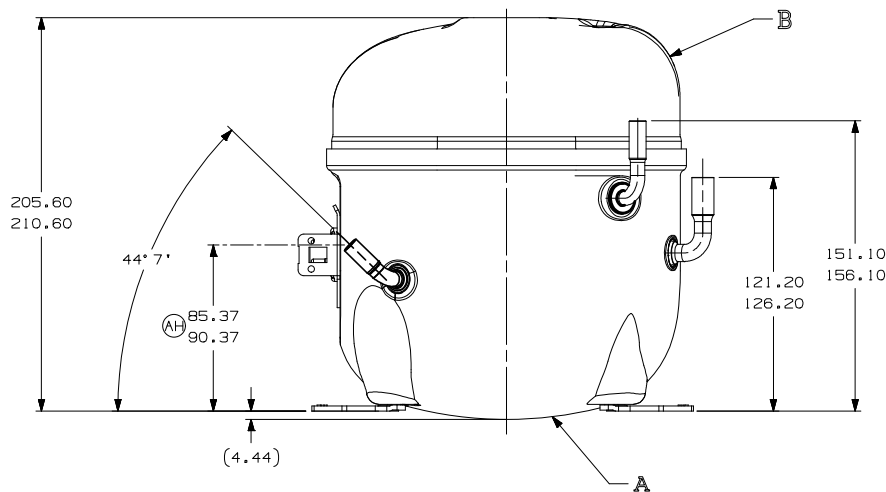
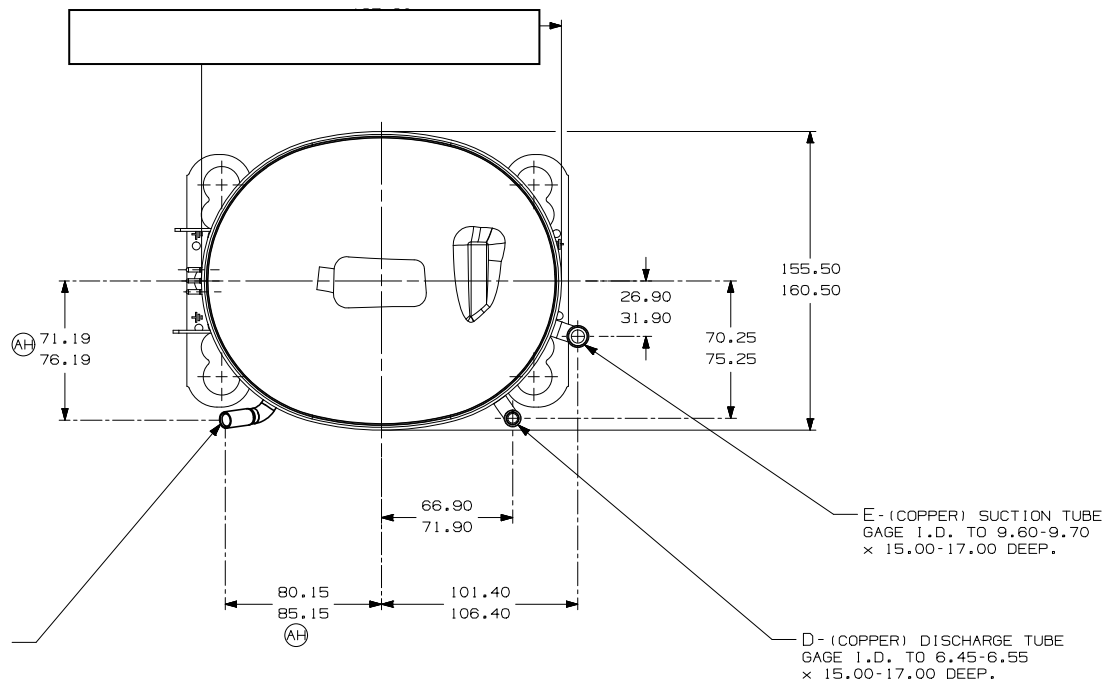
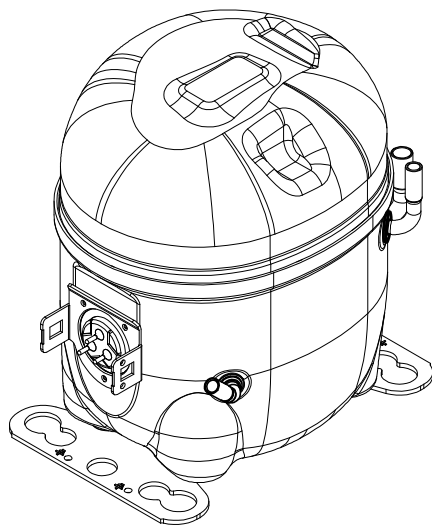


Technical drawing of a rectangular plate with rounded corners and mounting holes. The drawing shows a central rectangular area with rounded corners, surrounded by a border. Dimensions are given in millimeters. Key dimensions include: overall width 178.4, overall height 177.4, inner width 165.6, inner height 164.6, corner radius 19.2, and hole diameter 19.4. Mounting holes are located at the corners and midpoints of the sides. A small hole is also shown at the bottom left corner.

C - (COPPER) PROCESS TUBE
GAGE I.D. TO 6.45-6.55
x 15.00-17.00 DEEP.



- NOTES:
- 1- IF SPECIFIED IN BM, ASSEMBLE PARTS AS SHOWN.
 - 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
 - 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
 - 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
 - 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
 - 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

CT	AC	AL	CH	CHG	DATE
B5	ERA	91-80-96-60			
D4	ERA	86-40-91-40			
E5	ERA	72-10-77-10			
F8	ERA	49-95-73			
G6	ALTERNADO MEDIDA ERAT 32-30-82-80 P/E E ADESC. NOTA 6				
AF	RETIRADO DETALHE DE PINURA				
AE	P/E/B ALTERNADO TUBO 51				
AD	P/E/B ALTERNADA MEDIDA ERAT 30-30-80-8				
AC	A/2 ADICIONADO NOTA				
AB	A/2 REV/SODA NOTA 3 E 4				
AA	A/2 ACRESCENTADA NOTA 3 E 4				
MA	LIBERACAO				

THIRD ANGLE PROJECTION 		tecumseh			
UNITS : mm	DRAWING SIZE: A2				
Q. A. SYMBOLS AS PROCEDURE 2-01-031 TECUMSEH OF BRAZIL.		PART NO.		DCAE116	
* = CATEGORY I ■ = CATEGORY II ■ = CATEGORY III ■ = CATEGORY IV	NAME SALES COMPRESSOR		DWN.		SCALE 1:2
	J. BARBANO		CR.		PAGE 1/1
	DATE 30/09/11		APR.		FAMILY AE2
	REF.		WALTER CORREA		