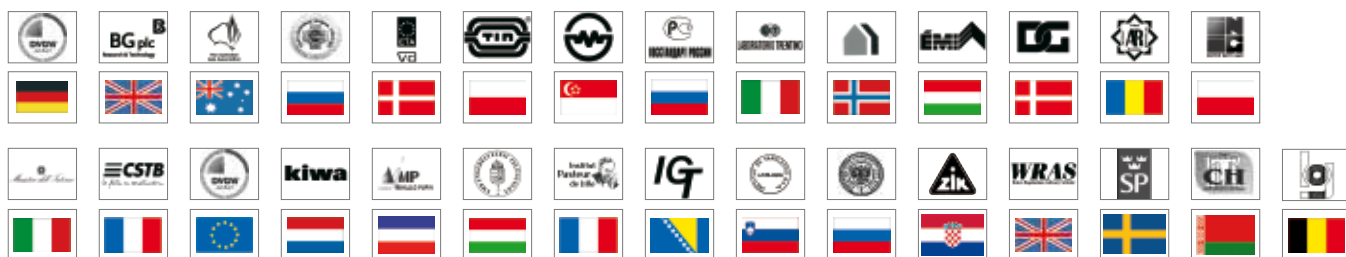


TECHNICAL CATALOGUE

PRESSURE REDUCING VALVES MINIPRESS



ITAP SpA, founded in Lumezzane (Brescia) in 1972, is currently one of the leading production companies in Italy of valves, fittings and distribution manifolds for plumbing and heating systems. Thanks to fully automated production processes, with 63 tooling machines and 25 assembly lines, we are able to produce 150,000 pieces per day. Our innate pursuit for innovation and observance of technical regulations in force is supported by the company certification ISO 9001: 2008. The company has always considered its focus on quality as the main tool to obtaining significant business results: today ITAP SpA is proud to offer products bearing the approval of numerous international certifying bodies.





Minipress pressure reducing valve is a device which reduces and stabilizes the upstream pressure to an adjusted downstream pressure.

When the entering pressure from the public mains is too high and variable, pressure reducing valve **stabilizes the downstream pressure to the adjusted one**. Possible variations of the upstream pressure do not influence the adjusted downstream pressure. This range of pressure reducing valves allows the operator to adjust the downstream pressure to a set figure.

Pressure reducing valves are **suited for domestic water services, heating and air-conditioning plants, compressed air systems***. They can be used **with water, compressed air and no-aggressive fluids**.

ITAP Pressure reducing valves comply with the requirements of Council Directive 97/23/EC (PED) and the CE marking is not requested according to art. 3 clause 3 of DL 25/02/2000 n. 93.

(* In the type-testing according to PED Council Directive, it is necessary that pressure reducing valves were approved as a part of the installation).

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MINIPRESS PRESSURE REDUCING VALVE

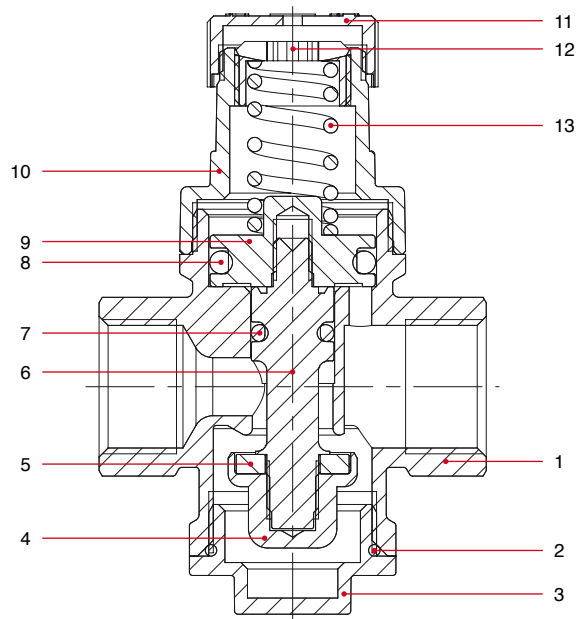


SIZE	PRESSURE	CODE	PACKING
1/2" (DN 15)	15bar/217,5psi	3600012	4/44
3/4" (DN 20)	15bar/217,5psi	3600034	4/44

TECHNICAL SPECIFICATIONS

Compensated piston operation.
 Female/female threads.
 Body in nickel-plated brass.
 Minimum and maximum working temperatures: 0°C, 80°C.
 Maximum inlet pressure: 15bar.
 Outlet pressure can be adjusted between 1 and 4 bar.
 Factory preadjustment 3 bar.
 Threads ISO228 (equivalent to DIN EN ISO 228 and BS EN ISO 228).

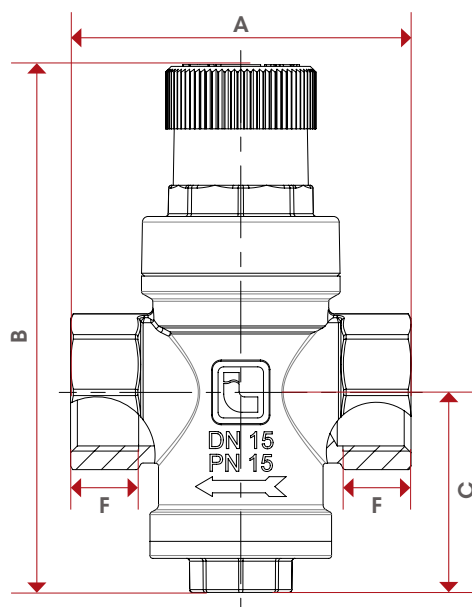
MATERIALS



POS.	DESCRIPTION	N.	MATERIAL
1	Body	1	Nickel-plated brass CW617N
2	O-Ring	1	NBR
3	Bottom plug	1	Nickel-plated brass CW617N
4	Shutter	1	Brass CW614N
5	Flat seat washer	1	NBR
6	Stem	1	Brass CW614N
7	O-Ring	1	NBR
8	O-Ring	1	NBR
9	Diaphragm	1	Brass CW614N
10	Upper plug	1	Nickel-plated brass CW617N
11	Cover	1	Nylon
12	Regulator	1	Brass CW614N
13	Spring	1	Stainless steel AISI 302



OVERALL DIMENSIONS



	1/2"	3/4"
DN	15	20
A	60	60
B	93	93
C	32,25	32,25
F	12	12
Kg/cm ² bar	15	15
LBS - psi	218	218

CERTIFICATIONS



361

MINIPRESS PRESSURE REDUCING VALVE, WITH PRESSURE GAUGE CONNECTION

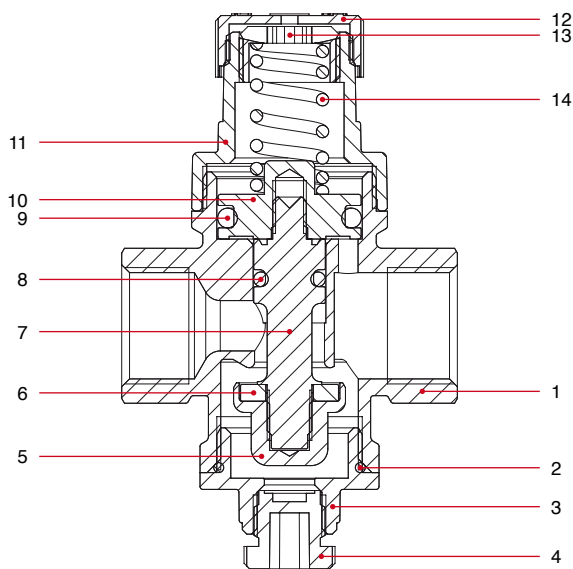


SIZE	PRESSURE	CODE	PACKING
1/2" (DN 15)	15bar/217,5psi	3610012	4/44
3/4" (DN 20)	15bar/217,5psi	3610034	4/44

TECHNICAL SPECIFICATIONS

- Compensated piston operation.
- Female/female threads.
- Body in nickel-plated brass.
- Minimum and maximum working temperatures: 0°C, 80°C.
- Maximum inlet pressure: 15bar.
- Outlet pressure can be adjusted between 1 and 4 bar.
- Factory preadjustment 3 bar.
- Outlet pressure gauge connection 1/4".
- Threads ISO228 (equivalent to DIN EN ISO 228 and BS EN ISO 228).

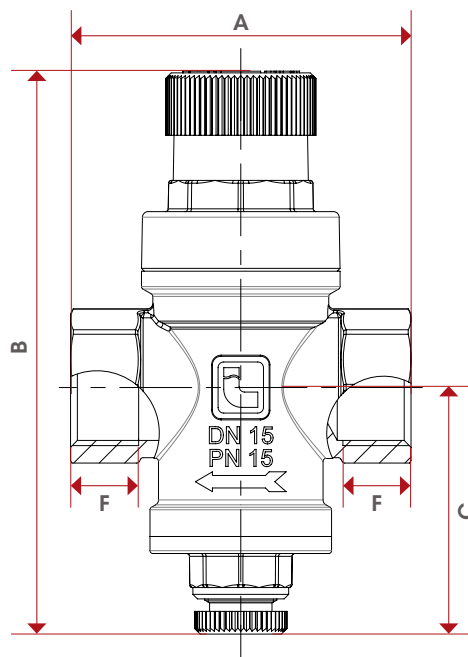
MATERIALS



POS.	DESCRIPTION	N.	MATERIAL
1	Body	1	Nickel-plated brass CW617N
2	O-Ring	1	NBR
3	Bottom plug	1	Nickel-plated brass CW617N
4	Cap	1	Nylon
5	Shutter	1	Brass CW614N
6	Flat seat washer	1	NBR
7	Stem	1	Brass CW614N
8	O-Ring	1	NBR
9	O-Ring	1	NBR
10	Diaphragm	1	Brass CW614N
11	Upper plug	1	Nickel-plated brass CW617N
12	Cover	1	Nylon
13	Regulator	1	Brass CW614N
13	Spring	1	Stainless steel AISI 302



OVERALL
DIMENSIONS



	1/2"	3/4"
DN	15	20
A	60	60
B	100	100
C	43	43
F	12	12
Kg/cm ² bar	15	15
LBS - psi	218	218

CERTIFICATIONS



PRESSURE DROP CHART

WITH WATER

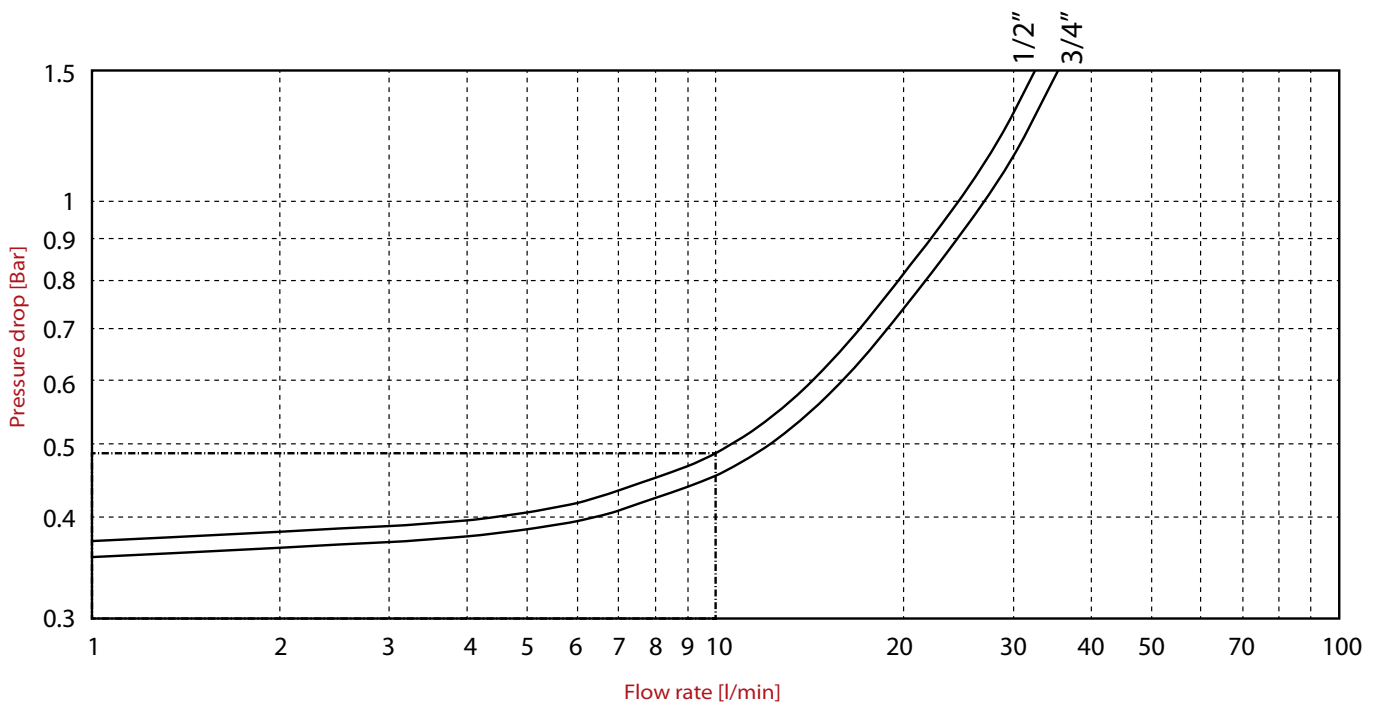
Pressure drop diagram includes the loss of pressure proportional to a specific flow rate.

According to the requested flow rate, it is possible to measure the water system and the pressure reducing valve correctly (it would be better to have a flow speed between 1 m/s and 2 m/s in the piping).

INSTANCE:

In case of 1/2" pressure reducing valve with an adjusted downstream pressure of 3 bar and a flow rate of 10 l/min, the pressure drop diagram states a loss of pressure of 0.49 bar. It means that the pressure gauge installed on the outlet way of pressure reducing valve shows a figure of 2.51 bar (= 3 bar - 0.49 bar).

Here mentioned figures refer to: upstream pressure 8 bar, downstream pressure 3 bar.



Installation

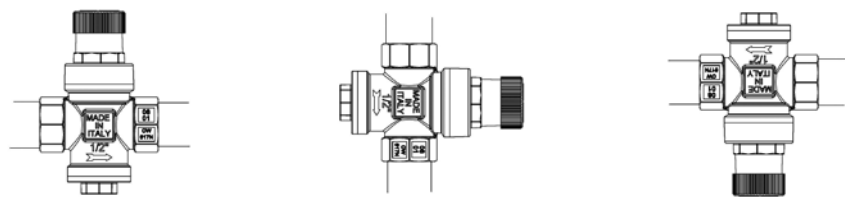
For the best use and duration of the system, it is necessary to comply with the following instructions on installation, with the national regulations and with relevant local requirements.

- Place of installation has to be protected from frost and has to be easily inspectable
- It would be better to install shut-off valves upstream and downstream of the pressure reducing valve, to facilitate the maintenance operations
- In order to protect pressure reducing valve from overpressure, install a check valve immediately downstream of the pressure reducing valve
- In case of water heater downstream of the pressure reducing valve, install an expansion vessel between the valve and the water heater
- In order to avoid cavitation and therefore excessive noisiness, it is strongly recommended that the ratio between maximum upstream pressure and regulating downstream pressure does not exceed the value of 2,5. Pressure reducing valve is not a safety device. It would be better to install all the necessary safety relief valves.

Please, duly note the downstream pressure of the reducing valve has not to be higher than the maximum working pressure of the devices installed in the private water system, in order to avoid possible damages or malfunctions.

Instruction on installation

1. Before installing the pressure reducing valve, open all the outlets to flush the system and expel any air left in piping.
2. Install shut-off valves upstream and downstream to facilitate maintenance operations.
3. For a right flow direction, use the arrow stamped on the body.
4. ITAP pressure reducing valve can be installed in either vertical or horizontal piping. It can be installed also upside down.
5. Art. 361 is equipped with a threaded connection suitable for a pressure gauge. It is possible to unscrew the plug made by Nylon PA6 in order to install a pressure gauge in the size of 1/4". In such a position, the pressure gauge shows the downstream pressure of the reducing valve.
6. The whole range of ITAP pressure reducing valves are tested and adjusted with a downstream pressure of 3 bar. It is possible to change the downstream pressure by means of the adjusting device.



7. The final adjustment of the pressure reducing valve has to be carried out with a filled private water system and with all the outlets shut-off. The upstream pressure has to be at least 1 bar higher than the adjusted pressure.

Adjustment of the pressure reducing valve to a downstream pressure different from the pre-adjusted one (3 bar):

- Close the downstream shut-off valve;
- Unscrew the plug (Fig. 4.1);
- Adjustment is carried out by means of an hexagonal key on the upper part of the device ; turn in clockwise way in order to increase the downstream pressure, turn in anticlockwise way in order to reduce the downstream pressure (Fig. 4.3);
- Open outlets in the private water system, in order to check the stability of the adjustment;

MANUFACTURER INSTRUCTIONS

- Adjust the downstream pressure with outlets totally shut-off and with water at room temperature only;
- Screw the plug.
- Adjustment procedure is complete once the required pressure appears on the pressure gauge.

FIG. 4.1



FIG. 4.2

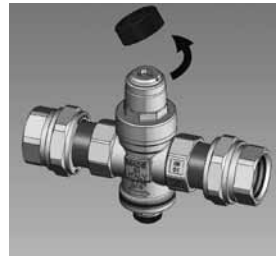
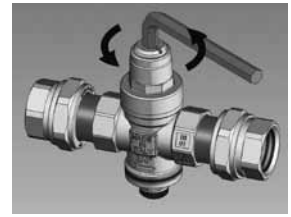


FIG. 4.3



Troubleshooting

Increase in pressure downstream on the pressure reducing valve with a water heater in-line.

This problem is due to heating of the water, caused by the water heater. The pressure downstream increases, due to water expansion, as the pressure reducing valve is correctly closed. It is necessary to install an expansion vessel between the pressure reducing valve and the water heater to absorb the pressure increase (Fig. 5.1).

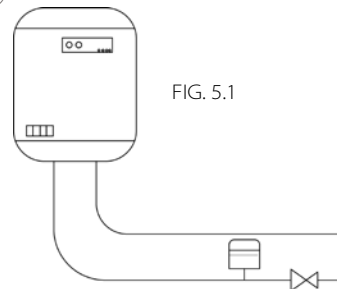


FIG. 5.1

The pressure reducing valve does not maintain the adjusted figure

In most cases, this problem is due to the presence of impurities on the valve seat, causing blow-by and consequent increase in the downstream pressure. Install an Y-strainer upstream of the pressure reducing valve.

Carry-out the maintenance of the Y-strainer.

Flush the water system before installing the pressure reducing valve.





NOTES

Area with horizontal dashed lines for taking notes.

MINIPRESS

We reserve the right to make improvements and changes to the products described herein and to the relative technical data, at any time and without forewarning.



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