follow the instructions stated below:

- Chlorine content : max 3 mg/l (ppm)
- Chloride content : max 250 mg/l(ppm)
- pH-value : 7,2-7,8
- Alkalinity : 60-120 mg/l (ppm)
- Calcium hardness: 200-1000 mg/l (ppm)
- Max. temperature : 130°C
- Max. pressure : primary 10 bar, secondary 5 bar

