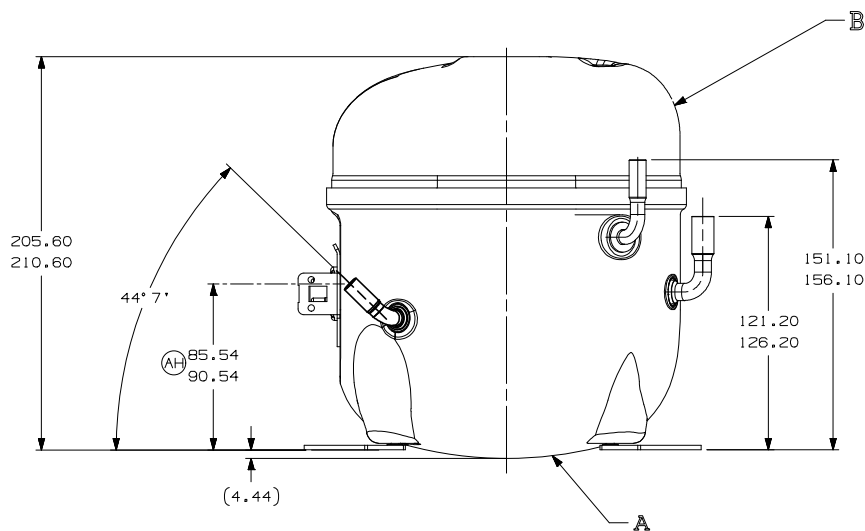
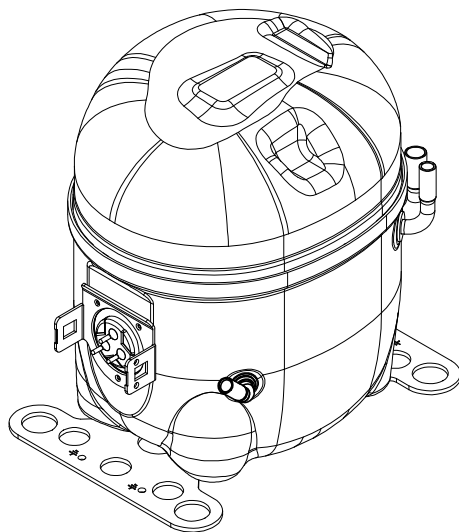


Technical drawing of a circular part with the following dimensions and tolerances:

- Overall width: 177.5 (tolerance 178.5)
- Overall height: 168.0 (tolerance 172.0)
- Horizontal distance from center to right edge: 86.75 (tolerance 87.25)
- Vertical distance from center to top edge: 69.9 (tolerance 70.1)
- Top hole diameter: $\varnothing 19.0$ (tolerance 19.2)
- Bottom hole diameter: $\varnothing 16.4$ (tolerance 16.6)
- Feature AG is indicated on the top edge.

— E-(COPPER) SUCTION TUBE
(AB) GAGE I.D. TO 9.6-9.7
× 15.00-17.00 DEEP.

— D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
× 13.00-15.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.CO. A-B4.
6. FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

 tecumseh	
NAME <u>SALES COMPRESSOR</u>	
PART NO. <u>DCAE199</u>	
DIVN. <u>J. BARBANO</u>	CK. <u>ANDRE MARTINEZ</u>
APPR. <u>WALTER CORREA</u>	SCALE <u>1 1/2</u>
DATE <u>22/09/11</u>	REF. <u>A2Z</u>