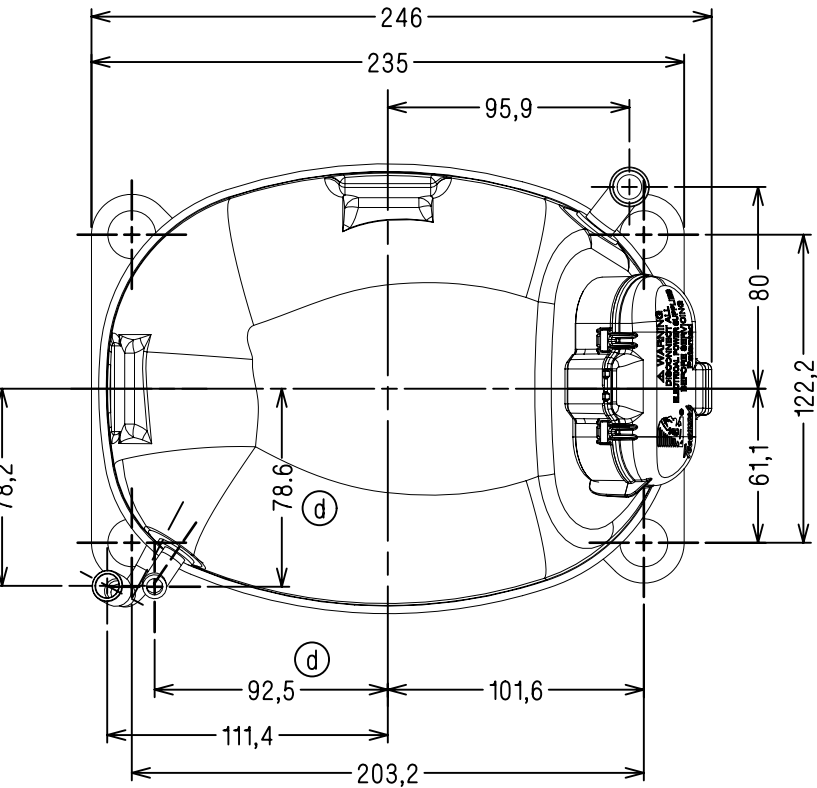
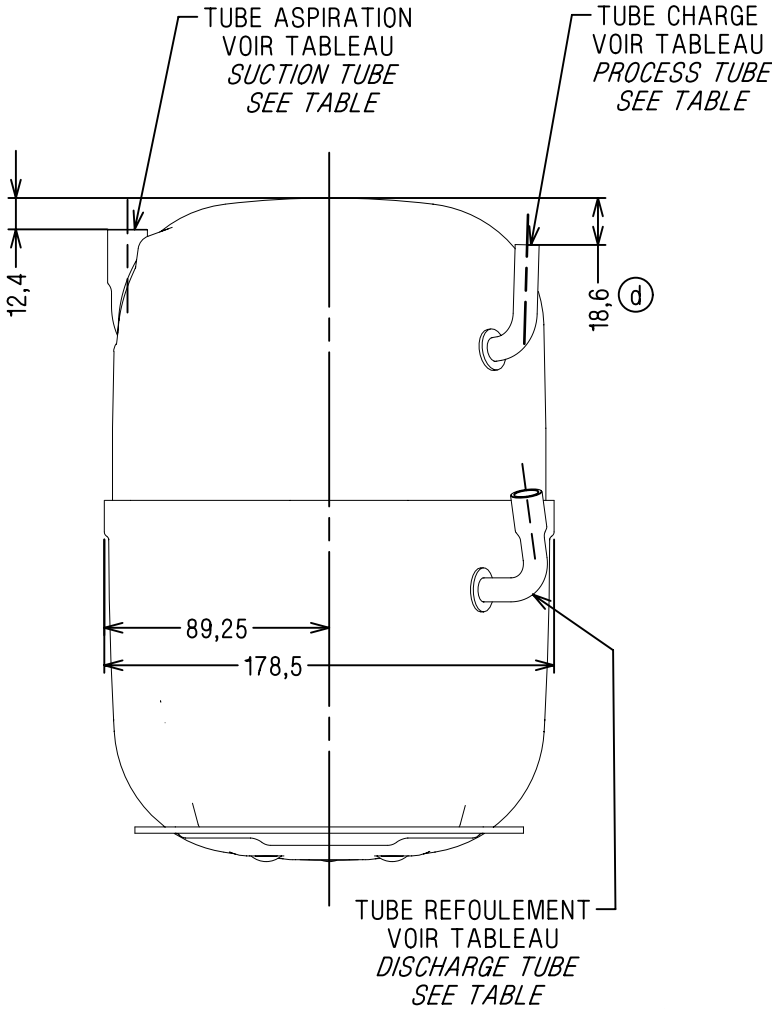
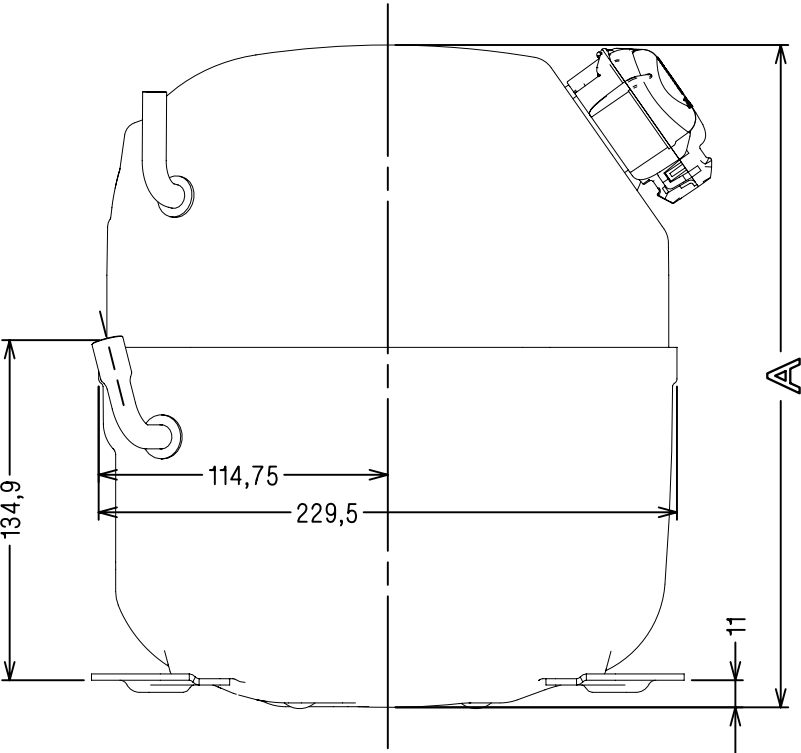
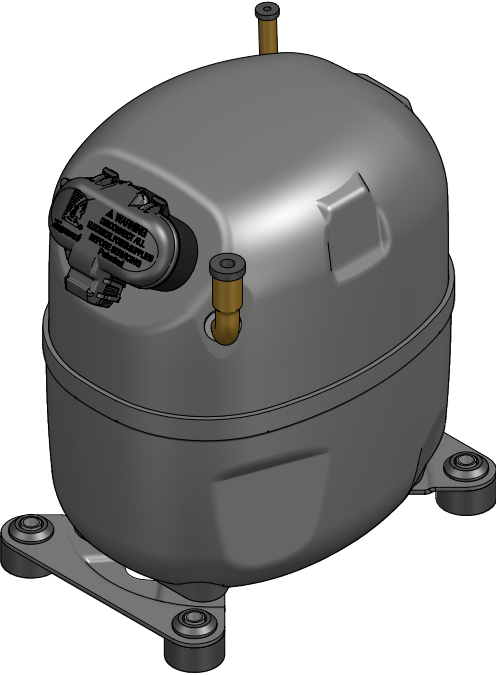


NOTES

- 1- Voir specification pour plans DC SP0011 .  
According to TE SPEC SP0011
- 2- Les cotes sont donnees a titre d'indication. Se reporter aux plans des pieces.  
Dimensions are given as an indication. Refer to the planes of the parts.
- 3- Etiquettes : references suivant nomenclatures et specification SP2004.  
Labels : References according to BOM & TE SPEC SP2004.

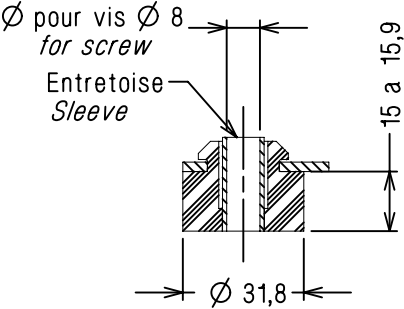


Modele represente : DCAJ605  
Echelle : 1/4  
Represented model : DCAJ605  
Scale : 1/4



| Plan DC | A   | Tube Charge $\varnothing$ int.<br>Process tube I.D.                                                    | Tube Aspiration $\varnothing$ int.<br>Suction tube I.D.                                                | Tube Refoulement $\varnothing$ int.<br>Discharge tube I.D.                                             |
|---------|-----|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| DCAJ600 | 263 | Tube cuivre $\varnothing$ 6,45 mini<br>Copper tube<br>Sur longueur On lenght 12<br>Bouchon Plug 364003 | Tube cuivre $\varnothing$ 9,6 mini<br>Copper tube<br>Sur longueur On lenght 19<br>Bouchon Plug 364005  | Tube cuivre $\varnothing$ 6,45 mini<br>Copper tube<br>Sur longueur On lenght 12<br>Bouchon Plug 364003 |
| DCAJ602 | 263 |                                                                                                        | Tube cuivre $\varnothing$ 12,8 mini<br>Copper tube<br>Sur longueur On lenght 19<br>Bouchon Plug 364006 | Tube cuivre $\varnothing$ 8 mini<br>Copper tube<br>Sur longueur On lenght 17<br>Bouchon Plug 364004    |
| DCAJ603 | 275 |                                                                                                        |                                                                                                        | Tube cuivre $\varnothing$ 9,6 mini<br>Copper tube<br>Sur longueur On lenght 13<br>Bouchon Plug 364005  |
| DCAJ605 | 263 |                                                                                                        |                                                                                                        |                                                                                                        |
| DCAJ606 | 275 |                                                                                                        |                                                                                                        |                                                                                                        |
| DCAJ607 | 286 |                                                                                                        |                                                                                                        |                                                                                                        |

SUSPENSION  
Ech : 1/2  
Scale : 1/2



suivant nomenclature  
According to BOM

| COTES CRITIQUES<br>Q.A. SYMBOLS                              |                        |
|--------------------------------------------------------------|------------------------|
| ★                                                            | CATEGORIE 1 CATEGORY 1 |
| ▲                                                            | CATEGORIE 2 CATEGORY 2 |
| ■                                                            | CATEGORIE 3 CATEGORY 3 |
| □                                                            | CATEGORIE 4 CATEGORY 4 |
| CATEGORIES DEFINIES PAR SP7121<br>IN ACCORDANCE WITH SPA7121 |                        |

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|------------------|------------|--------------|-----------------------------------------|--------------|--------------|----------------|
| EC115733         | f          | -            | Mettre a jour l'assemblage et le dessin | 15oct24      | MV           | PM             |
| EC105337         | e          | B3           | Suppression DCAJ601 et 604              | 28jun22      | RP           | PM             |
| EC104556         | d          | B3<br>D1     | MAJ tube de charge                      | 23may22      | RP           | LE             |
| EC81748          | c          | -            | MAJ patte de fixation                   | 23nov17      | FC           | AP             |
| EC67091          | b          | -            | MAJ suite modif fond de cuve et tubes   | 06aug15      | FC           | TR             |
| EC61073          | a          | -            | Lancement                               | 17sep14      | FC           | TR             |
| A.M.<br>File no. | Ind<br>Rev | Rep.<br>Mark | Modifications<br>Change content         | Date<br>Date | Visa<br>Sign | Verif<br>Check |

MATIERE: Conforme a la specification T.P.Co. Global 08  
Material: Must comply with T.P.Co. Global Spec 08

|                                            |                                                                     |  |
|--------------------------------------------|---------------------------------------------------------------------|--|
| TOLERANCES GENERALES<br>GENERAL TOLERANCES | lineaire: $\pm$ 2,5<br>straight:<br>angulaire: $\pm$ 1°<br>angular: |  |
|--------------------------------------------|---------------------------------------------------------------------|--|

|                                                                                          |  |                                                          |  |
|------------------------------------------------------------------------------------------|--|----------------------------------------------------------|--|
| ECH.<br>Scale 1/3                                                                        |  | ORIGINE Origin<br>-                                      |  |
| COMPRESSEUR AJ2<br>a tubes<br>Aspiration en zone 4<br>Tubes version<br>Suction in zone 4 |  | TECUMSEH EUROPE S.A.<br>38090 VAULX-MILIEU<br>DCAJ600 NO |  |
|                                                                                          |  | Indice<br>Revision<br>f                                  |  |

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