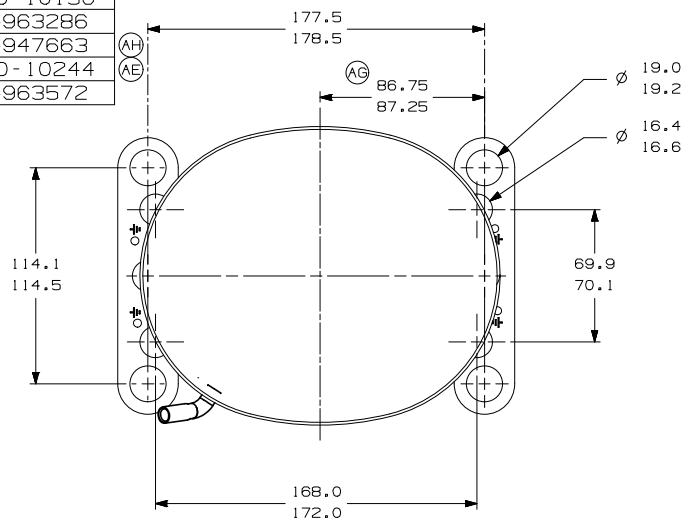
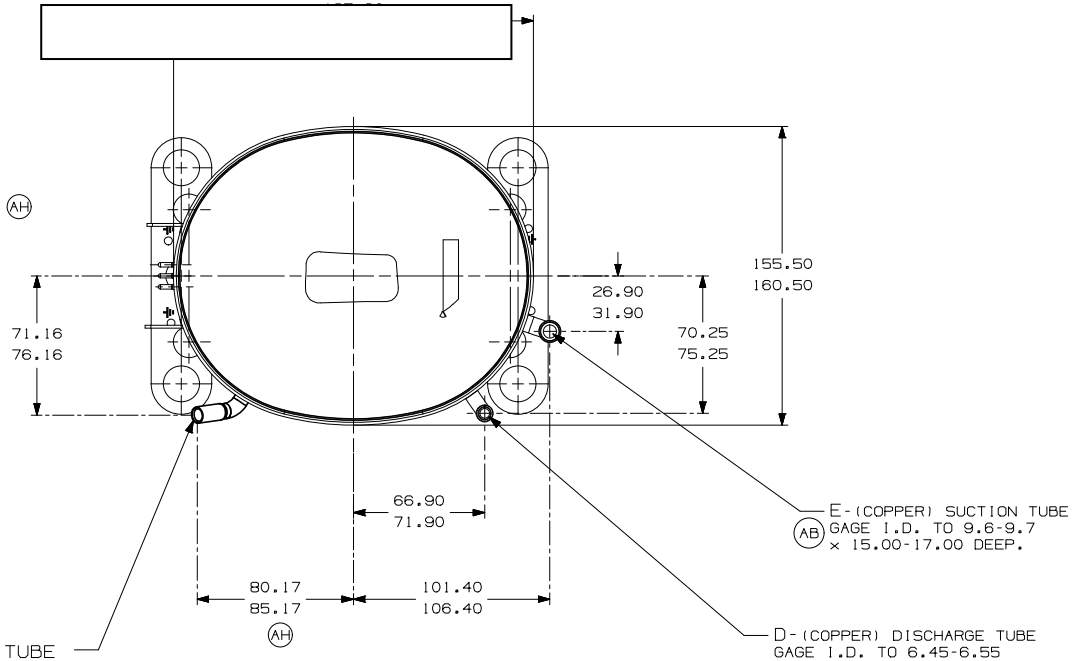
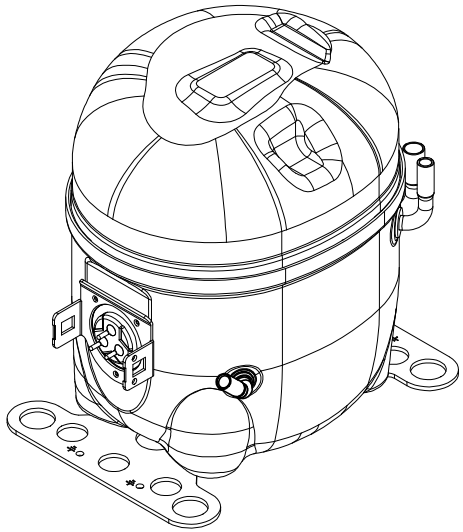
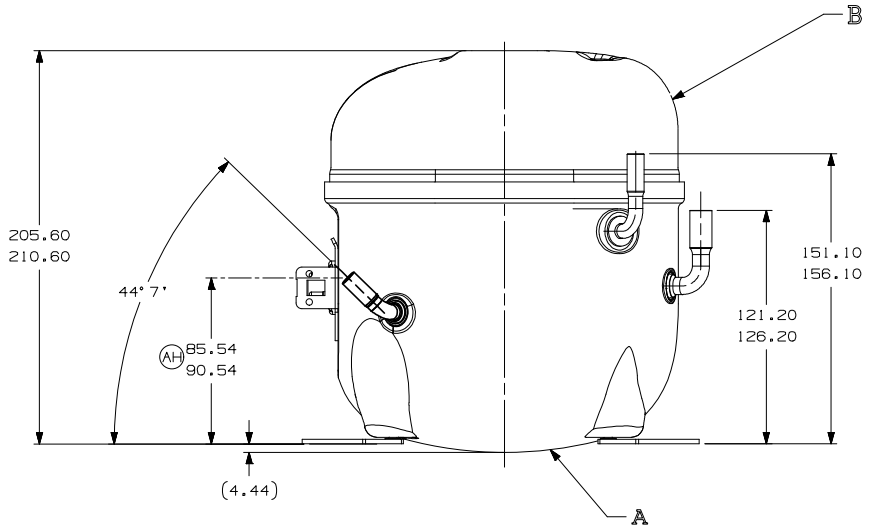
ITEM	PART NUMBER
A	320-10156
B	14963286
C	14947663
D	580-10244
E	14963572



-AUXILIARY VIEW-
FASTENING DIMENSIONS







NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
(AC) 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
(AD) 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
(AG) 6. FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

	EC102387 02-05-22 GM. RG.	EC80775 14-02-18 PS. WC.	EC70368 06-06-16 AMP. WC.	EC59687 03-03-15 PS. RG.	EC52840 AMP. ME 13-09-13	EC44035 08/08/12 PS A.M	EC42948 21/12/11 AMP / A.M	EC41424 05/11/11 J.B / A.M	DATE
	ERA 91.60-96.60	ALTERDA MEDIDA ERA: 88,75-89,25 E ACRESC. NOTA 6	RETIRADO DETALHE (AREA ISENTA DE PINTURA)	ALTERADO TUBO D ERA: 14963519	ADDED NOTE	REVISADA NOTAS 3 E 4	ACRESCENTADA NOTAS 3 E 4	CORRIGIDO Ø INT. TUBO SUCCAO ERA: Ø 8.00-8.10	LIBERACAO	CHANGE
	ERA 86.60-91.60									
	ERA 72.10-77.10									
	ERA 14963573									
LC	B5	A/2 F/7	--	F/8	A/2	A/2	A/2	D2	--	LC
	D4									
	E5									
	F8									
LT	AH	AG	AF	AE	AD	AC		AB	AA	LT

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DO NOT SCALE THIS DRAWING. ALL REFERENCE MATERIAL MUST BE APPROVED AS RECEIVED ON AT COMPRESSOR ASSEMBLY

THIRD ANGLE PROJECTION
UNITS: mm
DRAWING SIZE: A2

Q. A.SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL
★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
: CATEGORY IV

tecumseh

NAME	PART NO.
SALES COMPRESSOR	DCAE199

DWN.	CK.	APR.	SCALE	PAGE
J.BARBANO	ANDRE MARTINEZ	WALTER CORREA	1:2	1/1

DATE	REF.	FAMILY
22/09/11		AE2