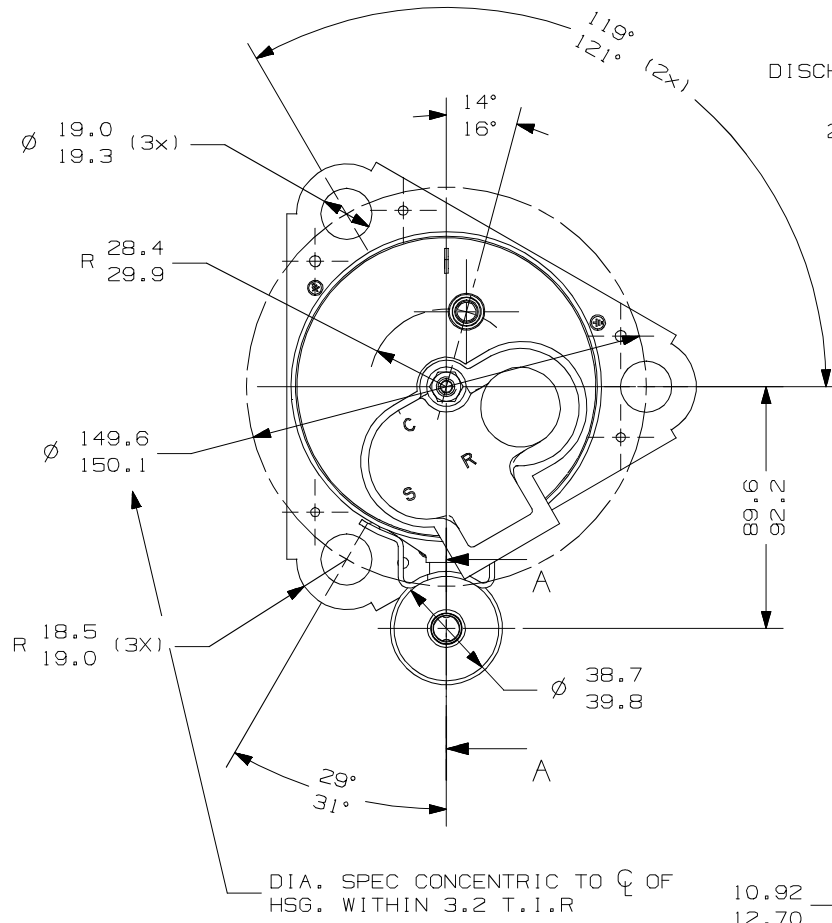


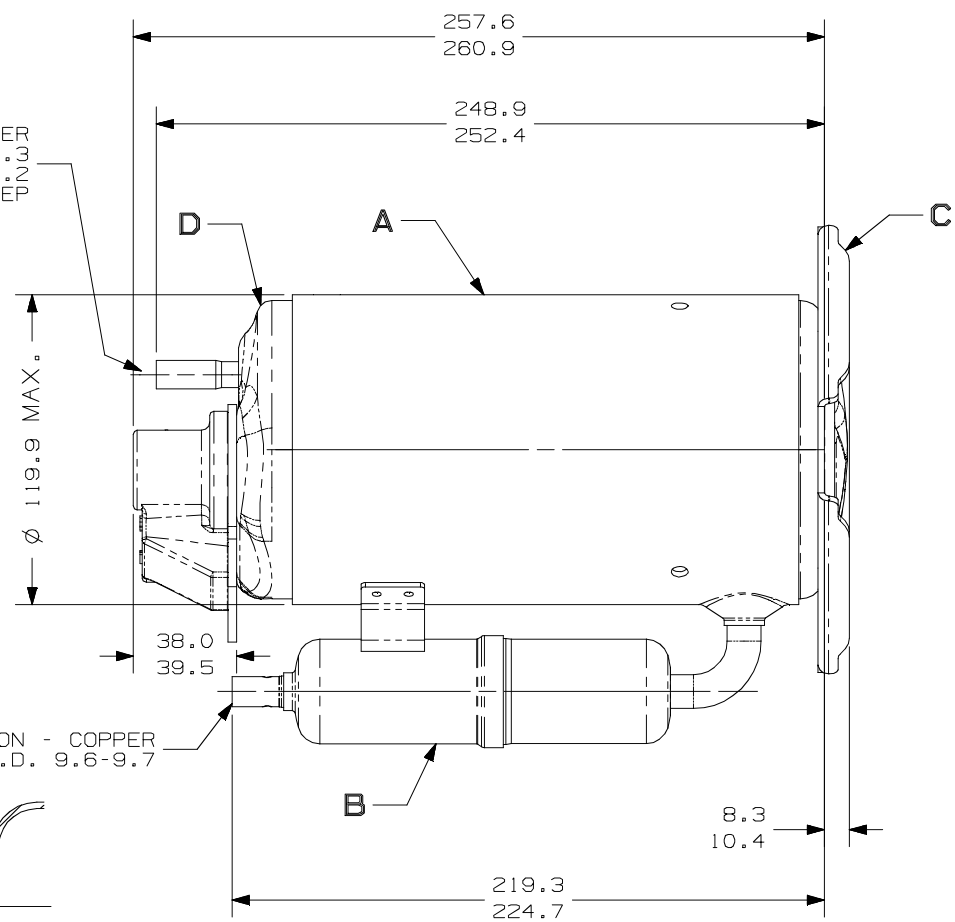
A	HOUSING ASS'Y	14963865
B	ACCUMULATOR	102-10005
C	MOUNTING PLATE	28823
D	TOP CAP ASS'Y	320-10274



DISCHARGE - COPPER
WALL 1.2-1.3
I.D. 8.0-8.2
22.0-22.5 DEEP

10.92
12.70

SECTION A-A
SCALE 1:1



SUCTION - COPPER
I.D. 9.6-9.7

EC93822 28-02-20 MS.		EC81070 18-03-18 CADEM MS.	17/12/04 W.N./L.S.	DATE	THIRD ANGLE PROJECTION  UNITS: mm DRAWING SIZE: A3 Q. A.SYMBOLS AS PROCEDURE 2.01,031 TECUMSEH OF BRASIL ★ = CATEGORY I ▲ = CATEGORY II ■ = CATEGORY III ■ = CATEGORY IV
ALTERADO NO. DES. ERA: BRDCRG207 LETRA A ERA: BRHA680-36 LETRA B ERA: BRA12109-2 LETRA D ERA: HA663		ACRESCENTADO CORTE A-A	CE9613/04 LIBERACAO	CHANGE	
D5		A4	---	LC	
AC		AB	-	LT	
THIS DRAWING OR PRINT (1:1) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (1:1) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND WITHOUT THE RECIPIENT'S OBLIGATION TO KEEP IT SECRET AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL AND NOT OTHERWISE. (1:1) BELONGING TO TECUMSEH DO BRASIL. (1:1) IS OUT OF TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (1:1) SHALL BE RETURNED BY THE RECIPIENT LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.					
DO NOT SCALE THIS DRAWING. ALWAYS ZED DO NOT SCALE THIS DRAWING. ALWAYS ZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY					



NAME SALES COMPRESSOR			PART NO. DCRG207	
DWN. MARCO N.	CK. SCHIAVONE	APR. A. ZANATTA	SCALE 1:2	PAGE 1/1
DATE 28-09-04	REF. BRDCRG755 LC: B	FAMILY RG		