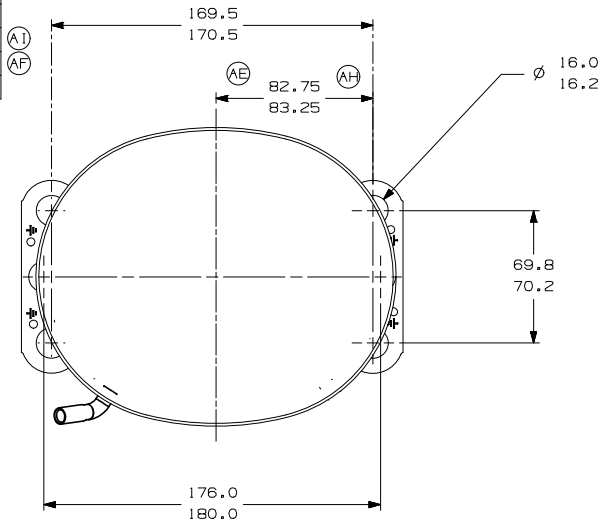
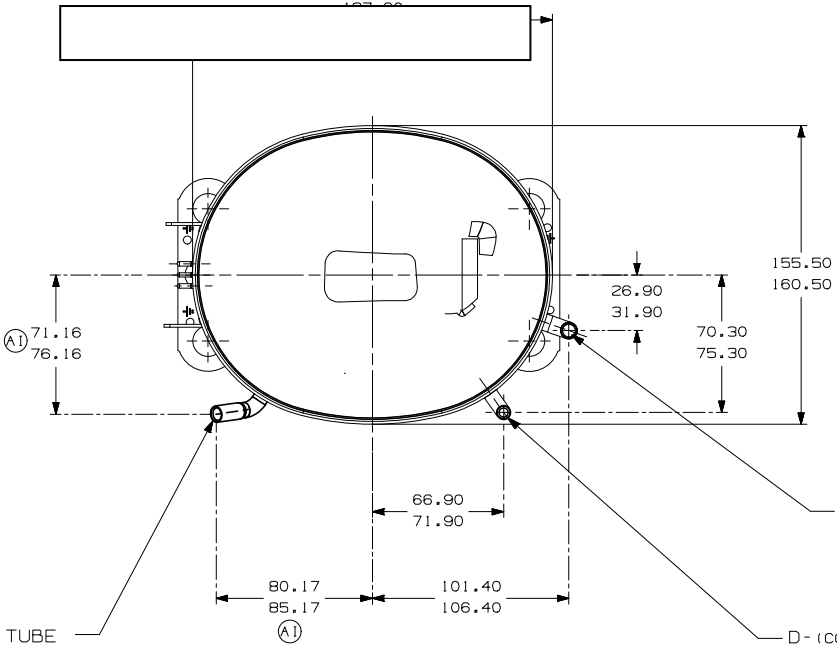


ITEM	PART NUMBER
A	320-10117
B	14963285
C	14947663
D	580-10246
E	14963570



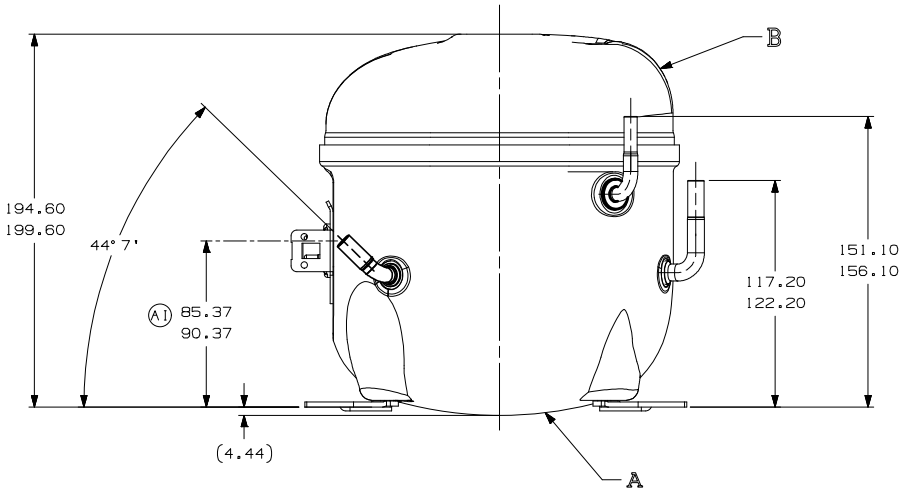
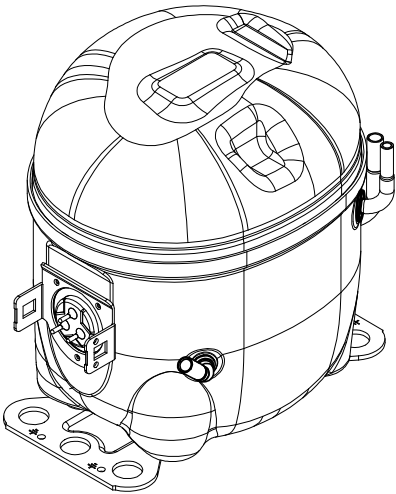
-AUXILIARY VIEW-
FASTENING DIMENSIONS

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.



E - (COPPER) SUCTION TUBE
GAGE I.D. TO 6.45-6.55
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 4.92-5.02
× 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

B5	ERA 91.60-96.60	EC102987	03-09-22	08-06-15	EC398897	03-09-15	EC48188	03-01-14	EC52840	03-09-13	EC44035	03-09-13	EC41721	07-11-11	EC39671	15-08-11	DATE
D4	ERA 86.40-91.40	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	CHANGE
E5	ERA 72.10-77.10	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
FB	ERA 14963573	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
F/6	E ACRESQ. NOTA	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
..	RETORNADO DETALHE (AREA TSENTA DE PINTURA)	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
F/8	ALTERADO TUBO D	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
F/7	ERA14963569	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
A/2	ALTERADA MEDIDA	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
A/2	NOTAS 3 E 4	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
A/2	ACRESCENTADA	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
A/1	ALTERADO NOME	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
A	LIBERACAO	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE
LC	CHANGE	03-09-22	08-06-15	03-09-15	03-01-14	03-09-13	03-01-14	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	03-09-13	DATE

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THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A2

★ = CATEGORY I

▲ = CATEGORY II

■ = CATEGORY III

● = CATEGORY IV

NAME

SALES COMPRESSOR

DATE

09/06/11

REF.

APR.

WALTER CORREA

SCALE

1:2

PAGE

1/1

PARTY NO.

DCAE132

FAMILY

AE2