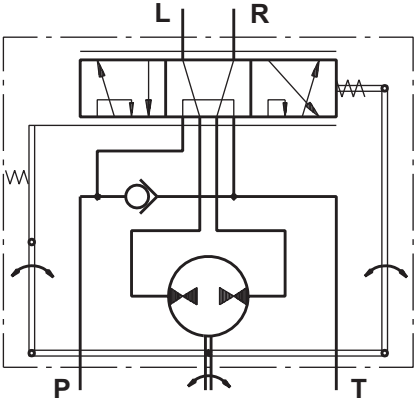


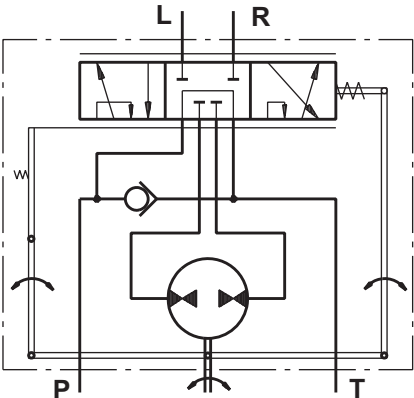
HYDROSTATIC STEERING UNITS TYPE HKU.../3, 4



The newly designed HKU steering units, with radial distribution, incorporate two rotary tracing valves in the housing, which turn on the metering pump.



"Open Center - Load Reaction"
HKU.../3



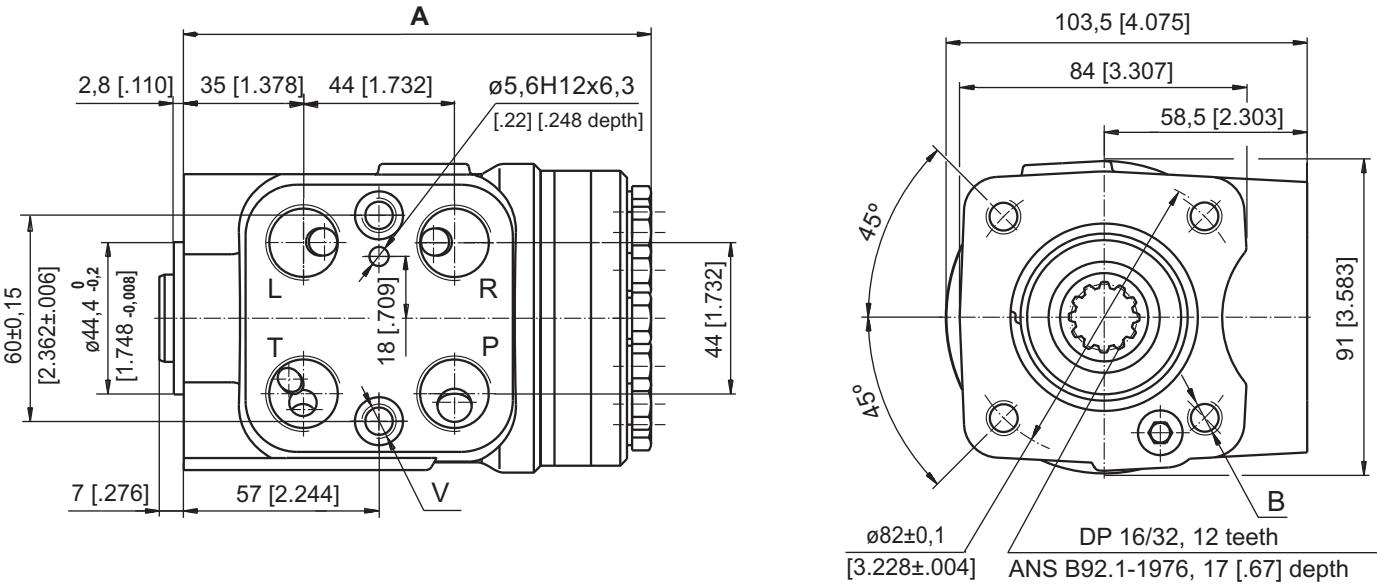
"Open Center - Non Load Reaction"
HKU.../4

SPECIFICATION DATA

Parameters																		
		HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU						
		40/3	50/3	63/3	80/3	100/3	125/3	160/3	200/3	250/3	320/3	400/3						
		HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU	HKU		
		40/4	50/4	63/4	80/4	100/4	125/4	160/4	200/4	250/4	320/4	400/4	500/4	630/4	800/4	1000/4		
Displacement	cm ³ /rev	39,6	49,5	65,6	79,2	99,0	7.56	9.67	198	247,5	316,8	396	495	623,6	793	990		
	[in ³ /rev]	[2.42]	[3.0]	[4.0]	[4.83]	[6.04]	[123,8]	[158,4]	[12.1]	[15.1]	[19.3]	[24.2]	[30.2]	[38.05]	[48.4]	[60.4]		
Rated Flow*	lpm	4	5	6	8	10	13	16	20	25	32	40	50	63	70			
	[GPM]	[1.1]	[1.3]	[1.6]	[2.1]	[2.6]	[3.4]	[4.2]	[5.3]	[6.6]	[8.4]	[10.6]	[13.2]	[16.6]	[18.5]			
Rated Pressure	bar	140		170										140		100		
	[PSI]	[2030]		[2465]										[2030]		[1450]		
Max. Cont. Pressure																		
in Line T																		bar [PSI]
- standard																		
- high pressure (H option)		25 [363]																
		40 [580]																
Max. Torque at																		
Servoamplifying																		Nm [lb-in]
- with standard springs																		
- with soft springs (LT option)		3,0 [26]										3,0 [26]						
		1,8 [16]										-						
Max. Torque w/o																		
Servoamplifying																		Nm [lb-in]
		120																
		[1065]																
Weight	kg	5,3	5,4	5,5	5,6	5,7	5,8	6,0	6,3	6,5	7,0	7,4	8,0	8,7	9,6	10,6		
	[lb]	[11.7]	[11.9]	[12.2]	[12.4]	[12.6]	[12.8]	[13.2]	[13.9]	[14.3]	[15.4]	[16.3]	[17.6]	[19.2]	[21.2]	[23.4]		
Dimension A	mm	130,85	132,2	133,9	136,2	138,8	142,2	146,8	152,2	158,8	168,2	178,8	192	209,3	232,2	258,6		
	[in]	[5.1]	[5.20]	[5.27]	[5.36]	[5.47]	[5.60]	[5.78]	[5.99]	[6.25]	[6.62]	[7.04]	[7.56]	[8.24]	[9.14]	[10.18]		

* Inlet flow providing maximum speed of rotation:
- 100 RPM - from HKU40 to HKU630;
- 87 RPM - for HKU800;
- 70 RPM - for HKU1000.

DIMENSIONS AND MOUNTING DATA - HKU.../3, 4, 7



Code	Ports - P, T, R, L Thread	Column Mounting Thread - B	Valve Mounting Thread - V
-	G1/2 17 [.67] depth	4 x M10 18 [.71] depth	2 x M10x1 16 [.63] depth
M	M22x1,5 17 [.67] depth	4 x M10 18 [.71] depth	2 x M10x1 16 [.63] depth
A	3/4 - 16 UNF O-ring 17 [.67] depth	4 x 3/8 - 16 UNC 15,7 [.62] depth	2 x 3/8 - 24 UNF 14,2 [.56] depth
BA*	9/16 - 18 UNF O-ring 17 [.67] depth	4 x 3/8 - 16 UNC 15,7 [.62] depth	2 x 3/8 - 24 UNF 14,2 [.56] depth

* These threads are for displacements from HKU40 to HKU200 only.

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K

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Pos.1 - Displacement code (see Specification Data)

40	-	39,6	[2.42]	cm ³ /rev	[in ³ /rev]
50	-	49,5	[3.00]	cm ³ /rev	[in ³ /rev]
63	-	65,6	[4.00]	cm ³ /rev	[in ³ /rev]
80	-	79,2	[4.83]	cm ³ /rev	[in ³ /rev]
100	-	99,0	[6.04]	cm ³ /rev	[in ³ /rev]
125	-	123,8	[7.56]	cm ³ /rev	[in ³ /rev]
160	-	158,4	[9.67]	cm ³ /rev	[in ³ /rev]
200	-	198,0	[12.10]	cm ³ /rev	[in ³ /rev]
250	-	247,5	[15.10]	cm ³ /rev	[in ³ /rev]
320	-	316,8	[19.30]	cm ³ /rev	[in ³ /rev]
400	-	396,0	[24.20]	cm ³ /rev	[in ³ /rev]
500	-	495,0	[30.20]	cm ³ /rev	[in ³ /rev]
630	-	623,6	[38.05]	cm ³ /rev	[in ³ /rev]
800	-	793,0	[48.40]	cm ³ /rev	[in ³ /rev]
1000	-	990,0	[60.40]	cm ³ /rev	[in ³ /rev]

Pos.2 - Versions

3	-	Version 3 "Open Center - Load Reaction"
4	-	Version 4 "Open Center - Non Load Reaction"
7	-	Version 7 "Closed Center - Non Load Reaction"

Pos.3 - Ports

omit	-	BSPP (ISO 228)
M	-	Metric (ISO 262)
A	-	SAE (ANSI B 1.1 - 1982)
BA*	-	SAE (ANSI B 1.1 - 1982)

Pos.4 - Max. Cont. Pressure in line T

omit	-	Standard
H	-	High pressure

Pos.5 - Input torque

omit	-	Standard
LT*	-	Low

Pos.6 - Noise level

omit	-	Standard
LN**	-	Low

Pos.7 - Option (Paint)***

omit	-	No Paint
P	-	Painted
PC	-	Corrosion Protected Paint
PS	-	Special Paint****
PCS	-	Special Corrosion Protected Paint****

Pos.8 - Design Series

omit	-	Factory specified
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- Notes:
* Available only for displacement from 40 to 200.
** Available only for versions 3 and 4 with displacement from 40 to 200.
*** Colour at customer's request.
**** Non painted feeding surfaces, colour at customer's request.

The steering units are mangano-phosphatized as standard.