

# MPI series

Maximum working pressure up to 1 MPa (10 bar) - Flow rate up to 3500 l/min



Description

Return filter

Maximum working pressure up to 1 MPa (10 bar)

Flow rate up to 3500 l/min

MPI is a range of return filter kits for protection of the reservoir against the system contamination.

They are directly integrated in the reservoir in immersed or semi-immersed position to save space into the tank.

The use of the diffuser is recommended, to place the filter output always immersed into the fluid to avoid aeration or foam generation into the reservoir.

The filtration from inside to outside allows a cleaner filter element replacement, the dirty remains into the filter element.

Available features:

- Fine filtration rating, to get a good cleanliness level into the reservoir

- Bypass valve, to relieve excessive pressure drop across the filter media

- Magnetic filter, to hold the ferrous particles

- Oil dipstick, to easily check the level of the fluid into the reservoir (separate item)

- Diffuser, to reduce the risk of aeration, foaming and noise

Common applications:

Heavy duty industrial equipment

Technical data

Filter housing materials

- Insert assembly

Polyamide, GF reinforced: MPI 100

Aluminium: MPI 250-630-850

- Diffuser: Tinned Steel

- Valve: Steel

Bypass valve

- Opening pressure 175 kPa (1.75 bar) ±10%

- Opening pressure 250 kPa (2.5 bar) ±10%, except for MPI 850

Δp element type

- Microfibre filter elements - series MR: 10 bar

- Fluid flow through the filter element from IN to OUT

Seals

- Standard NBR series A

- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

MPI filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

| Filter series | Weights [kg] |       |       |       |       |      | Volumes [dm³] |      |       |       |       |       |
|---------------|--------------|-------|-------|-------|-------|------|---------------|------|-------|-------|-------|-------|
|               | Length       | 1     | 2     | 3     | 4     | 5    | Length        | 1    | 2     | 3     | 4     | 5     |
| MPI 100       |              | 0.90  | 1.00  | 1.20  | 1.50  | 1.80 |               | 0.90 | 0.90  | 1.20  | 1.60  | 1.80  |
| MPI 250       |              | 2.20  | 2.50  | 2.90  | 4.30  | -    |               | 3.50 | 3.50  | 4.50  | 7.00  | -     |
| MPI 630       |              | 3.40  | 3.90  | 4.30  | 5.40  | 6.60 |               | 5.80 | 7.40  | 9.50  | 11.40 | 13.50 |
| MPI 850       |              | 15.20 | 18.20 | 21.20 | 25.20 | -    |               | 8.80 | 12.20 | 16.70 | 20.80 | -     |

FILTER ASSEMBLY SIZING

Flow rates [l/min]

| Filters series | Length | A03  | A06  | A10  | A16  | A25  | M25<br>M60<br>M90 | P10  | P25  |
|----------------|--------|------|------|------|------|------|-------------------|------|------|
| MPI 100        | 1      | 26   | 29   | 72   | 79   | 107  | 282               | 164  | 190  |
|                | 2      | 43   | 46   | 112  | 114  | 161  | 318               | 164  | 190  |
|                | 3      | 64   | 72   | 132  | 156  | 178  | 324               | 219  | 251  |
|                | 4      | 90   | 99   | 184  | 198  | 216  | 324               | 266  | 302  |
|                | 5      | 117  | 128  | 201  | 219  | 244  | 324               | 282  | 318  |
| MPI 250        | 1      | 93   | 102  | 210  | 251  | 315  | 1093              | 339  | 383  |
|                | 2      | 124  | 151  | 327  | 412  | 421  | 1122              | 460  | 514  |
|                | 3      | 189  | 221  | 418  | 445  | 500  | 1137              | 544  | 616  |
|                | 4      | 261  | 304  | 592  | 670  | 766  | 1166              | 832  | 923  |
| MPI 630        | 1      | 160  | 200  | 369  | 423  | 518  | 1894              | 565  | 632  |
|                | 2      | 240  | 257  | 571  | 611  | 1045 | 1929              | 1137 | 1285 |
|                | 3      | 330  | 374  | 745  | 788  | 1308 | 1938              | 1416 | 1577 |
|                | 4      | 374  | 403  | 887  | 1010 | 1348 | 1956              | 1448 | 1612 |
|                | 5      | 625  | 698  | 1210 | 1257 | 1723 | 2121              | 1839 | 1929 |
| MPI 850        | 1      | 775  | 1041 | 1246 | 1568 | 2242 | 3311              | 2371 | 2625 |
|                | 2      | 1176 | 1522 | 1682 | 1747 | 2449 | 3378              | 2684 | 2886 |
|                | 3      | 1490 | 1914 | 1995 | 2014 | 3035 | 3405              | 3144 | 3220 |
|                | 4      | 1668 | 2088 | 2305 | 2363 | 3169 | 3517              | 3272 | 3378 |

**Maximum flow rate for a complete return filter with a pressure drop  $\Delta p = 0.5$  bar.**

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

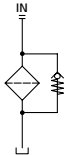
For different pressure drop or fluid viscosity we recommend to use our selection software available on [www.mpfiltri.com](http://www.mpfiltri.com).

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Hydraulic symbol

| Filter series | Style 1 connection |
|---------------|--------------------|
| MPI 100       | •                  |
| MPI 250       | •                  |
| MPI 630       | •                  |
| MPI 850       | •                  |



# MPI MPI100 - MPI250 - MPI630 - MPI850

## Designation & Ordering code

COMPLETE FILTER

Series and size

MPI100

MPI250

MPI630

MPI850

Length

MPI100

MPI250

MPI630

MPI850

1

2

3

4

5

Bypass valve

MPI100

MPI250

MPI630

MPI850

S Without

C 1.75 bar

E 2.5 bar

Diffuser and magnetic filter

D With diffuser, with magnetic filter

F With diffuser, without magnetic filter

O Without diffuser, with magnetic filter

E Without diffuser, without magnetic filter

Seals and treatments

A NBR

V FPM

W NBR head anodized

Z FPM head anodized

Filtration rating

Axx

Mxx

Pxx

Filtration rating (filter media)

A03 Inorganic microfiber 3 μm

A06 Inorganic microfiber 6 μm

A10 Inorganic microfiber 10 μm

A16 Inorganic microfiber 16 μm

A25 Inorganic microfiber 25 μm

M25 Wire mesh 25 μm

M60 Wire mesh 60 μm

M90 Wire mesh 90 μm

P10 Resin impregnated paper 10 μm

P25 Resin impregnated paper 25 μm

Configuration example 1:

MPI100

1

C

D

A

A10

P01

Configuration example 2:

MPI630

5

E

D

Z

M25

P01

Execution

P01 MP Filtri standard

Pxx Customized

FILTER ELEMENT

Element series and size

MR100

MR250

MR630

MR850

Element length

Size 100

Size 250

Size 630

Size 850

1

2

3

4

5

Filtration rating (filter media)

A03 Inorganic microfiber 3 μm

A06 Inorganic microfiber 6 μm

A10 Inorganic microfiber 10 μm

A16 Inorganic microfiber 16 μm

A25 Inorganic microfiber 25 μm

M25 Wire mesh 25 μm

M60 Wire mesh 60 μm

M90 Wire mesh 90 μm

P10 Resin impregnated paper 10 μm

P25 Resin impregnated paper 25 μm

Configuration example 1:

MR100

1

A10

A

P01

Configuration example 2:

MR630

5

M25

V

P01

Seals

A NBR

V FPM

Execution

P01 MP Filtri standard

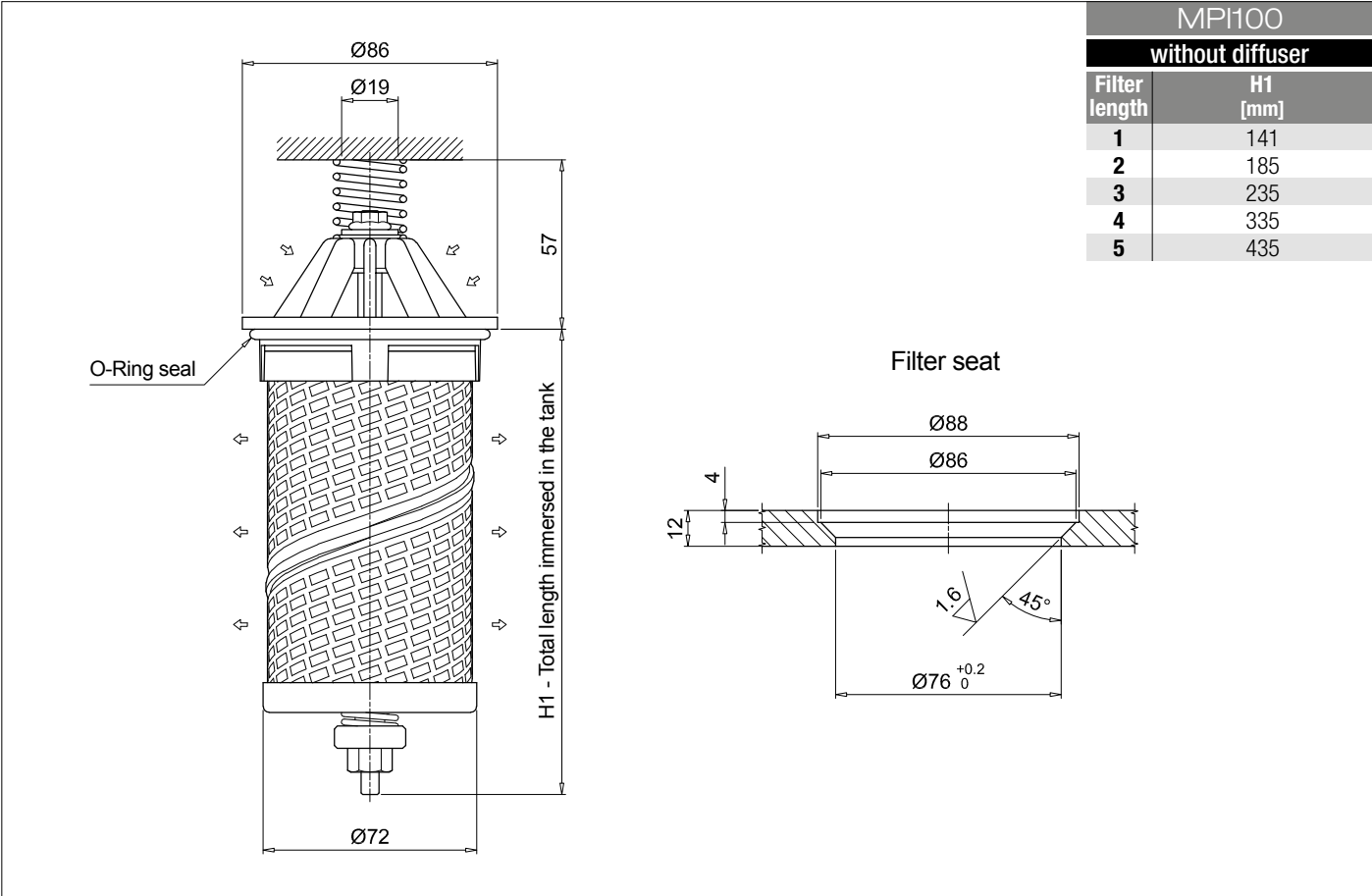
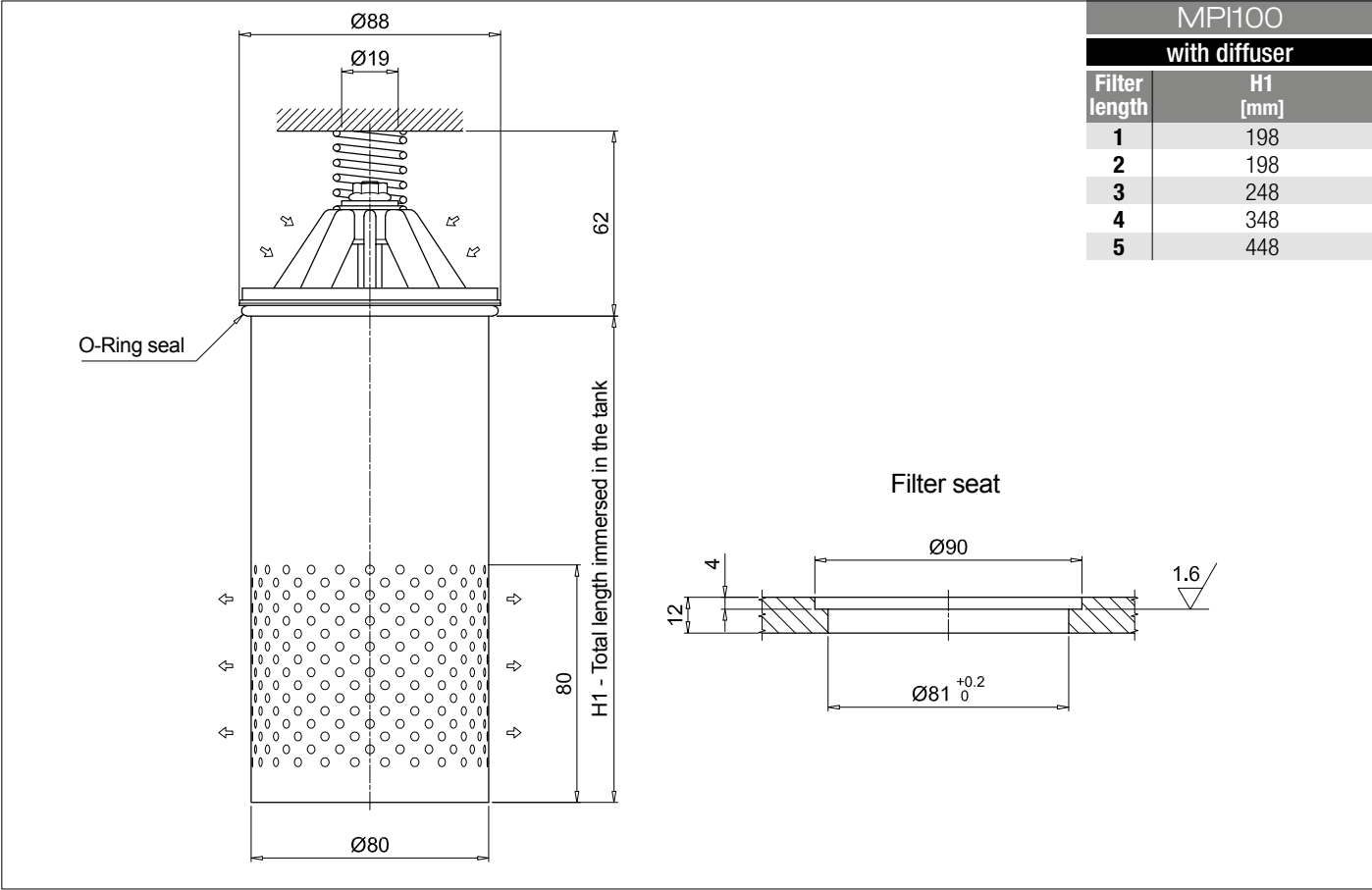
Pxx Customized

Return filters

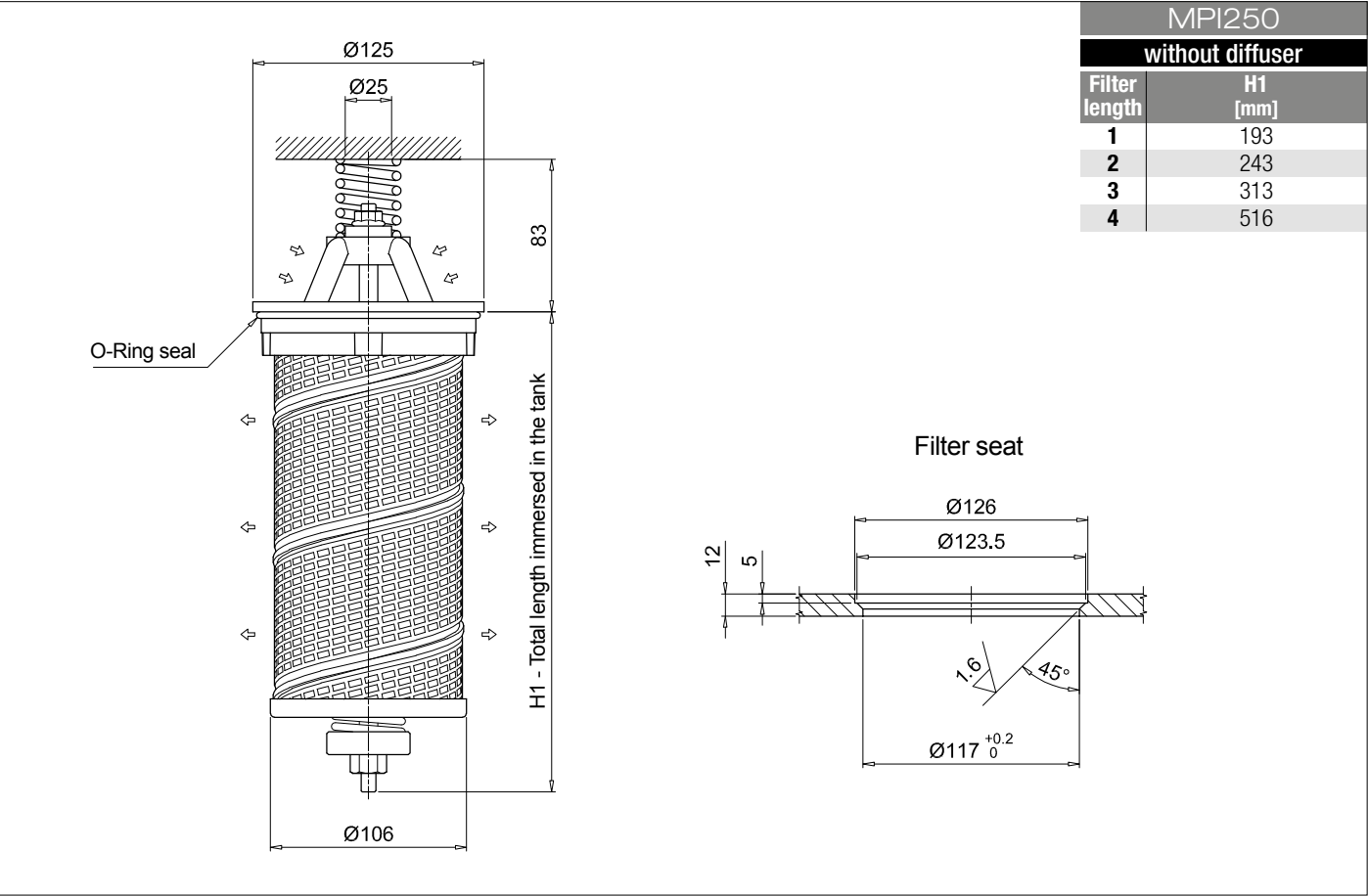
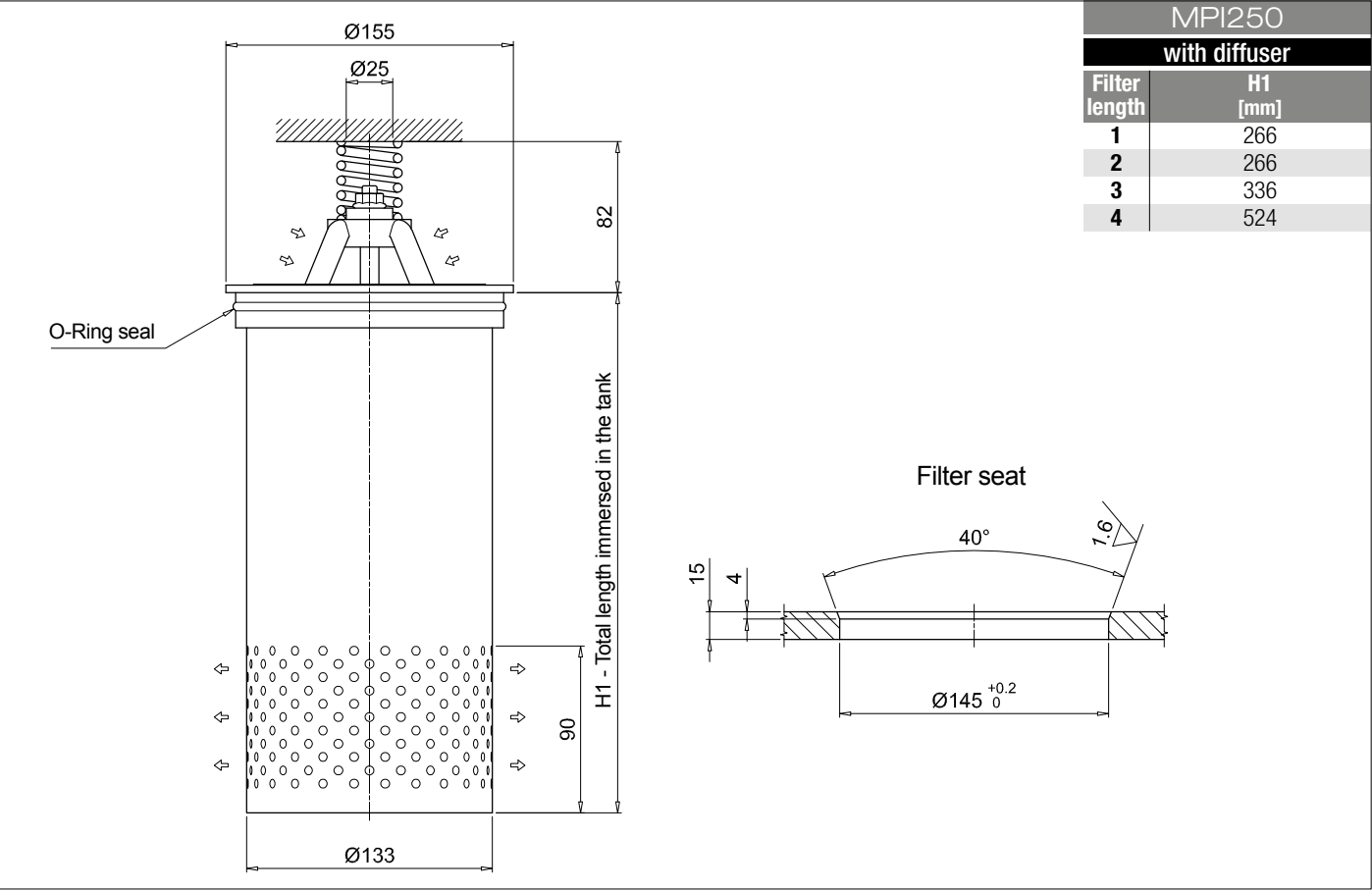
206

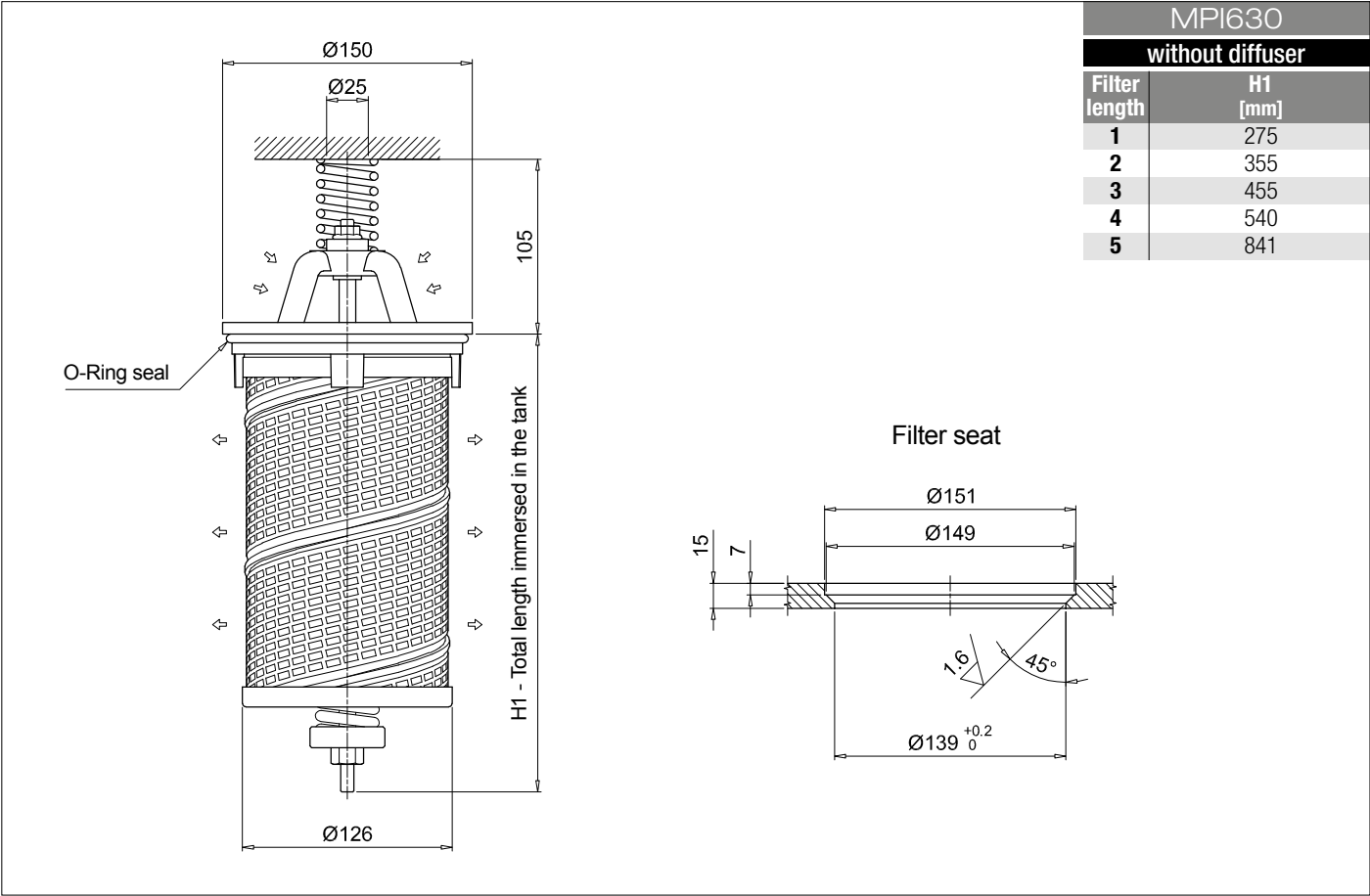
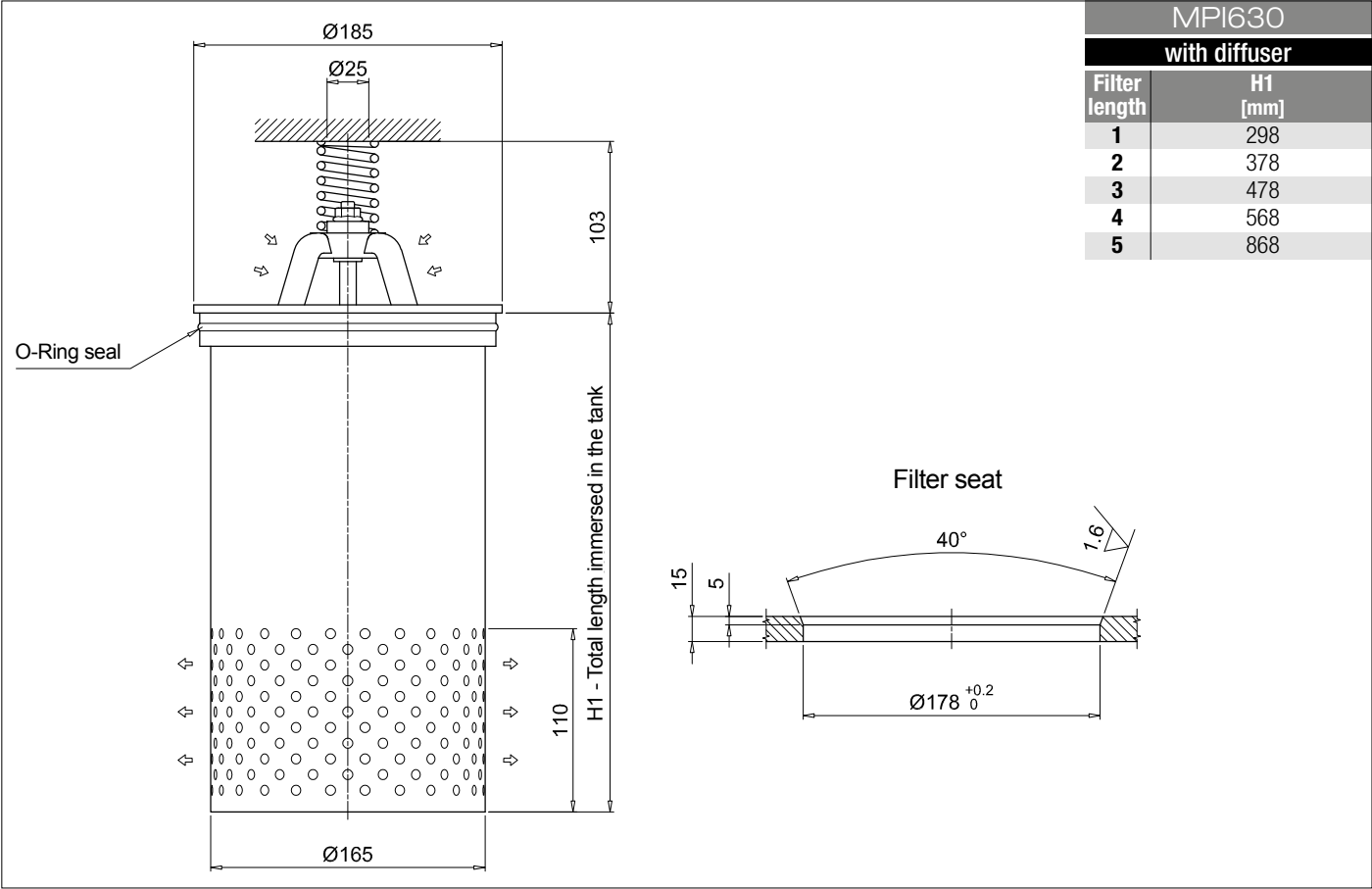
 MP FILTRI

ТОВ "Промислова Гідравліка": <https://promhydraulic.com.ua/ua/>  
Телефонуйте: +380 (95) 670-15-32, +380 (98) 533-91-67, +380 (96) 244-48-42

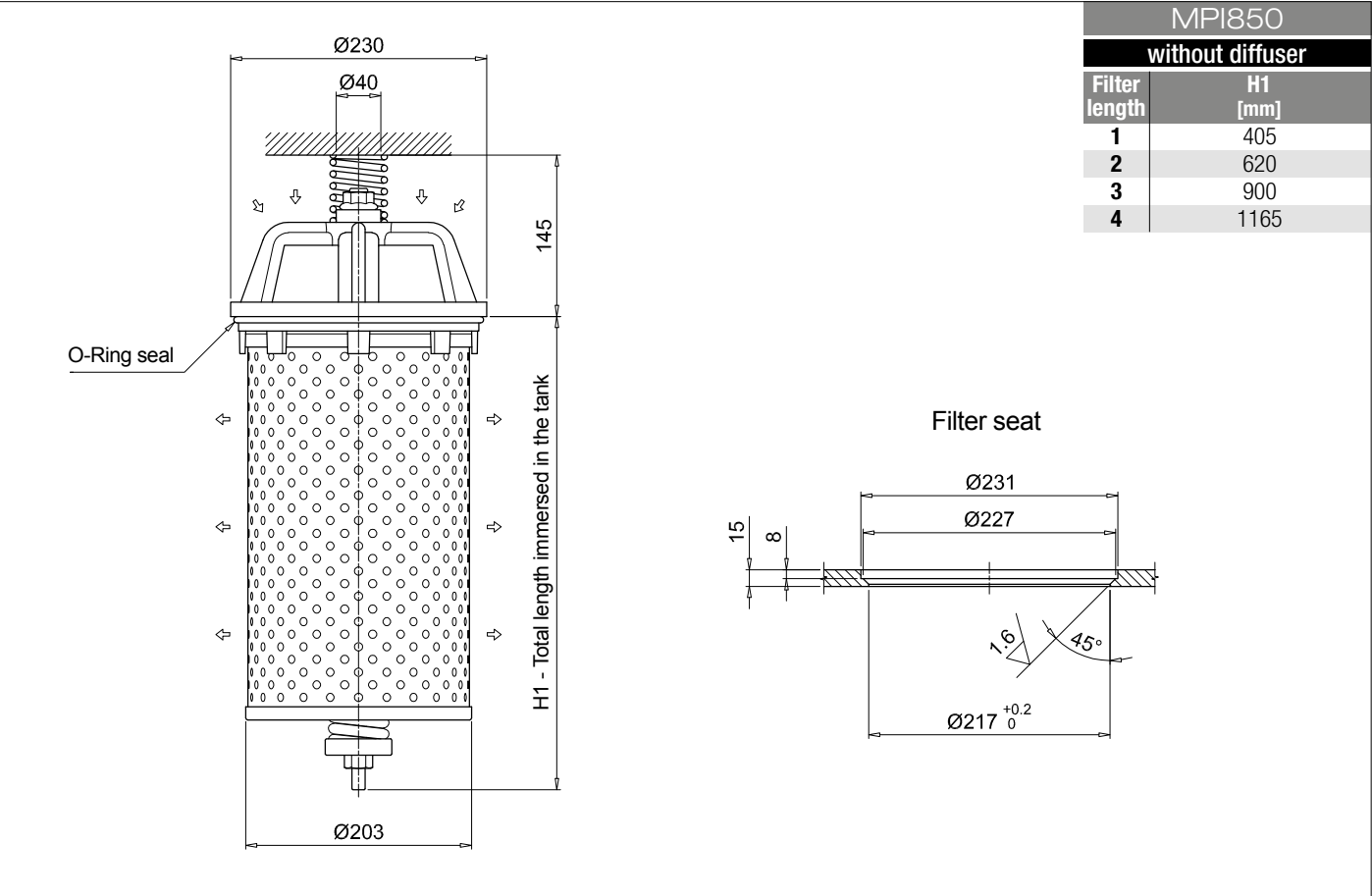
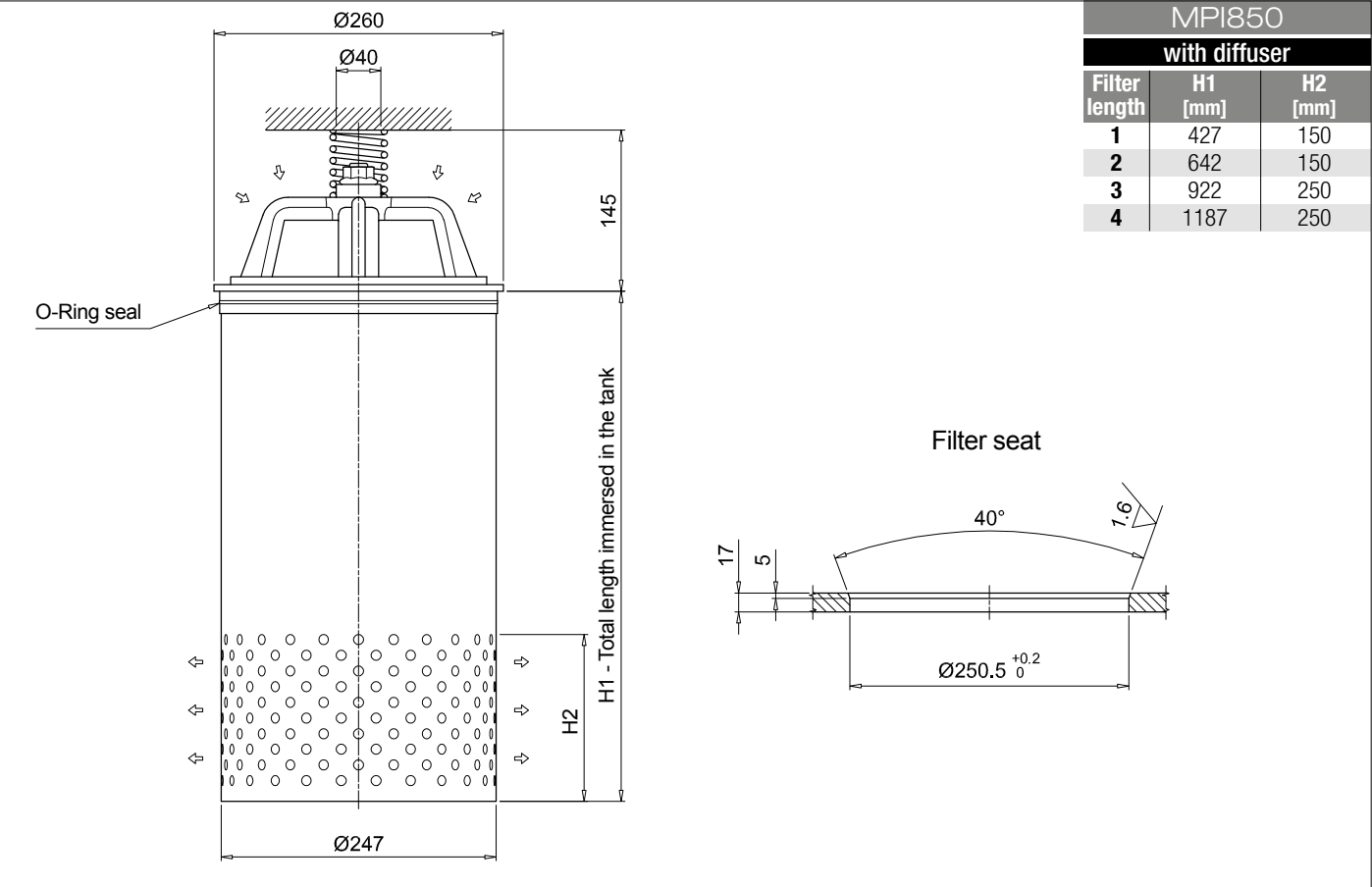


Dimensions





Dimensions



Order number for spare parts

MPI 100

with diffuser

without diffuser

|               |                 |                      |             |
|---------------|-----------------|----------------------|-------------|
| Item:         | 2               | 3                    | 3 (3a ÷ 3d) |
| Filter series | Filter element  | Seal Kit code number |             |
|               |                 | NBR                  | FPM         |
| MPI 100       | See order table | 02050145             | 02050146    |

MPI 250 - 630

with diffuser

without diffuser

|               |                 |                      |             |
|---------------|-----------------|----------------------|-------------|
| Item:         | 2               | 3                    | 3 (3a ÷ 3d) |
| Filter series | Filter element  | Seal Kit code number |             |
|               |                 | NBR                  | FPM         |
| MPI 250       | See order table | 02050147             | 02050148    |
| MPI 630       |                 | 02050112             | 02050113    |

MPI 850

with diffuser

without diffuser

|               |                  |                                 |
|---------------|------------------|---------------------------------|
| Item:         | Q.ty: 1 pc.<br>2 | Q.ty: 1 pc.<br>3 (3a ÷ 3d)      |
| Filter series | Filter element   | Seal Kit code number<br>NBR FPM |
| MPI 850       | See order table  | 02050114 02050115               |