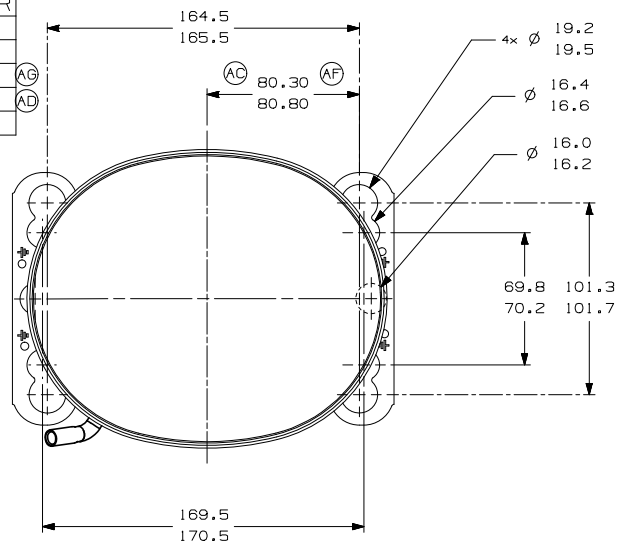
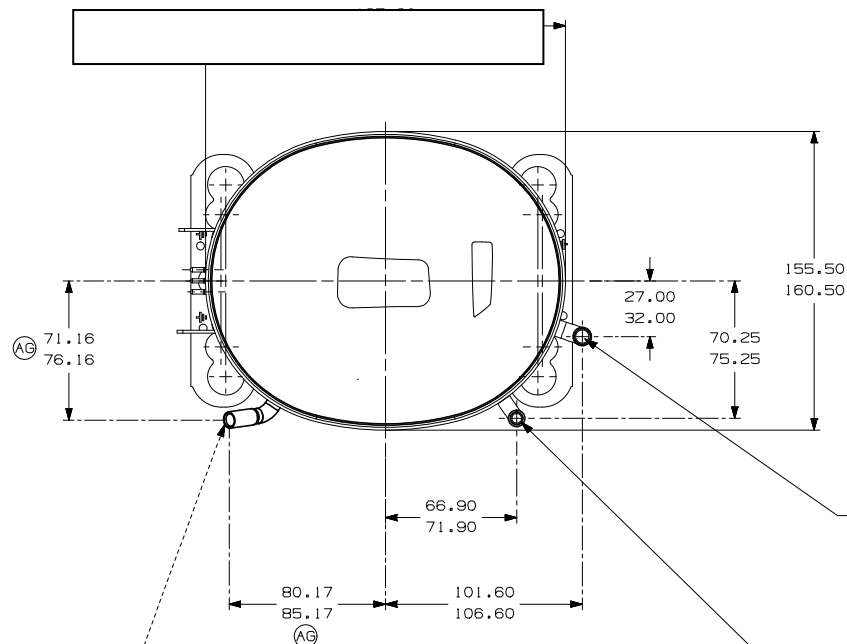


| ITEM | PART NUMBER |
|------|-------------|
| A    | 320-10183   |
| B    | 14963285    |
| C    | 14947663    |
| D    | 580-10243   |
| E    | 14963571    |



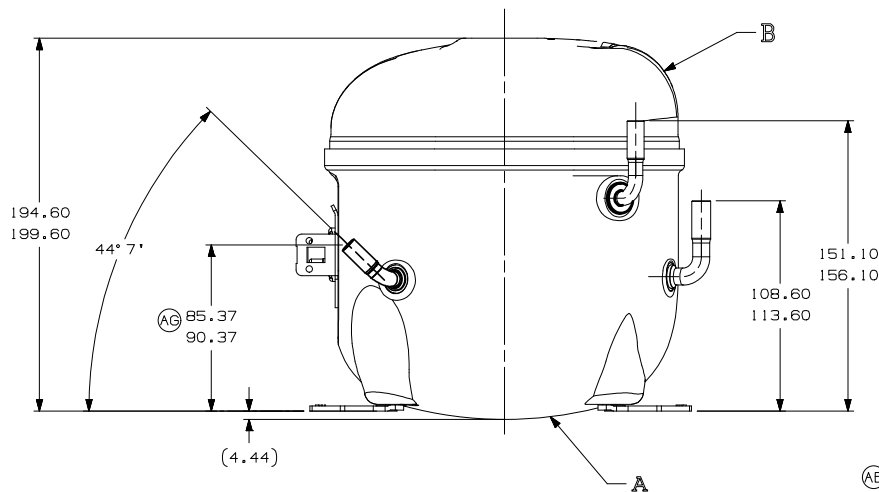
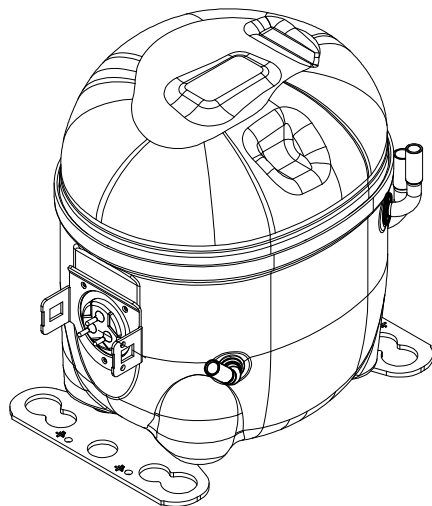
- AUXILIARY VIEW -  
FASTENING DIMENSIONS



E - (COPPER) SUCTION TUBE  
GAGE I.D. TO 8.00-8.10  
× 15.00-17.00 DEEP.

D - (COPPER) DISCHARGE TUBE  
GAGE I.D. TO 6.45-6.55  
× 15.00-17.00 DEEP.

C - (COPPER) PROCESS TUBE  
GAGE I.D. TO 6.45-6.55  
× 15.00-17.00 DEEP.

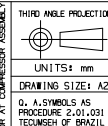


#### NOTES:

- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- SEE SPEC. "A-B" & A-C FOR PROCESS.
- THERE CAN BE NO CREASES IN THE TUBES (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS).
- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

AB

AF



**tecumseh**

|                          |                       |                       |                     |             |
|--------------------------|-----------------------|-----------------------|---------------------|-------------|
| NAME<br>SALES COMPRESSOR |                       |                       | PART NO.<br>DCAE135 |             |
| OWN.<br>PAULO S.         | CK.<br>ANDRE MARTINEZ | APR.<br>WALTER CORREA | SCALE<br>1:2        | PAGE<br>1/1 |
| DATE<br>18/01/12         | REF.                  |                       | FAMILY<br>AE2       |             |

| ITEM | DESCRIPTION             | DATE |
|------|-------------------------|------|
| B5   | ERA 91.60-96.60         |      |
| D4   | ERA 86.40-91.40         |      |
| AG   | ERA 72.10-77.10         |      |
| F8   | ERA 14963573            |      |
| A/2  | ALTERADA MEDIDA         |      |
| F/6  | ERA: 82.30-82.60        |      |
| AF   | 7/6 E ACRESC. NOTA 6    |      |
| AE   | RETIRADO DETALHE        |      |
|      | (AREA LENTA DE PINTURA) |      |
| AD   | ALTERADO TUBO D         |      |
|      | ERA: 14963518           |      |
| AC   | F/7                     |      |
|      | ALTERADA MEDIDA         |      |
|      | ERA: 80.30-80.80        |      |
| AB   | A/2 ADICIONADO NOTA     |      |
| AA   | LIBERACAO               |      |

| ITEM     | DESCRIPTION | DATE |
|----------|-------------|------|
| EC102387 | 03-09-12    |      |
| EC80775  | 14-02-18    |      |
| EC70368  | 08-08-18    |      |
| EC58687  | 03-03-15    |      |
| EC48188  | 21-01-14    |      |
| EC52840  | 13-09-13    |      |
| EC43467  | 02-04-12    |      |

|                                   |
|-----------------------------------|
| UNIT: mm                          |
| DRAWING SIZE: A2                  |
| THIRD ANGLE PROJECTION            |
| SYMBOLS AS PER PROCEDURE 2-01-031 |
| TECUMSEH OF BRAZIL                |

|                |
|----------------|
| ★ CATEGORY I   |
| ■ CATEGORY II  |
| ■ CATEGORY III |
| ■ CATEGORY IV  |