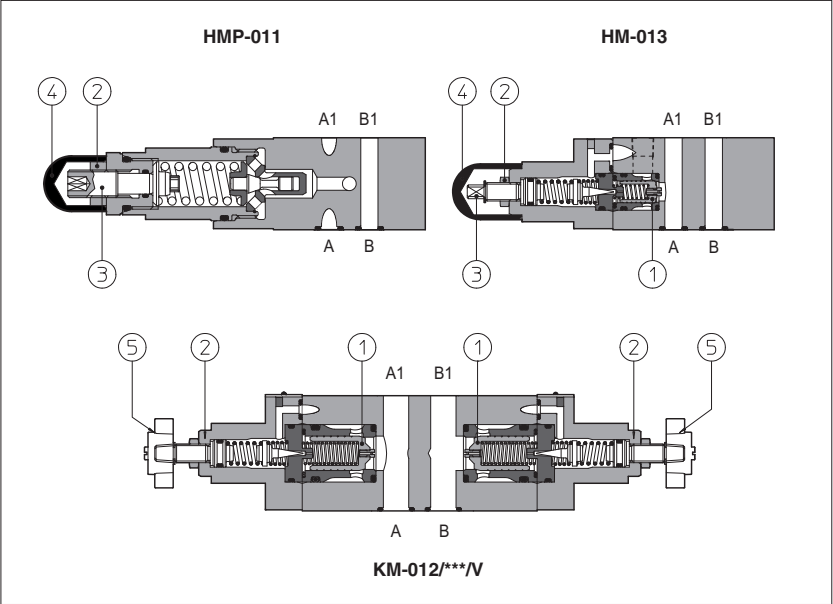


Modular relief valves type HMP, HM, KM

ISO 4401 sizes 06 and 10



HMP are direct operated pressure relief valves.
HM and **KM** are double stage pressure relief valves with balanced poppet ①.

The pressure adjustment is operated by loosening the locking nut ② and turning the screw ③ protected by cap ④. Optional versions with setting adjustment by handwheel ⑤ instead of the screw are available on request. Clockwise rotation increases the pressure.

Valve size and max flow:

HMP = size 06, max flow: 35 l/min

HM = size 06, max flow: 60 l/min

KM = size 10, max flow: 120 l/min

Mounting surface: **ISO 4401 size 06, 10**
Max pressure: up to **350 bar**

1

MODEL CODE

HM

Modular pressure relief valve size:
HMP = 06
HM = 06
KM = 10

-

011

/

210

/

V

Series number

**

/

*

Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

Options:
V = setting adjustment by handwheel instead of a grub screw protected by cap
Only for HMP:
R = reduced leakage for special applications
VF = regulating knob
VS = regulating knob with safety locking

Pressure range

HMP:
50 = 2÷ 50 bar
100 = 3÷100 bar
210 = 10÷210 bar
350 = 15÷350 bar

HM and KM:
50 = 4÷ 50 bar
100 = 5÷100 bar
210 = 5÷210 bar
350 = 5÷350 bar

2

HYDRAULIC CHARACTERISTICS

Hydraulic configuration

HMP-011
HM-011

HMP-012
HM-012

HMP-013
HM-013

HMP-014
HM-014

HMP-015
HM-015

KM-011

KM-012

KM-013

KM-014

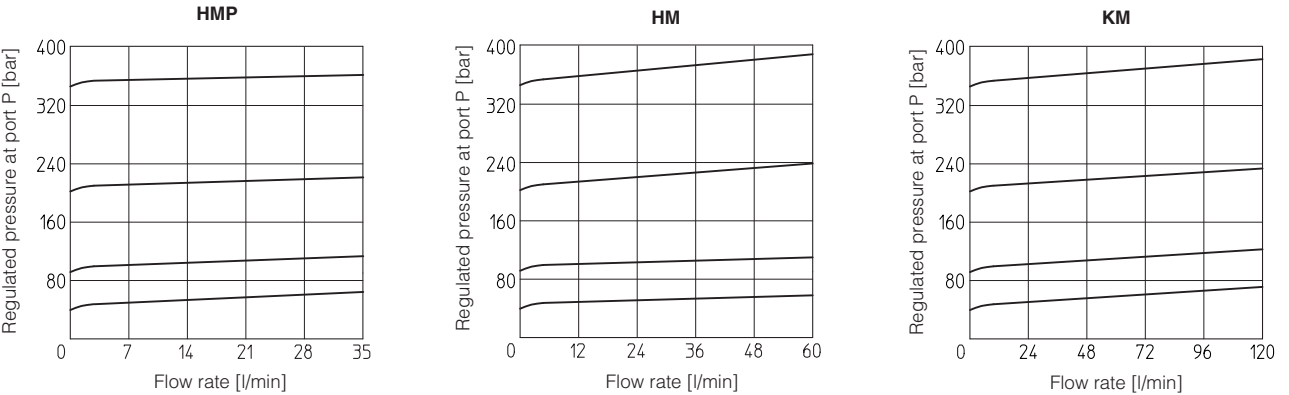
KM-015

Valve model	HMP	HM	KM
Max flow [l/min]	35	60	120
Pressure range [bar]	2÷50; 3÷100; 10÷210; 15÷350	4÷50; 5÷100; 5÷210; 5÷350	

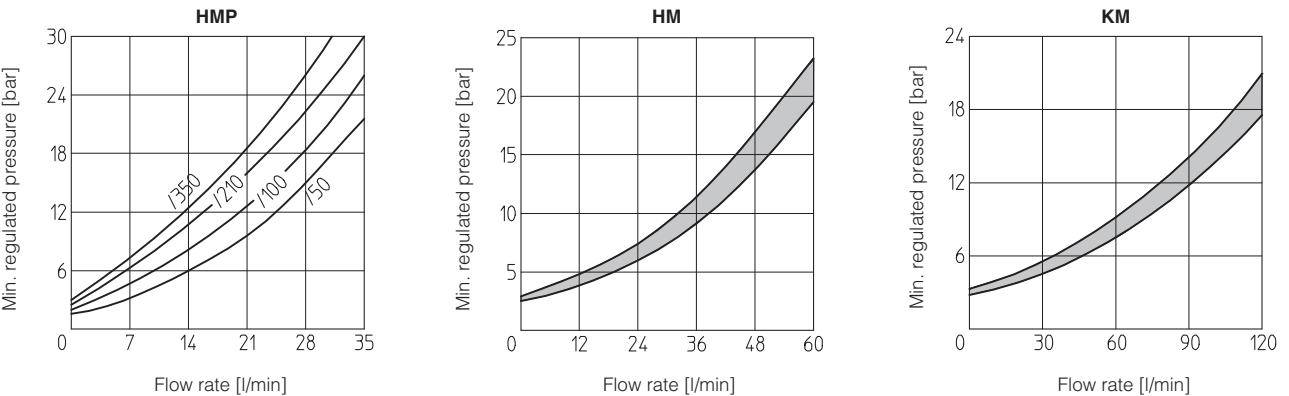
3 MAIN CHARACTERISTICS, SEALS and HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 µm (β10 ≥75 recommended)		
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

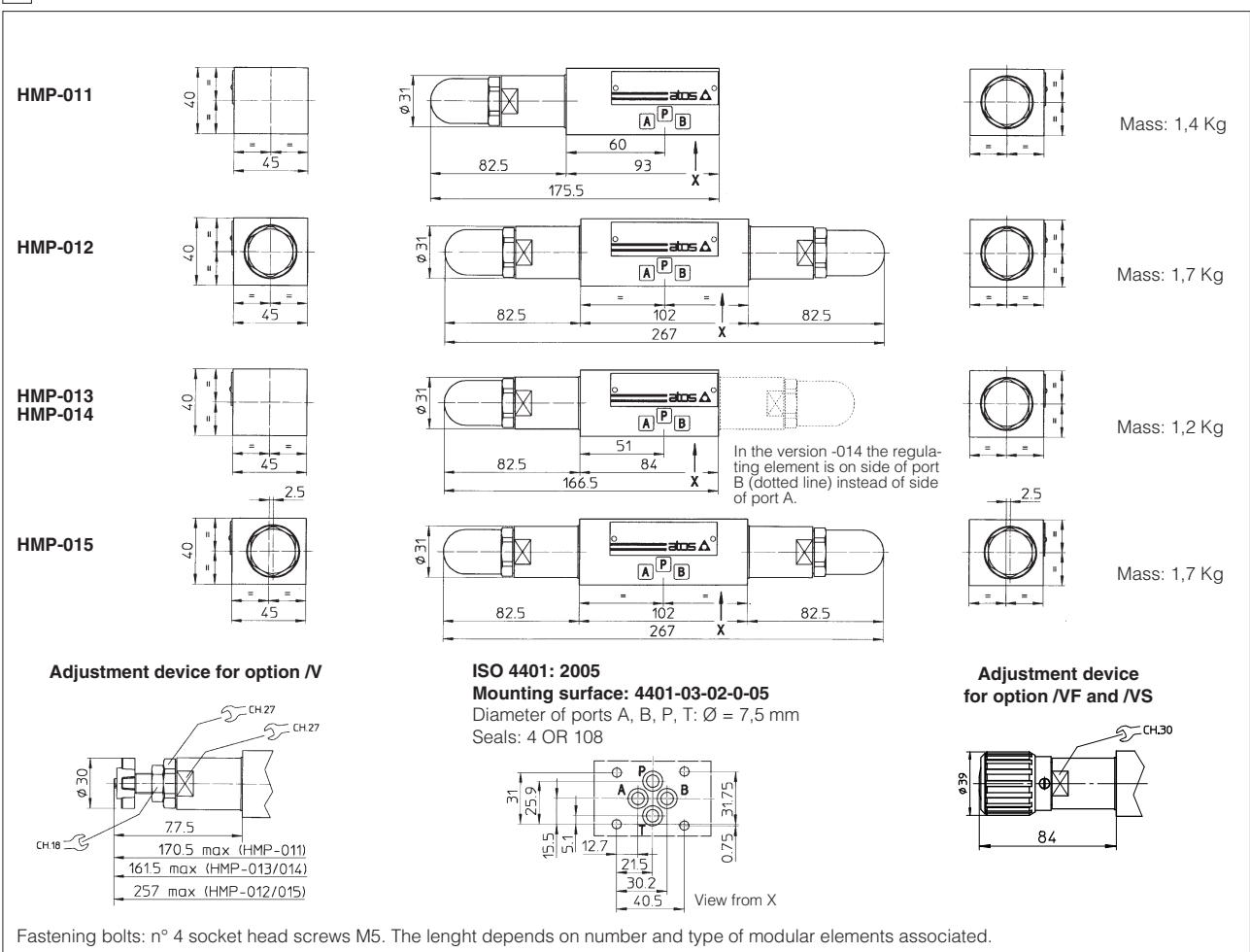
4 REGULATED PRESSURE VERSUS FLOW DIAGRAMS (Based on mineral oil ISO VG 46 at 50°C)



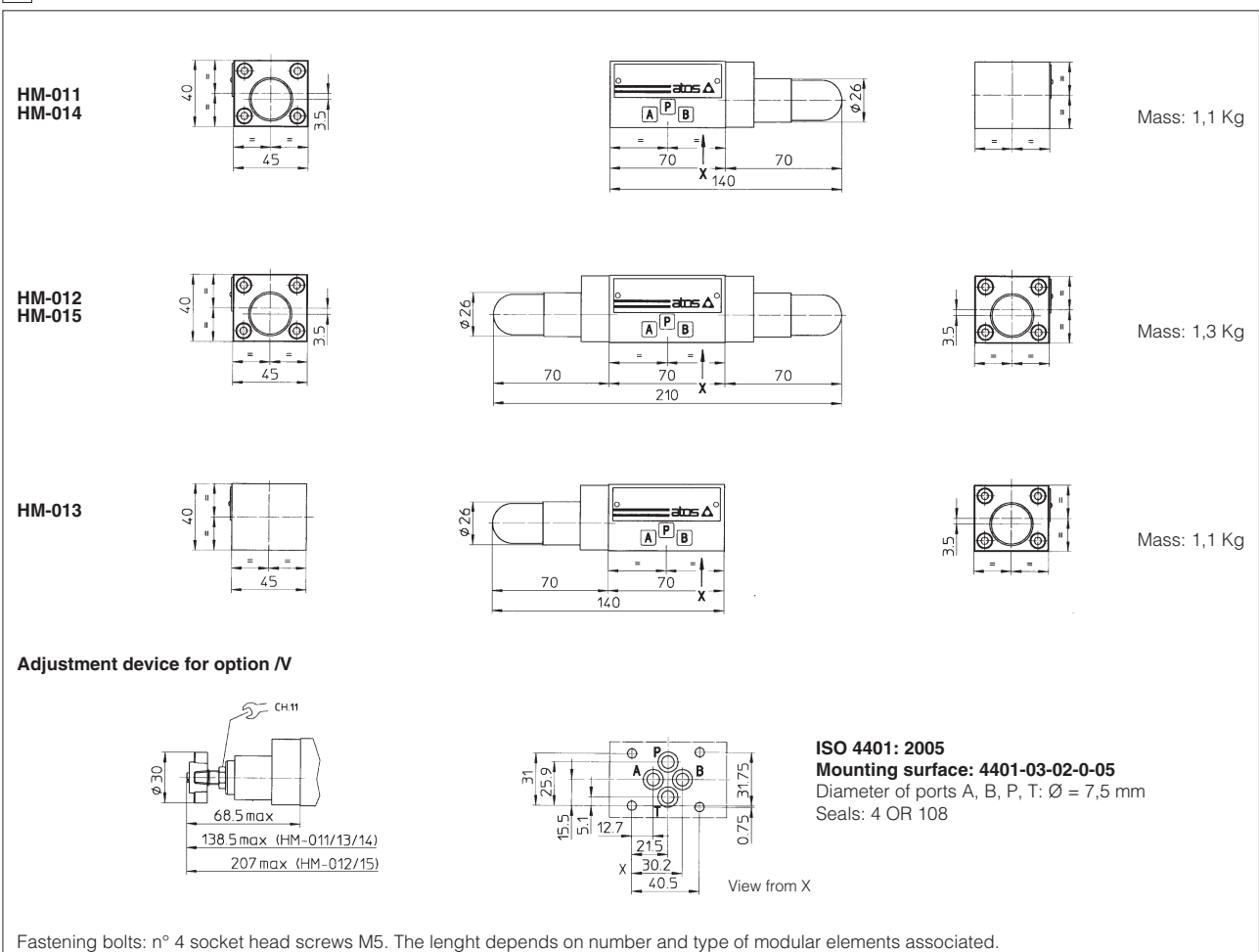
5 MINIMUM PRESSURE VERSUS FLOW DIAGRAMS (Based on fluid viscosity of 25 mm²/s at 40°C)



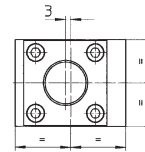
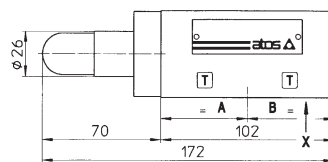
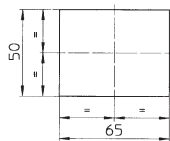
6 INSTALLATION DIMENSIONS OF HMP VALVES [mm]



7 INSTALLATION DIMENSIONS OF HM VALVES [mm]

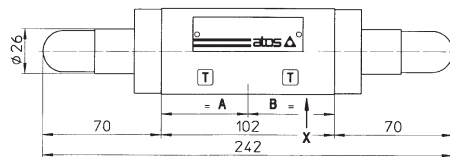
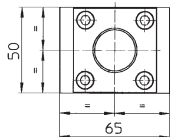


KM-011



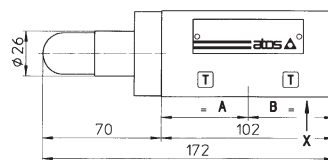
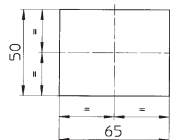
Mass: 2,5 Kg

KM-012



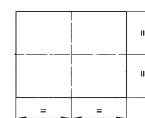
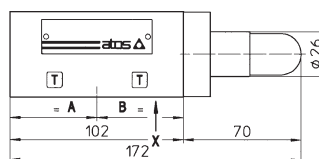
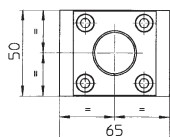
Mass: 2,8 Kg

KM-013



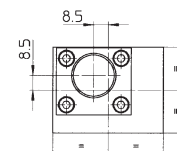
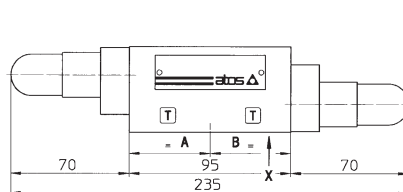
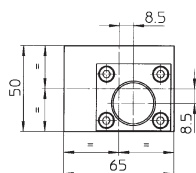
Mass: 2,5 Kg

KM-014



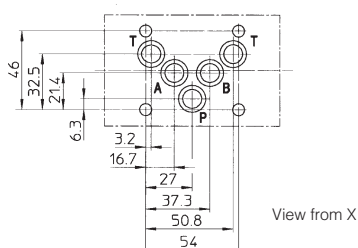
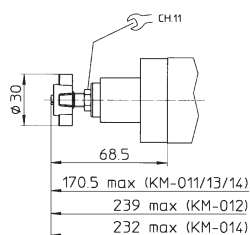
Mass: 2,5 Kg

KM-015



Mass: 2,5 Kg

Adjustment device for option /V



ISO 4401: 2005

Mounting surface: 4401-05-04-0-05

Diameter of ports A, B, P, T: $\varnothing = 11,2$ mm

Seals: 5 OR 2050

Fastening bolts: n° 4 socket head screws M6. The lenght depends on number and type of modular elements associated.