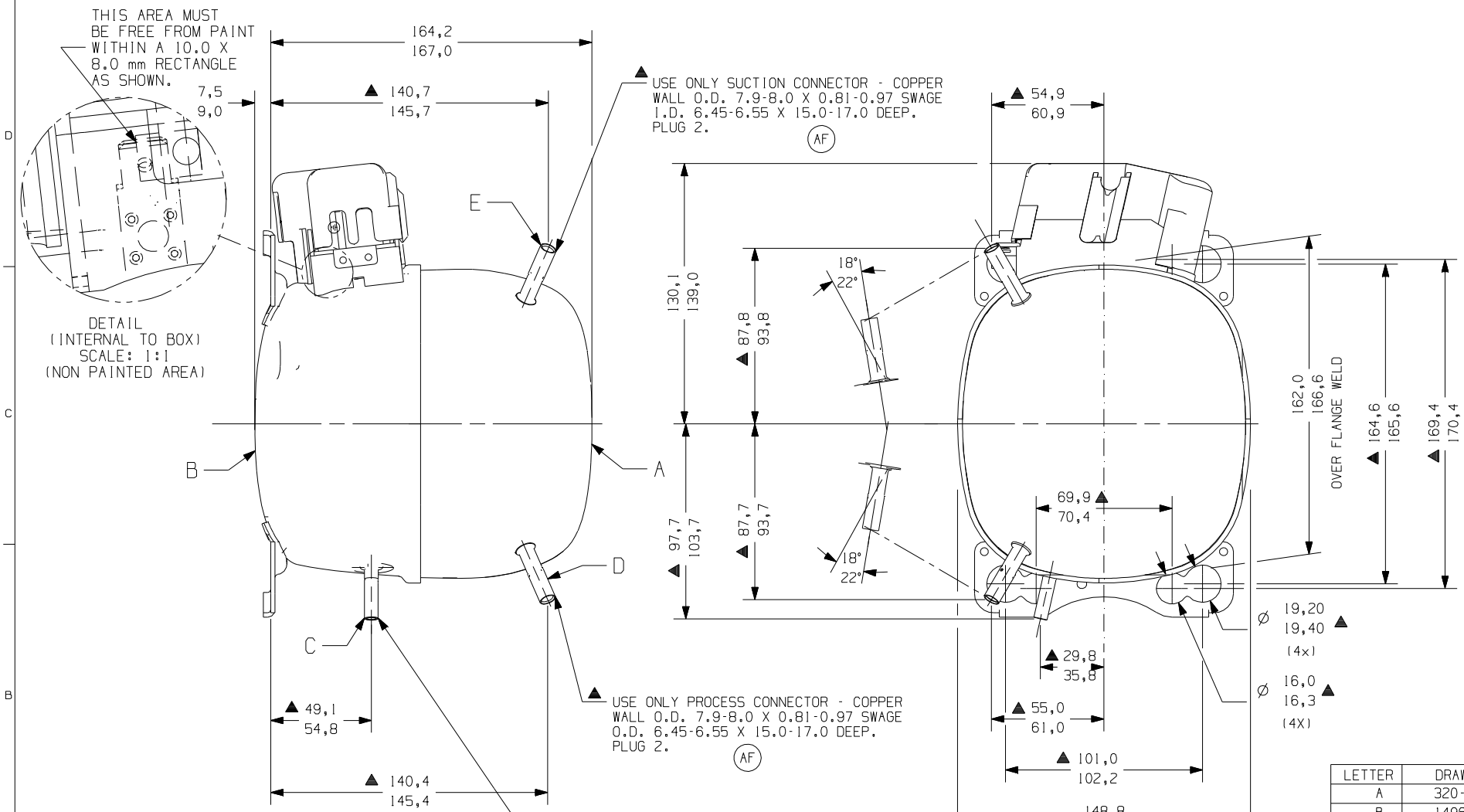

NOTES:
1-SEE SPEC. IN BM. ASSEMBLE PARTS AS SHOWN.
2-SEE SPEC. "A-B" & A-C FOR PROCESS.
AE 3-TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.

LETTER	DRAWING NR.	
A	320-10100	AB AC AD AF
B	14963613	AC AD AF
C	PER B.M.	
D	14947663	AF
E	14947663	AF

LT	LC	CHANGE	DATE
B1	A6	ERA 14963409 ERA BRA134002-2 ADICIONADO NOTA	EC52840 AMP MF 13/09/13
B1	A6	REVISADO GERAL ERA BRCCC1272 PASSOU PARA 14963219 ERA BRT21254 PASSOU PARA BRT21341	EC36061 05/04/11 J.B / M.F
B1		ERA BRCCC1262 PASSOU PARA BRCCC1272	EC24595 AMP MF 17/11/09
B1		ERA BRT2121 PASSOU PARA BRT2124, ALTERANDO AS RESPECTIVAS COTAS	
B1	.	ERA BRT2121 PASSOU PARA BRT2121 REDESENHADO NO UG COM ALTERAÇÕES: REVISADO DIMENSIONAL E ALTERADO CÓDIGO ERA BRDCX2249	EC5362 16/01/07 T. F.

AE AD AC AB

THIS DRAWING OR PRINT (!!) IS THE PROPERTY OF TECUMSEH DO BRASIL LTDA. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION BELONGING TO TECUMSEH DO BRASIL. (!!) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH DO BRASIL AND THAT SUCH INFORMATION ONLY AS EXPRESSLY AND SPECIFICALLY APPROVED IN WRITING BY TECUMSEH DO BRASIL AND NOT OTHERWISE.(!!!!) BELONGING TO TECUMSEH DO BRASIL. (!!!) IS OUT TECUMSEH DO BRASIL PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT AND (IV) SHALL BE RETURNED BY THE RECIPIENT LATTER'S REQUEST PROMPTLY AFTER SUCH REQUEST IS MADE.

DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST BE MAGNETIZED AS RECEIVED OR AT COMPRESSOR ASSEMBLY.

THIRD ANGLE PROJECTION

UNITS: mm

DRAWING SIZE: A3

O. A.SYMBOLS AS PROCEDURE 2.01.031 TECUMSEH OF BRAZIL

★ : CATEGORY I
▲ : CATEGORY II
■ : CATEGORY III
: CATEGORY IV

Tecumseh

NAME			PART NO.	
SALES COMPRESSOR			BRDCTH249	
DWN.	CK.	APR.	SCALE	PAGE
A.MARCOS	FRANK	WALTER	1:2	1/1
DATE	REF.		FAMILY	
15/12/05			AZ-TH	