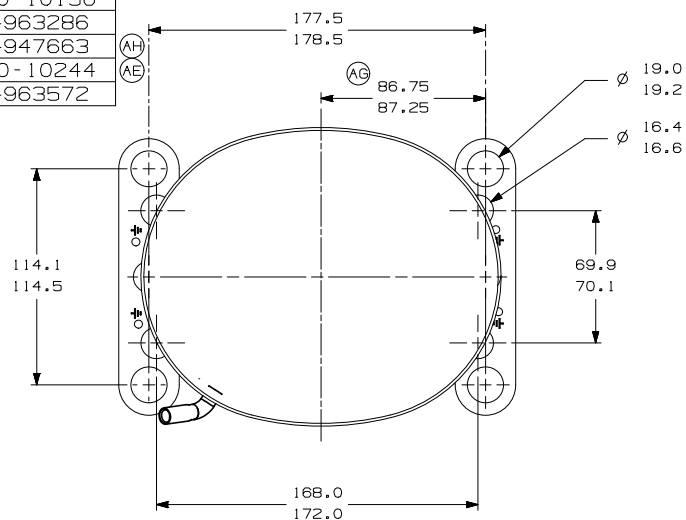
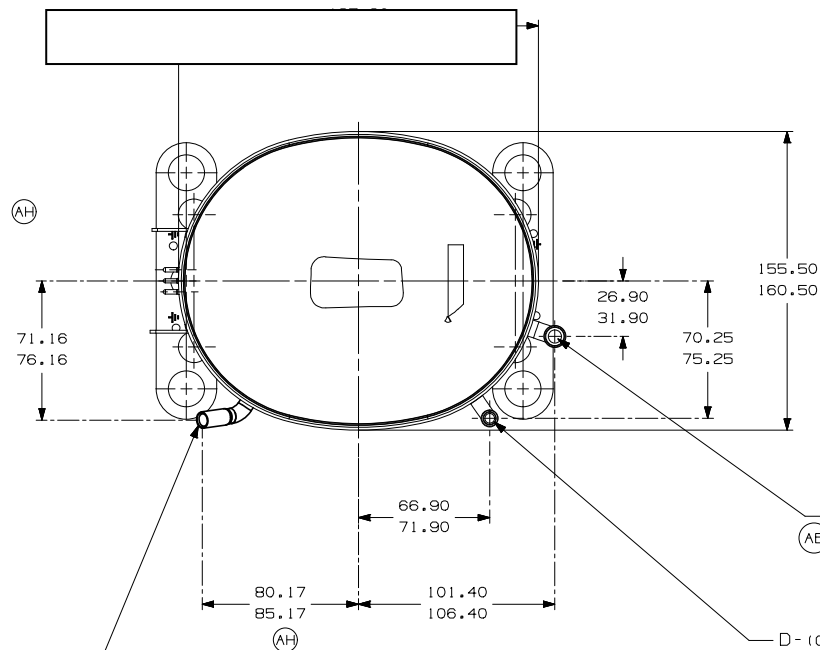


ITEM	PART NUMBER
A	320-10156
B	14963286
C	14947663
D	580-10244
E	14963572

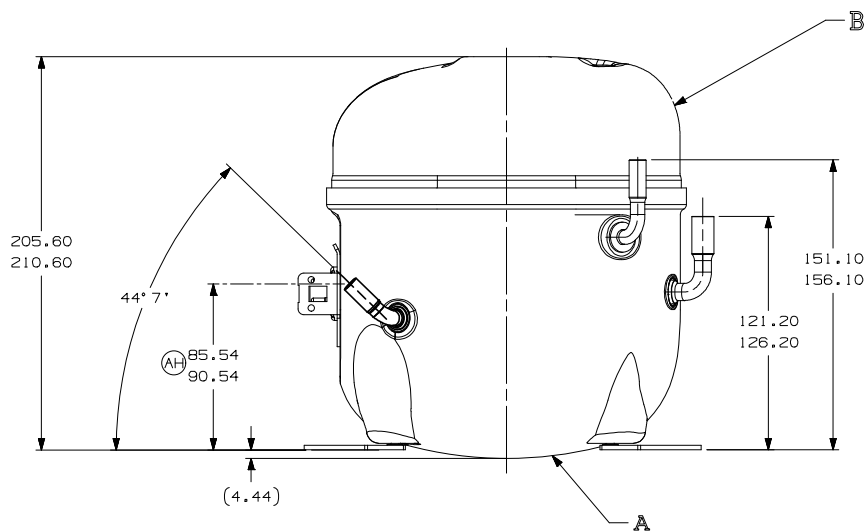
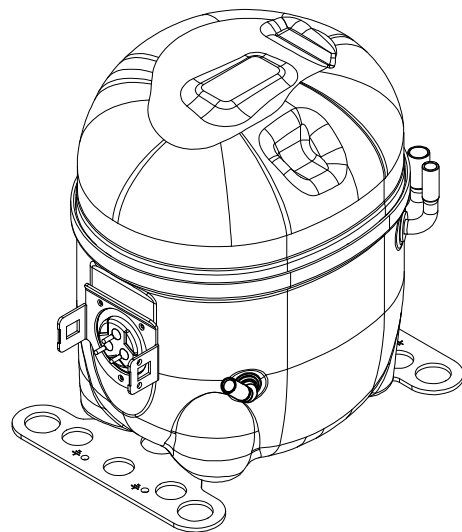


- AUXILIARY VIEW -
FASTENING DIMENSIONS



— E-(COPPER) SUCTION TUBE
(AB) GAGE I.D. TO 9.6-9.7
× 15.00-17.00 DEEP.

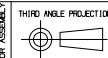
— D - (COPPER) DISCHARGE TUBE
GAGE I.D. TO 6.45-6.55
x 13.00-15.00 DEEP.



NOTES:

- 1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
- 2- SEE SPEC. "A-B" & A-C FOR PROCESS.
- 3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
- 4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
- 5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-B4.
6. FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

EC120975 05-02-22 J, S, RA, A	EC200775 14-02-18 J, S, RA, A	EC200736 06-06-16 J, S, RA, A	EC093687 09-03-16 J, S, RA, A	EC252940 AMP MF 15-09-13	EC440305 08/06/12 J, S, RA, A	EC214142 21-02-17 J, S, RA, A	EC41424 J, S, RA, A
B5	ERA 91,60-96,60						
AH	ERA 86,60-91,60						
EB	ERA 72,10-77,10						
FB	ALTERNIA MEDIDA DE ACRESC. NOTAS F/7						
AF	RETORNO DETALHE DE PINTURA						
AE	F/8 ALTERNIA TUBO D ERA1 14963573						
AD	ADDED NOTE						
AC	REVISAO NOTAS 3 E 4						
A/2	ACRESCANTO NOTAS 3 E 4						
AB	COBRER G100, Ø INT TUBO SUCCAO ERA1 108,60-9,10						
AB	LIBERACAO						



DRAWING SIZE: A2

Q. A. SYMBOLS AS
PROCEDURE 2.01.031
TECUNSEH OF BRAZIL.



tecumseh

NAME	PART NO.
SALES COMPRESSOR	DCAE199

DWN.	CK.	APR.	SCALE	PA
J. BARBANO	ANDRE MARTINEZ	WALTER CORREA	1:2	1

DATE 22/09/11	REF. .	FAMILY AE2
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