

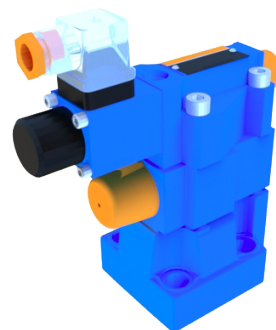


VALVOLE DI PRESSIONE

DBE(E)/DBEM(E)

PROPORTIONAL RELIEF VALVE

DBE VALVE IS A PILOT OPERATED PRESSURE RELIEF VALVE. IT IS USED TO CONTINUOUSLY SET THE PRESSURE IN HYDRAULIC SYSTEMS BY ELECTRICAL SIGNAL.



TECHNICAL DATA

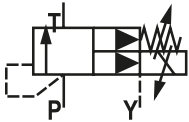
FLUID		MINERAL OIL SUITABLE FOR NBR AND FKM SEAL		
		PHOSPHATE ESTER FOR FKM SEAL		
FLUID TEMPERATURE RANGE	°C	-30 TO +80 (NBR SEAL)		
		-20 TO +80 (FKM SEAL)		
VISCOSITY RANGE	MM ² /S	2.8 TO 380		
DEGREE OF CONTAMINATION		MAXIMUM PERMISSIBLE DEGREE OF FLUID CONTAMINATION: CLASS 9. NAS 1638 OR 20/18/15, ISO4406		
MAX. OPERATING PRESSURE PORT A, B, X	BAR	315		
MAX.SETTING PRESSURE	BAR	50; 100; 200; 315		
MIN.SETTING PRESSURE		IN RELATION TO FLOW (Q), SEE CHARACTERISTIC CURVES		
PRESSURE AT ZERO COMMAND VALUE		= MIN.SETTING PRESSURE		
RETURN OIL PRESSURE PORT Y	BAR	SEPARATE AND AT ZERO PRESSURE TO TANK		
MAX. PRESSURE SAFETY (INFINITELY ADJUSTABLE)		SETTING PRESSURE	PRESSURE RANGE UNDER MAX. SAFETY PRESSURE	
		50 BAR	10-60 ⁺²⁰ BAR	
		100 BAR	10-120 ⁺²⁰ BAR	
		200 BAR	10-220 ⁺²⁰ BAR	
		315 BAR	10-340 ⁺²⁰ BAR	
MAX. PRESSURE SAFETY SETTING CONDITION		WHEN RATED PRESSURE IS 50 BAR, BETWEEN 60 BAR AND 80 BAR		
		WHEN RATED PRESSURE IS 100 BAR, BETWEEN 120 BAR AND 140 BAR		
		WHEN RATED PRESSURE IS 200 BAR, BETWEEN 220 BAR AND 240 BAR		
		WHEN RATED PRESSURE IS 315 BAR, BETWEEN 340 BAR AND 360 BAR		
NOMINAL SIZE		10	25	32
MAX. FLOW-RATE	L/MIN	200	400	600
PILOT OIL (FOR PILOT VALVE)	L/MIN	0.7 TO 2		
LINEARITY		±3.5%		
REPEATABILITY		<±2%		
HYSTERESIS		WITH SHIMMY		WITHOUT SHIMMY
		±1.5% P MAX (200HZ, AMPLITUDE 200MASSL)		±4.5% P MAX
SHIFTING TIME		30~150MS (UNDEPENDENT WITH THE SYSTEM)		



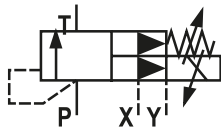
SYMBOLS

FOR EXTERNAL CONTROL ELECTRONICS:

TYPE DBEM...-7XJ/...Y...

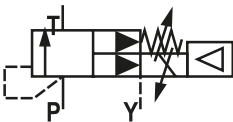


TYPE DBEM...-7XJ/...XY...

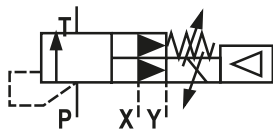


WITH INTEGRATED ELECTRONICS:

TYPE DBEME...-7XJ/...Y...



TYPE DBEM...-7XJ/...XY...



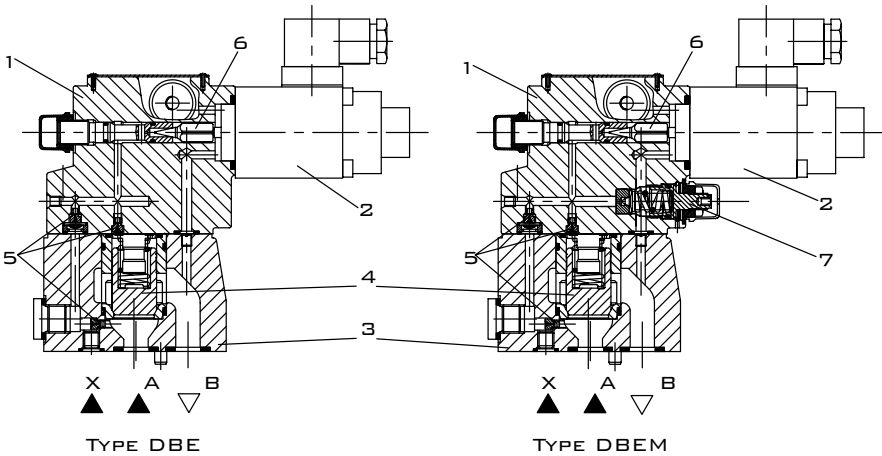
THE VALVE CONSISTS OF A PILOT VALVE (1) WITH PROPORTIONAL SOLENOID (2) AND THE MAIN VALVE (3) WITH MAIN SPOOL INSERT (4).

TYPE DBE

THE PRESSURE LIMIT IS IN RELATION TO THE ELECTRICAL CURRENT VALUE AND SET BY THE PROPORTIONAL SOLENOID (2). THE SYSTEM PRESSURE IS APPLIED TO THE MAIN SPOOL (4). AT THE SAME TIME THE PRESSURE IS APPLIED TO THE SPRING LOADED SIDE OF THE MAIN SPOOL (4) AND THE PILOT POPPET (6) VIA ORIFICE (5) AT THE PILOT VALVE (1). IF THE HYDRAULIC FORCE EXCEEDS THE SOLENOID FORCE, THE PILOT POPPET (6) OPENS. PILOT FLUID CAN FLOW BACK TO TANK AND PRESSURE DROP CAUSED BY THE ORIFICES EFFECTS THE MAIN SPOOL (4). THEN MAIN SPOOL (4) OPENS THE CHANNEL FROM PUMP TO TANK.

TYPE DBEM

OPTIONALLY THE VALVE CAN BE SUPPLIED WITH AN ADDITIONAL SPRING LOADED PILOT CONTROL VALVE (7) FOR MAXIMUM PRESSURE SAFETY (REDUNDANT PRESSURE SAFETY).



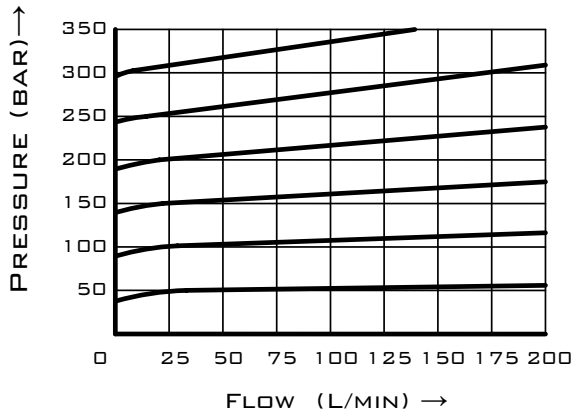


CHARACTERISTIC CURVES

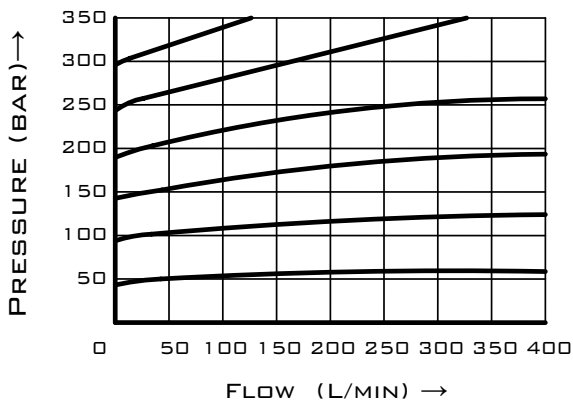
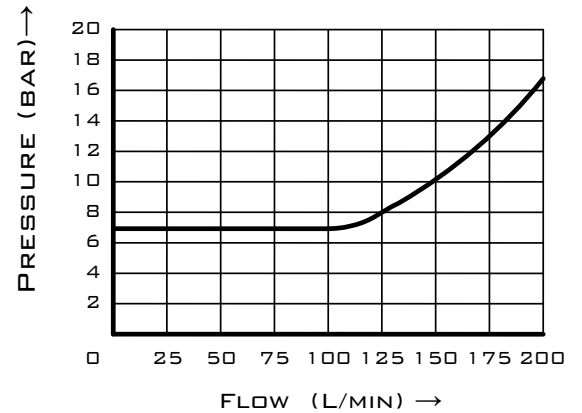
(MEASURED AT $\vartheta_{\text{oil}} = 40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, USING HLP46)

OPERATING PRESSURE IN RELATION TO THE FLOW

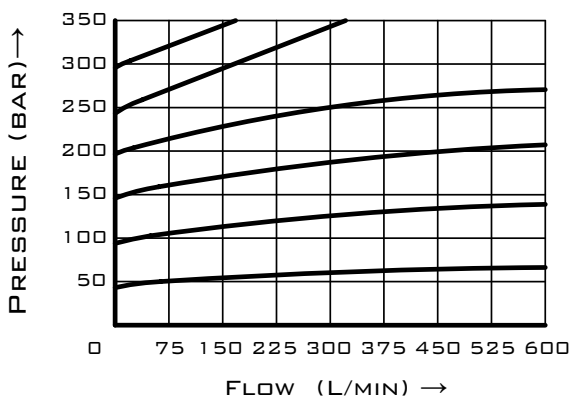
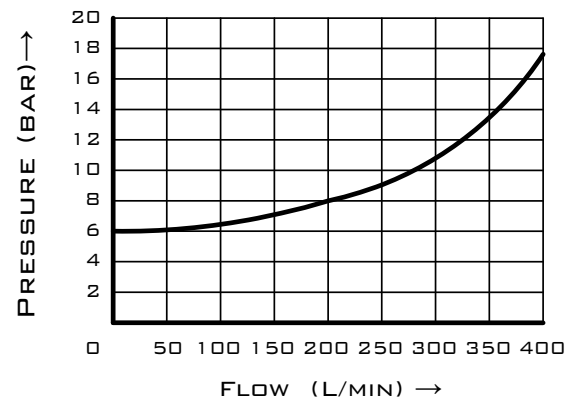
MIN. SETTING PRESSURE IN RELATION TO THE FLOW



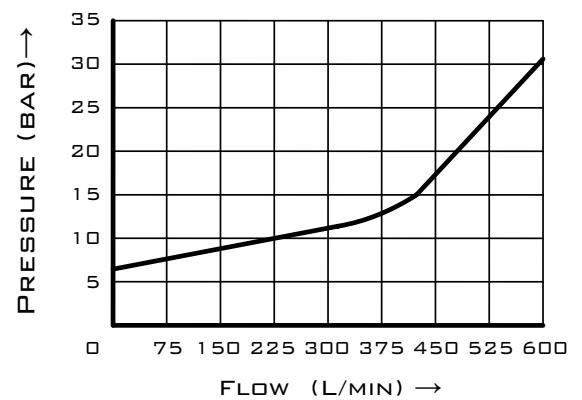
DBE10



DBE20



DBE30

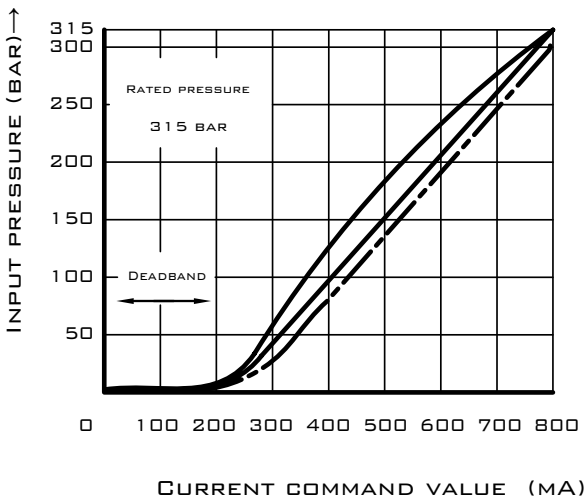
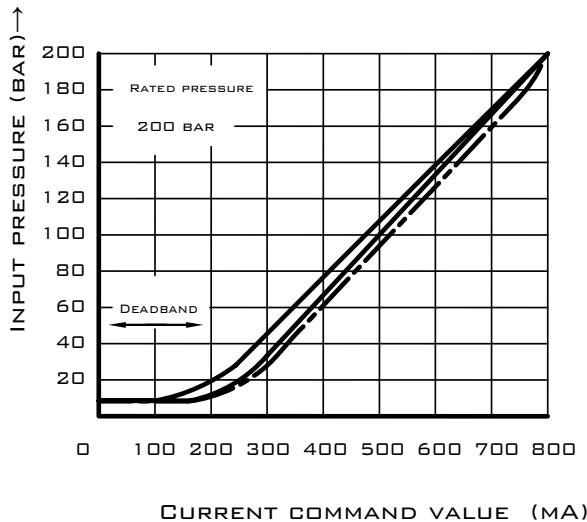
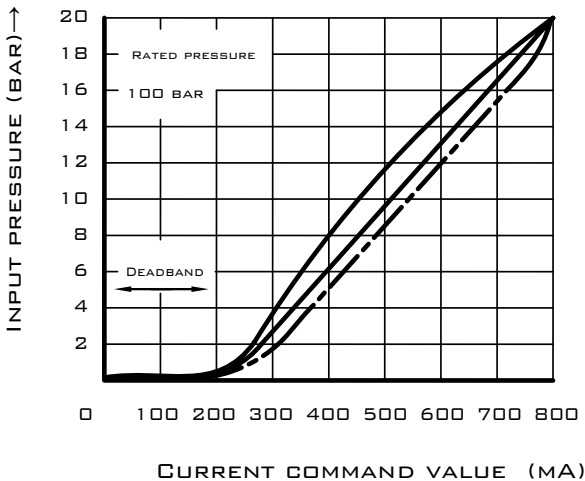
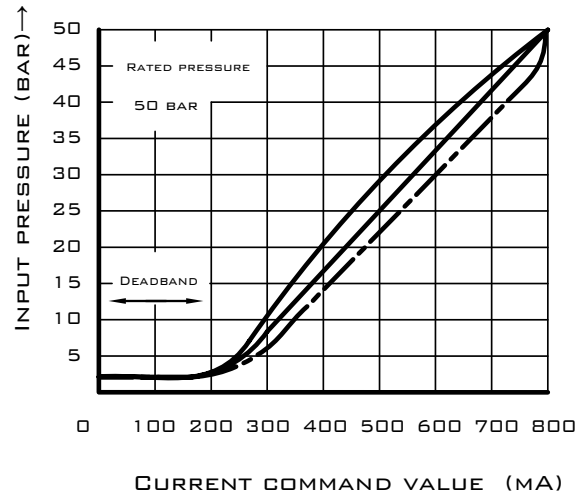




CHARACTERISTIC CURVES

(MEASURED AT $\vartheta_{oil} = 40^{\circ}C \pm 5^{\circ}C$, USING HLP46)

INPUTTING PRESSURE/CURRENT DEMAND CURVE TYPE DBE10, 20 AND 30/DBET



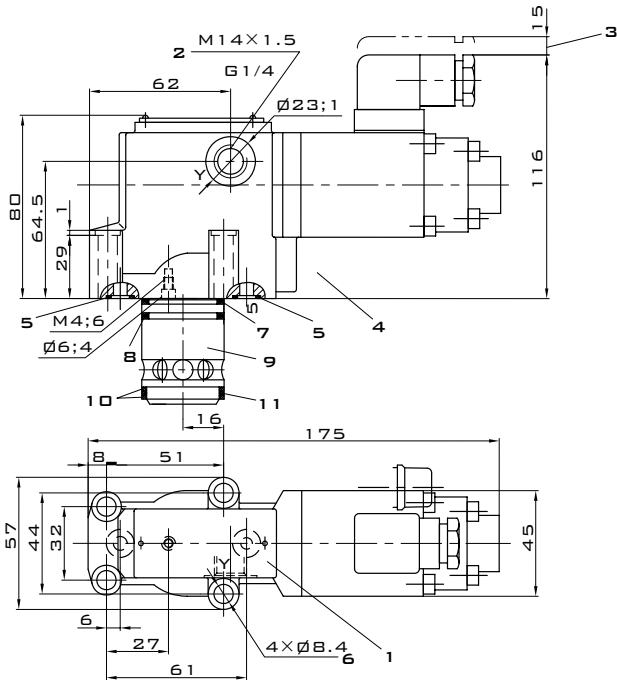
MEASURED UNDER FLOW 27 L/MIN OF TYPE DBE10, 20 AND 30.
MEASURED UNDER FLOW 0.8 L/MIN OF TYPE DBET.

— WITH SHIMMY
- - - WITHOUT SHIMMY



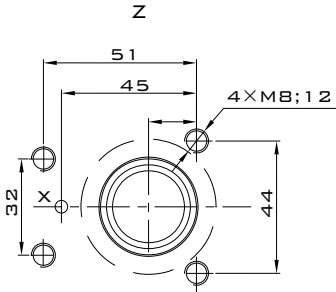
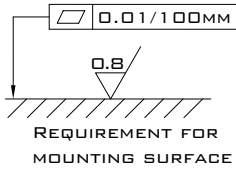
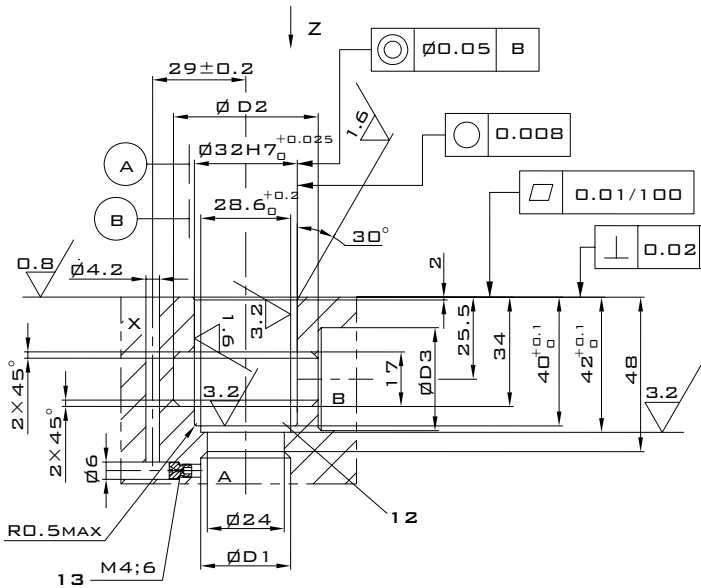
UNIT DIMENSIONS

PLUG-IN VALVE



- 1 - NAME PLATE
- 2 - (PORT Y) PILOT OIL DRAIN ALWAYS EXTERNAL AND SEPARATE TO TANK AT ZERO PRESSURE
- 3 - SPACE REQUIRED TO REMOVE PLUG-IN CONNECTOR
- 4 - MAX. PRESSURE LIMITATION
- 5 - O-RING 9.25X1.78(PORT X AND Y)
- 6 - FIXING SCREW HOLE
- 7 - O-RING 28X2.65
- 8 - O-RING 28X1.8
- 9 - MAIN SPOOL ASSEMBLY
- 10 - RETAINING RING 28.4X32X0.8
- 11 - O-RING 27.3X2.4
- 12 - RETAINING RING AND O-RING SHALL BE FIXED ONTO THE HOLE BEFORE FIXING THE MAIN SPOOL
- 13 - THE THROTTLE SHALL BE ORDERED SEPARATELY

SIZE	D1	D2	D3	MAIN SPOOL ASSEMBLY CODE		VALVE FIXING SCREW	TIGHTING TOUQUE	WEIGHT
10	10	40	10	307341 (NBR)	307342 (FKM)	4-M8X40 INTERNAL HEXAGON GB/T70.1-10.9	20NM	2.9KG
20	25	45	25					
30	32	45	32					





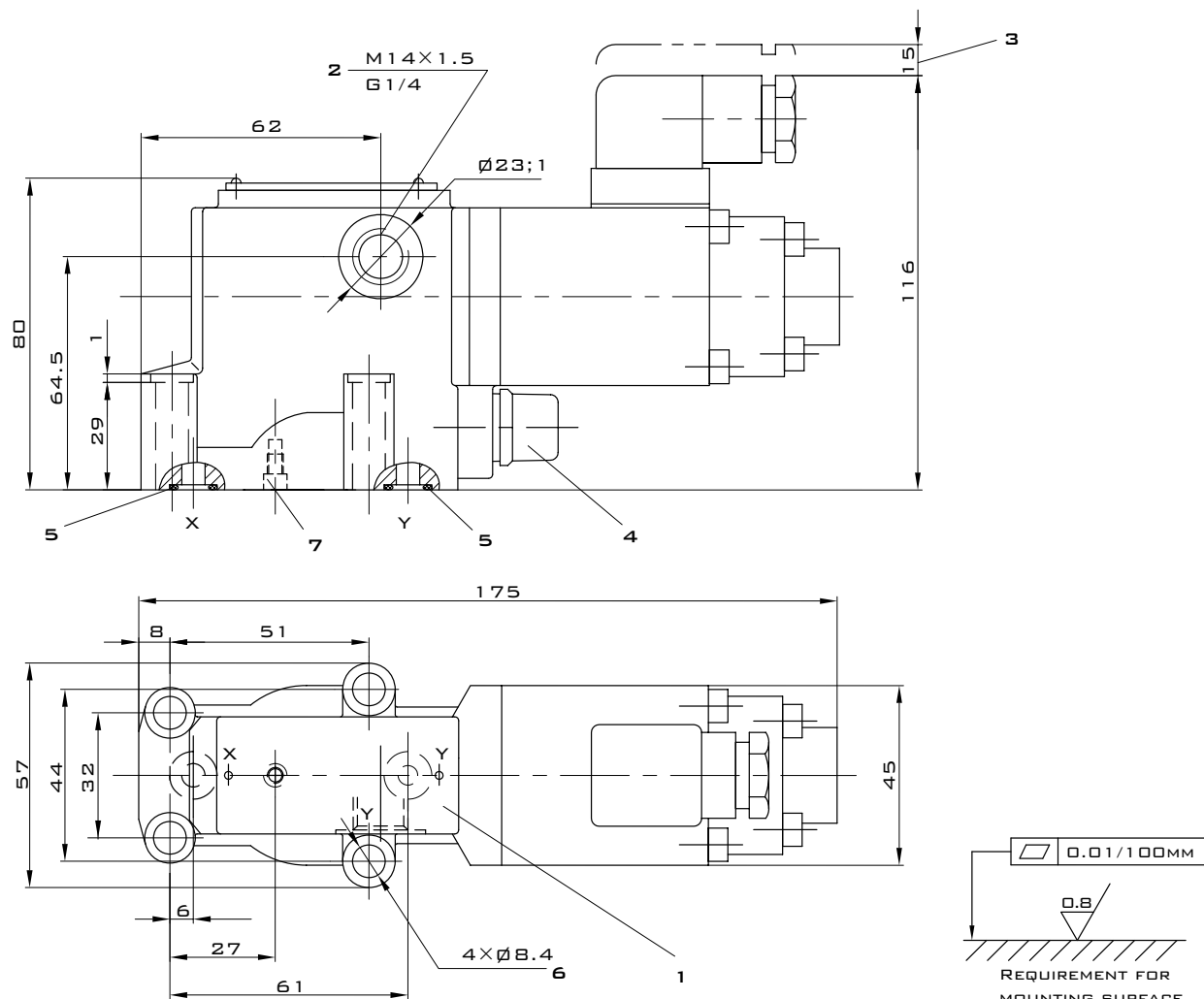
VALVOLE DI PRESSIONE

DBE(E)/DBEM(E)

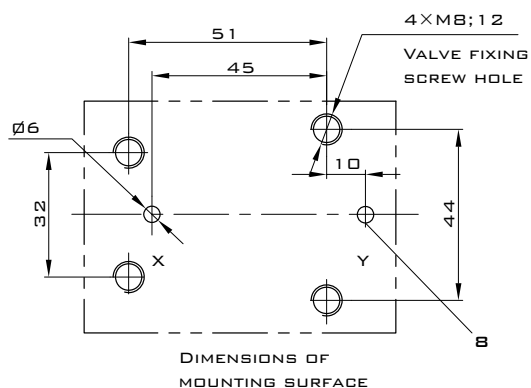
PROPORTIONAL RELIEF VALVE

UNIT DIMENSIONS

PRESSURE RELIEF VALVE AS REMOTE CONTROLLER OF VALVE TYPE DBET/DBEMT
PILOT VALVE WITHOUT MAIN SPOOL ASSEMBLY OF VALVE TYPE DBEC/DBEMC



- 1 - NAME PLATE
- 2 - PILOT OIL DRAIN PORT, OPTIONAL
- 3 - SPACE REQUIRED TO REMOVE PLUG-IN CONNECTOR
- 4 - MAX. PRESSURE LIMITATION
- 5 - O-RING 9.25X1.78 (PORT X AND Y)
- 6 - FIXING SCREW HOLE
- 7 - BLOCKED UP IN VALVE TYPE DBET/DBEMT
FIXED WITH THROTTLE HOLE IN VALVE TYPE DBEC/DBEMC
- 8 - PILOT OIL DRAIN PORT, OPTIONAL



ORDER CODE

DBE					-7XJ/			G24	/	/		*
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NO CODE = WITHOUT MAXIMUM PRESSURE SAFETY
M = WITH MAXIMUM PRESSURE SAFETY

NO CODE = PILOT OPERATED
C = PILOT OPERATED VALVE WITH MAIN SPOOL (ENTER NOM. SIZE 30)
C = PILOT OPERATED VALVE WITHOUT MAIN SPOOL (DO NOT ENTER NOM. SIZE)
T = PILOT OPERATED VALVE FOR REMOTE CONTROLLING

NO CODE = FOR EXTERNAL CONTROL ELECTRONICS
E = WITH INTEGRATED ELECTRONICS (DBE)

10 = NOMINAL SIZE 10
20 = NOMINAL SIZE 25
30 = NOMINAL SIZE 32

7XJ = SERIES 70J TO 79J

5 = MAX. PRESSURE 50 BAR
10 = MAX. PRESSURE 100 BAR
20 = MAX. PRESSURE 200 BAR
31.5 = MAX. PRESSURE 315 BAR

FURTHER INFORMATION IN PLAIN TEXT

V = FKM SEALS
NO CODE = NBR SEALS

PILOT OIL DRAIN PORT Y
NO CODE = INCH THREADED
2 = METRIC THREADED

FOR TYPE DBE(M)E:
A1 = COMMAND/ ACTUAL VALUE 0-10V
F1 = COMMAND/ ACTUAL VALUE 4 TO 20 MA

FOR TYPE DBE(M)E:
F1 = WITH COMPONENT PLUG, WITHOUT PLUG-INCONNECTOR
Z31 = WITH COMPONENT PLUG AND PLUG-IN CONNECTOR

FOR TYPE DBE(M)E, SUPPLY VOLTAGE:
G24 = +24VDC

Y= PILOT OIL SUPPLY INTERNAL AND DRAIN EXTERNAL
NOT FOR DBE(M)(E)C AND DBE(M)(E)T WITHOUT MAIN SPOOL
XY= PILOT OIL SUPPLY EXTERNAL AND DRAIN EXTERNAL
(ONLY FOR WITH THE PILOT VALVE AND MAIN SPOOL)