


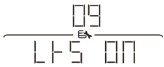
















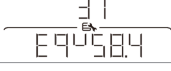
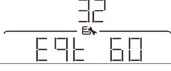
03	Output source priority	PBG priority	$\frac{03}{\text{OPPPBG}}$
		Solar energy provides power to the loads as first priority. If solar energy is sufficient, battery will be charged with solar energy. If solar energy is not sufficient to power all connected loads, battery will supply power to the loads at the same time. If solar energy and battery are not sufficient, grid will supply power to the loads at same time. If solar, grid and battery power is not sufficient to power loads, inverter will go to standby and charge battery.	
		MKS	$\frac{03}{\text{OPPnES}}$
		Generator provides power to loads as first priority. When generator, PV, battery all exist, the work mode is as PBG. When generator and battery exist (no PV), the work mode is as GPB. When generator and PV exist (no battery), the work mode is as GPB.	
04	Input mode	APP: Appliance (default)	$\frac{04}{\text{nOdAPP}}$
		Applied to household appliances Typical switching time is 10ms.	
		UPS	$\frac{04}{\text{nOdUPS}}$
		Applied to computer and other devices. Typical switching time is 10ms.	
		GEN	$\frac{04}{\text{nOdGEN}}$
Applied to connect generator from AC IN port. Typically switching time is 20ms.			
05	Charger source priority	PNG: PV and Grid (default)	$\frac{05}{\text{CHPPNG}}$
		OPV: Only PV	$\frac{05}{\text{CHADPV}}$
		PVF: PV first	$\frac{05}{\text{CHPPVF}}$
		There are three options for charging priority. The default is PNG (PV and grid). PV and Grid are charged at the same time. The second is OPV (Only PV). Only PV charge. The third is PVF (PV first). If both grid and PV are available, PV charge. If only PV is available, PV charge. If only grid is available, grid charge.	




06	Grid charging current		
		60A(default) Available options: 2/10/20/30/40/50/60/70/80/90/100/110/120A	
07	Maximum charging current		
		Set total charging current for solar and grid chargers. The default is 100A. Available options: 2/10/20/30/40/50/60/70/80/90/100/110/120A	
08	Menu Default		
		During setting: Set to ON. If the current page is not on the first page and no operation with 1 minute, the system will return to display the first page. Set to OFF. If the current page is not on the first page and no operation with 1 minute, the system will stay on the current page.	
09	Auto restart when overload occurs	The default is ON.	
10	Auto restart when over temperature occurs	The default is ON.	
11	Main input cut warning		
		Enable/Disable Grid or PV loss alarm. The default setting is ON. If the grid input detected lost, the buzzer will sound for 5 seconds. when set to OFF, after the grid input is lost, the buzzer will not sound.	
12	Energy-saving mode		
		The default setting is OFF. When set to ON, in battery mode, if the load is lower than 25W, the system will stop output for a period then resume. If the load is still lower than 25W, the system will do the loop stop then resume. If the load is higher than 35W, the system will resume continuous normal output.	
13	Overload transfer to bypass		
		The default setting is OFF. When set to ON, in the case of PBG (PV priority) or MKS (generator priority) mode, if there is an overload, the system will immediately transfer to bypass mode (grid power output, also known as bypass mode).	





14	Silent mode setting	$\frac{14}{\text{EA}} \\ \text{nULtOFF}$	
		<p>Enable/disable buzzer sound. The default setting is OFF. When set to ON, in any situation such as alarms or faults, the buzzer will not sound. This setting can be applied to all modes . Button sound is not effected.</p>	
15	Battery return to grid voltage point	$\frac{15}{\text{EA}} \\ \text{bEtG460}$	
		<p>When the battery is set to the CUS (Customer Setting Type) mode. The adjustable range is [40, 50V]. The default is 47.6V, and it can be adjusted within a range of [40, 50V].</p>	
		<p>When the battery is set to the AGM (Lead Acid Battery Type) or FLD (Flooded Battery Type) mode. The default setting is 46V, and it can be adjusted within a range of [44, 52V].</p> <p>When the battery is set to LIB (Ternary lithium battery). The default value is 47.6V. It can be adjusted within a range of [40, 50V]. When the battery is set to FEL (Lithium iron battery), the default value is 49.6V. It can be adjusted within a range of [40, 50V].</p>	
16	Switching back to battery mode voltage points	$\frac{16}{\text{EA}} \\ \text{bEt6520}$	
		<p>When the battery is set to CUS (Customer Set Type) mode, The default setting is 54.4V, The voltage range is [46, 58V].</p>	
		<p>When the battery is set to AGM (Absorbent Glass Mat) or FLD (Flooded) mode,The default is 52V. It can be adjusted within a range of [48, 58V].</p> <p>When the battery is set to LIB (Ternary lithium battery). The default value is 54.4V. It can be adjusted within a range of [46, 58V]. When the battery is set to FEL (Lithium iron battery), the default value is 53.2V. It can be adjusted within a range of [46, 58V].</p>	
17	Battery type	AGM(default)	$\frac{17}{\text{EA}} \\ \text{bAtEAGm}$
		Flooded	$\frac{17}{\text{EA}} \\ \text{bAtEFLd}$
		Lithium (Ternary Lithium Battery)	$\frac{17}{\text{EA}} \\ \text{bAtELIb}$
		FEL (Lithium iron)	$\frac{17}{\text{EA}} \\ \text{bAtEFEL}$
		User-Defined	$\frac{17}{\text{EA}} \\ \text{bAtECUS}$

18	Battery low voltage point	
		<p>Battery low voltage alarm setting. When the battery type is set to LIB, the default setting is 47.6V. The adjustable range for the voltage is [41.2, 50V]. Initial settings for CUS are the same as for LIB. When the battery type is set to FEL, the default setting is 48V. The adjustable range for the voltage is [41.2, 50V].</p>
		<p>It is not possible to set the battery definition mode to AGM or FLD mode. The initial default setting is 44V.</p>
19	Battery shutdown voltage point	
		<p>The battery low voltage shutdown point setting function cannot be adjusted when the battery is defined as AGM or FLD mode. The default setting is 42V.</p>
		<p>When the battery type is set to LIB, the battery shutdown point can be modified. The default setting is 46V, and the adjustable range is [40, 48V]. Initial settings for CUS are the same as for LIB. When the battery type is set to FEL, the battery shutdown point can be modified. The default setting is 42V, and the adjustable range is [40, 48V].</p>
20	Constant voltage mode voltage point setting	
		<p>When the battery is defined in AGM or FLD mode, the voltage set point cannot be configured. The default setting for AGM mode is 56.4V, for FLD mode is 58V. When the battery type is CUS, It can be set within the range of [48, 60V] for the constant voltage charging set point. The default setting is 56.4V. It is important to note that the constant voltage set point voltage needs to be higher than the float charge set point voltage.</p>
		<p>When the battery type is set to LIB, the default constant voltage charging set point is 56.4V, and it can be adjusted within the range of [48, 60V]. When the battery type is set to FEL, the default constant voltage charging set point is 55.2V, and it can be adjusted within the range of [48, 60V]. It is important to ensure that the constant voltage set point voltage is higher than the float charge set point voltage.</p>

21	Floating charge mode voltage point setting	<div style="text-align: center;">  </div> <p>When battery is defined as AGM or FLD mode, the voltage set point cannot be configured. The default setting for AGM/FLD mode is 54V. When the battery type is CUS, It can be set within the range of [50, 58V] for the floating charging voltage set point. The default is 55.2V.</p> <p>If the battery type is LIB, the default setting for the floating charging point is 55.2V. The setting range is [50, 58V]. If the battery type is FEL, the default setting for the floating charging point is 54.4V. The setting range is [50, 58V]. It is important to note that the constant voltage point voltage should always be set higher than the floating charge point voltage.</p>
22	Grid low voltage point setting	<div style="text-align: center;">  </div> <p>If input mode is APP/GEN, Grid low voltage point can be set within a range of 90V to 154V. The default setting is 154V.</p> <p>If input mode is UPS, Grid low voltage point can be set within a range of 170V to 200V. The default setting is 185V.</p>
23	Grid high voltage point setting	<div style="text-align: center;">  </div> <p>If input mode is APP/GEN, Grid high voltage point can be set within a range of 264V to 280V. The default setting is 264V.</p> <p>If input mode is UPS, Grid high voltage point is set as 264V.</p>
24	Automatic turn off backlight	<div style="text-align: center;">  </div> <p>The default setting is ON. If ON, the backlight will turn off after 1minutes of no button operation.</p>
25	Inverter soft start setting	<div style="text-align: center;">  </div> <p>Default setting is OFF.</p> <p>If it set to ON, the inverter output gradually increases from 0 to the target voltage value. If OFF, the inverter output directly increases from 0 to the target voltage value.</p> <p>Setting Condition: It can be set in single-machine operation mode.</p>

26	Reset factory setting	<div style="text-align: center;">  </div> <p>Restore all settings to factory default values.</p> <p>Before the setting, this interface is displayed as OFF. When set to ON, the system will restore to default settings. After the setting is completed, this interface will display OFF again.</p> <p>The setting can be applied immediately in mains and standby modes, but cannot be set in battery mode.</p>
29	Battery Disconnection Alarm	<div style="text-align: center;">  </div> <p>Enable/Disable battery disconnection alarm.</p> <p>Default setting is OFF. When set to OFF, there will be no battery disconnection alarm when the battery is disconnected.</p>
31	Equalization Voltage Point Setting	<div style="text-align: center;">  </div> <p>The default setting for FEL battery type is 56V, setting range is [48, 60V]. The default setting for AGM/FLD/LIB/CUS battery type is 58.4V, with a configurable range of [48, 60V].</p>
32	Equalization Charging Time Setting	<div style="text-align: center;">  </div> <p>The function can be set as 'OFF' or active.</p> <p>During the equalization stage, the controller will charge the battery as much as possible until the battery voltage rises to the battery equalization voltage. Then, it will adopt constant voltage regulation to maintain the battery voltage. The battery will remain in the equalization stage until the set battery equalization time is reached.</p> <p>The setting range is [5, 900] with 5 minutes for every step.</p> <p>The default setting is OFF.</p>

33	Equalization Delay Time Setting	<div style="text-align: center;">  </div> <p>The function can be set as 'OFF' or active.</p> <p>During the equalization stage, if the battery equalization time expires and the battery voltage has not risen to the battery equalization voltage point, the charging controller will extend the battery equalization time until the battery voltage reaches the battery equalization voltage. When the battery equalization delay setting is completed and the battery voltage is still below the battery equalization voltage, the charging controller will stop equalization and return to the floating stage.</p> <p>The default setting is 120 minutes, with a configurable range of [5, 900], and an increment of 5 minutes for each setting.</p>
34	Equalization Interval Time Setting	<div style="text-align: center;">  </div> <p>When the battery connection is detected during the float phase with the equalization mode turned on, the controller will start to enter the equalization phase when the set equalization interval (cell equalization period) is reached. The default setting is 30 days, the settable range is [1,90], and the increment of each setting is 1 day.</p>
35	Enable Equalization Immediately	<div style="text-align: center;">  </div> <p>The default setting is OFF, the function is not turned on; when it is set to ON, in the float charging stage when the equalization mode is turned on and the battery connection is detected. The balance charging is activated immediately, and the controller will start to enter the equalization stage.</p>

36	Grid-tie inverter function	<div style="text-align: center;">  </div> <p>Set whether the inverter is grid fed or not. If the value is 'INT', the inverter can feed to grid according to different output source priority.</p> <p>In PGB mode when battery level is sufficient, as long as grid is connected, PV can feed energy to grid as much as possible and surplus energy of PV charges the battery.</p> <p>In PGB mode when battery level is NOT sufficient, PV charges battery as much as possible and surplus energy of PV feeds to grid.</p> <p>In GPB mode and PBG mode, as long as grid is connected, PV charges battery as much as possible and surplus energy of PV feeds to grid.</p> <p>In MKS mode, inverter does not feed to grid.</p>
37	Max Grid Tie Power	<div style="text-align: center;">  </div> <p>Setting the output power value to grid. The default is 6.0kW. The setting range is [0, 6.0]kW. Every setting step is 0.5kW.</p>
38	Battery dual output low voltage shutdown point	<div style="text-align: center;">  </div> <p>When enabled, the secondary output of the inverter is enabled by default. In battery mode, when the battery voltage drops below the set point, the secondary output is turned off. When the battery voltage rises above the set value plus 1V per additional battery cell, the secondary output is turned on.</p> <p>The default setting of 48V, with a configurable range of [44, 60]V. When the set point is higher than the constant voltage charging (CV) point - 1V per cell, the recovery voltage is set to the constant voltage charging point.</p>
39	Battery dual output duration	<div style="text-align: center;">  </div> <p>When enabled, the secondary output of the inverter is enabled by default. In battery mode, when the battery discharge time reaches the set point, the secondary output is turned off.</p> <p>Default setting is OFF, the function is not enabled. The configurable range is [5,900] in minutes.</p> <p>When set to FUL, the secondary output has unlimited output time.</p>

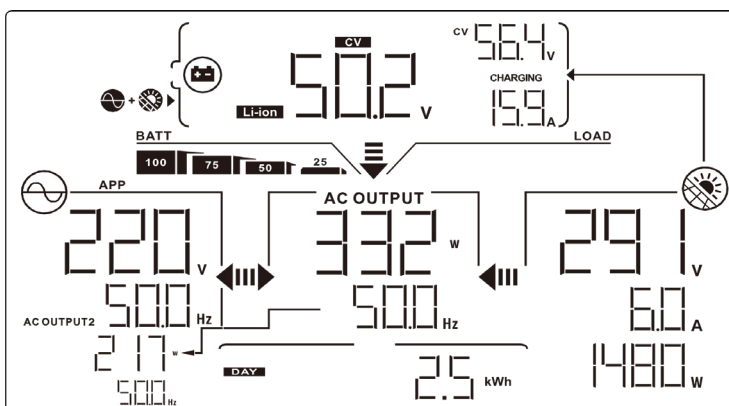
40	Dual output battery mode cut-off SOC	<div style="text-align: center;"> $\frac{40}{\text{EA}} \text{ db5 } 20$ </div> <p>When enabled, the secondary output of the inverter is enabled by default. In battery mode, when the battery SOC is lower than the set value, the secondary output is turned off. After the battery voltage is 5% higher than set value, the secondary output will turn on. Default value is 20. The setting range is [5, 90] and OFF.</p>
44	BMS Communication Function	<div style="text-align: center;"> $\frac{44}{\text{EA}} \text{ bn5OFF}$ </div> <p>The default setting is OFF, and the function is not enabled. When set to a specific BMS protocol, the inverter communicates with the lithium battery BMS through the centralized control board and obtains battery information. If the communication is abnormal after the function is enabled, alarm 56 is generated, and the inverter does not determine the running logic based on the BMS information. CVT: CVTE protocol (485) PYL: PYLON protocol (485 and CAN) GRO: GROWATT protocol (485 and CAN) VOL: VOLTRONIC protocol (485) IRO: China Tower protocol (485) PAR: PACE RTU protocol (485)</p>
45	BMS ID	<div style="text-align: center;"> $\frac{45}{\text{EA}} \text{ bn1 At0}$ </div> <p>Setting BMS ID number to communication with. The setting value is At0 or numerical value [0, 15]. Among them, A-F represents 10-15 respectively. The default value is auto (At0). When set to auto (At0), system will automatically poll the BMS ID from small to large. When system poll for the first ID with a correct response, it locks the ID and only asks the BMS with that ID.</p>

46	Low SOC Shutdown	<div style="text-align: center; border-bottom: 1px solid black; padding-bottom: 5px;"> $\frac{46}{6500FF}$ </div> <p>Set the inverter to shut down when the State of Charge (SOC) of the battery is low.</p> <p>Default setting is 20, with a configurable range of [5, 50]. When the lithium battery SOC reaches the set value in battery mode, the inverter shuts down and generates alarm 68. The alarm 68 is cleared when the SOC returns to the set value + 5%. In standby mode, the inverter can switch to battery mode only when the SOC reaches the set value + 10%. If it does not reach this threshold, alarm 69 is generated. Once the function is enabled, alarm 69 is triggered when the lithium battery SOC reaches the set value + 5%, and it is cleared when it returns to the set value + 10%.</p> <p>It can be set to OFF, in which case the inverter no longer performs shutdown, startup, or alarm operations based on the SOC condition.</p> <p>Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms.</p>
47	High SOC to Battery	<div style="text-align: center; border-bottom: 1px solid black; padding-bottom: 5px;"> $\frac{47}{5600FF}$ </div> <p>Set the SOC value for the inverter to switch to battery mode.</p> <p>Default setting is 90, with a configurable range of [10, 100]. In PBG priority mode, when the lithium battery SOC reaches the set value in normal grid mode, the inverter switches to battery mode. Once enabled, the inverter will only switch to battery mode when the SOC is above the set point and the battery voltage is higher than the voltage point to switch back to battery mode.</p> <p>It can be set to OFF, in which case the inverter no longer switches from grid mode to battery mode based on the SOC condition.</p> <p>Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms.</p>










48	Low SOC to Grid	<div style="text-align: center;"> $\frac{48}{EA}$ $SELOFF$ </div> <p>Set the SOC value for the inverter to switch to grid mode. The default setting is 50, with a configurable range of [10, 90]. In PBG priority mode, when the lithium battery SOC reaches the set value in battery mode, the inverter switches to grid mode. Once enabled, the inverter will switch to grid mode when the SOC is below the set point or the battery voltage is lower than the voltage point to switch back to grid mode. It can be set to OFF, in which case the inverter no longer switches from battery mode to grid mode based on the SOC condition. Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms. When this setting is higher than the STB point, STB and STG will no longer take effect after the next activation.</p>
61	Battery Max. Discharge Current	<div style="text-align: center;"> $\frac{61}{EA}$ $ndCOFF$ </div> <p>The default setting is OFF. The inverter will not limit the battery discharging current when setting to OFF. When set to a numerical value, it indicates the limitation current value. The setting range is [10, 140A] with a setting step of 5A. If the discharging current is over the limitation, alarm 60 will occur. If the continuous over-current time reaches 5 seconds, fault 14 will occur and inverter goes into fault mode.</p>

4.3 Display Information

The LCD display information will be switched in turns by pressing “UP” or “DOWN” key. If there is no operation for a long time, the daily PV power generation will be displayed at the bottom of the screen. For example the following screen displays 2.5kWh.

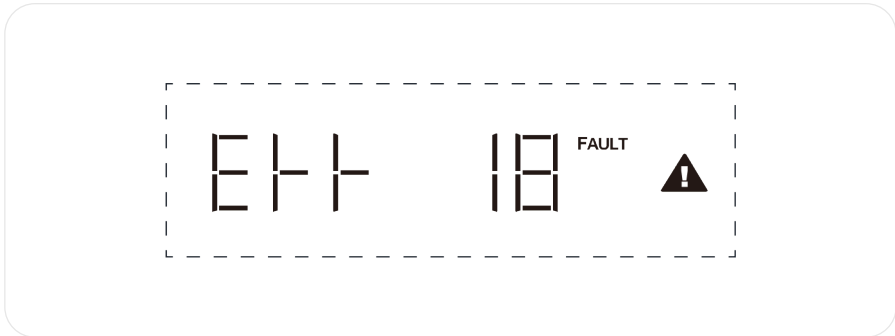


The selectable information is switched as below.

LCD display	Information
 <p>The LCD display shows 'P1' at the top. Below it, there is a horizontal line. Underneath the line, the number '2.5' is displayed with 'kWh' to its right.</p>	Display the daily power generation from solar.
 <p>The LCD display shows 'P2' at the top. Below it, there is a horizontal line. Underneath the line, the number '893' is displayed with 'kWh' to its right.</p>	Display total power generation from solar.
 <p>The LCD display shows 'P3' at the top. Below it, there is a horizontal line. Underneath the line, the numbers '52.9' and '10.7' are displayed side-by-side.</p>	Display lithium battery voltage and current. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P4' at the top. Below it, there is a horizontal line. Underneath the line, the numbers '24.6' and '5.1' are displayed side-by-side.</p>	Display lithium battery temperature and SOC. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P5' at the top. Below it, there is a horizontal line. Underneath the line, the number '100508' is displayed.</p>	Display lithium battery rated capacity and remaining capacity. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P6' at the top. Below it, there is a horizontal line. Underneath the line, the number '58.4448' is displayed.</p>	Display lithium battery maximum charging voltage and minimum discharging voltage. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P7' at the top. Below it, there is a horizontal line. Underneath the line, the numbers '88.0' and '100' are displayed side-by-side.</p>	Display lithium battery maximum charging current and maximum discharging current. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P8' at the top. Below it, there is a horizontal line. Underneath the line, the text 'NUL NUL' is displayed.</p>	Display lithium battery alarm and fault information. Display ERR when BMS communication fails. If BMS function is disabled, the page will not display.
 <p>The LCD display shows 'P9' at the top. Below it, there is a horizontal line. Underneath the line, the numbers '41' and '1' are displayed side-by-side.</p>	Display inverter firmware version.

5. Fault Reference Code

Fault display:



Function description: If alarm occurs, Fault indicator flashes and buzzer sounds every one second for 1 minute, then stop. If fault occurs, the fault indicator is always on, the buzzer sounds 10 seconds then stops. System will try restart automatically. If the machine does not work after six times' restart, the machine and LCD display will always in the fault status. You need to completely power off (off the screen) or wait for 30 minutes to restart the machine. The fault LCD display is shown in the figure above. In fault mode fault icon is bright, in alarm state alarm icon is flashing, and contact the manufacturer to troubleshoot the abnormal situation according to the fault information.

Fault: The inverter enters fault mode, with a constant red LED light and LCD displaying a fault code.

Fault code sheet

Fault code	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Warning
1	Grid soft start failed	Turn fault mode	Grid soft start process starts but bus voltage does not reach set value	Restore after reaching the set voltage for 15 seconds	Fault
2	Bus over voltage	Turn fault mode	Bus voltage is higher than set value	Restore after reaching the set voltage for 15 seconds	Fault
3	Bus below voltage	Turn fault mode	Bus voltage is lower than set value	Cannot restore	Fault

Fault code	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
4	Battery over current	Turn fault mode	Battery current is higher than set value	Cannot restore	Fault
5	System over temperature	Turn fault mode	PFC temperature is higher than set value or fan is not connected	Restore after temperature lower than set value and fan connected for 15 minutes	Fault
6	Battery over voltage	Turn fault mode	Battery voltage is higher than set value	Restore after reaching the set voltage for 15 seconds	Fault
7	Bus soft start failed	Turn fault mode	Battery soft start process starts but the bus voltage has not reached set value	Restore after reaching the set voltage for 15 seconds	Fault
8	Bus short circuit	Turn fault mode	Bus voltage is lower than set value	Cannot restore	Fault
9	Inverter soft start failed	Turn fault mode	Inverter soft start process starts but the inverter voltage has not reached set value	Restore after reaching the set voltage for 15 seconds	Fault
11	Inverter under voltage	Turn fault mode	The inverter voltage is lower than the set value in battery mode	Restore after reaching the set voltage for 15 seconds	Fault

Fault code	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
12	Inverter short circuit	Turn fault mode	Inverter voltage is less than the set value and current is higher than the set value	Restore after reaching the set value for 15 seconds	Fault
13	Inverter negative power	Turn fault mode	The inverter power is negative and exceeds the set value for a period of time	Restore after reaching the set value for 15 seconds	Fault
14	Over load	Turn fault mode	The load current is higher than the set value	Restore after reaching the set value for 15 seconds	Fault
17	Program updating	Turn fault mode	Inverter updating or OTA	Restore after updating	Fault
18	PV reverse connection	Turn fault mode	PV reverse connection	Restore after connecting correctly for 15 seconds	Fault
26	BMS fault	Turn fault mode	Error code in BMS message.	Restore after BMS fault resolved	Fault
29	Inverter load abnormal	Turn fault mode	Abnormal inverter load leads to abnormal voltage	Restore after voltage returning normal for 15 seconds	Fault

6. Alarm Reference Code

Alarm: the inverter does not enter the fault mode, LED red light flashing, LCD displays the Alarm code.



Alarm code sheet

Alarm code	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Warning
50	Battery open	Alarm	Battery disconnected for no more than 10 minutes	Restore after battery connected and charging for 2 minutes	Alarm
51	Battery under voltage	Alarm, battery low voltage shutdown or cannot power on	Battery voltage is lower than BAU set value	Restore after the battery voltage exceeding the BAU set value by 2V	Alarm
52	Battery low voltage	Alarm	Battery voltage is lower than BAL set value	Restore after the battery voltage exceeding the BAL set value by 2V	Alarm
53	Battery charge short circuit	Alarm, battery does not charge	The battery voltage is less than 20V and the charging current is higher than 4A.	Cannot restore	Alarm
56	BMS loss	Alarm	Communication failure after BMS communication function is enabled	Restore after communication function disabled or communication success	Alarm
58	Fan error	Alarm, fan operation in full speed	No fan speed signal detected	Restore after fan speed signal detected	Alarm

Alarm code	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
59	EEPROM error	Alarm	EEPROM read/write exception	Can restore	Alarm
60	Overload	Alarm	Output load is higher than 6KW or battery current is higher than MDC value (Item 61 Battery Max. Discharge Current)	Restore after load is lower than 6KW and battery current is lower than MDC	Alarm
62	PV energy weak	Alarm, Turn off the PV output to the load, but keep the PV charging the battery	When the battery is not connected, the bus voltage is lower than the set value	Restore after battery connected or grid connected or bus voltage higher than set value for 10 minutes	Alarm
68	Battery under SOC	Alarm, turn to standby mode	BMS reports SOC lower than BSU set value	"Restore after meeting one of the following three conditions: 1. Disable low SOC shutdown function 2. Disable BMS communication function 3. SOC is higher than the set value by 5%"	Alarm
69	Battery below SOC	Alarm, if it is in standby mode, it will remain in standby mode.	Lithium battery SOC is lower than set value+5% (grid mode or battery mode), lower than set value+10% (standby mode)	"Restore after meeting one of the following three conditions: 1. Disable low SOC shutdown function 2. Disable BMS communication function 3. SOC is higher than the set value by 10%"	Alarm
72	Battery can not startup	Alarm	During standby, battery voltage is lower than the allowed startup voltage	Restore after the battery voltage is higher than the allowed startup voltage	Alarm

7. Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

Note:*Don't activate this mode when using lithium batteries.

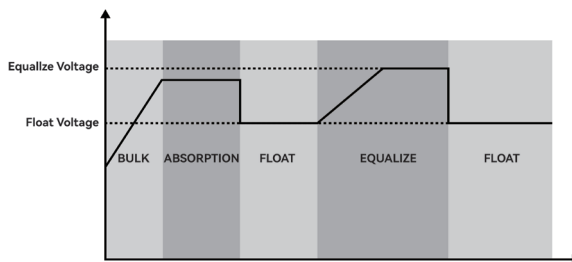
- How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting Program 29 first. Then, you may apply this function in device by either one of following methods:

- 1.Set balance mode on Program 29.
- 2.Set balance voltage point on Program 30.
- 3.Set balance charging time on Program 31.
- 4.Set balance delay time on Program 32.
- 5.Set balance interval time on Program 33.
- 6.Set immediate balance mode activation on Program 34.

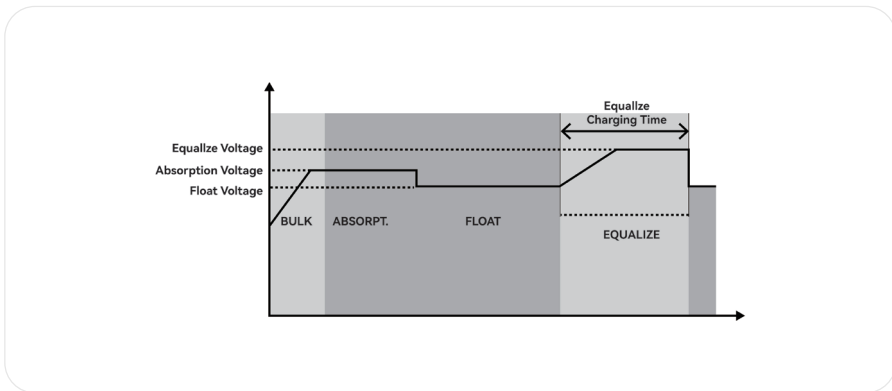
- When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

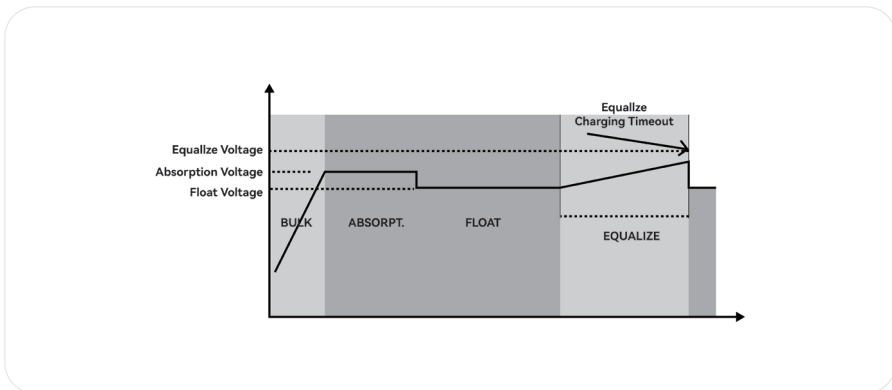


- Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



8.Specifications

8.1 Line Specifications

Model	Item	Value	Comments
Input Voltage	Main topology	L + N + PE	
	Nominal voltage	220VAC	Settable: 208/220/230/240 Vac
	Input Voltage Range	90~280Vac	Settable
	Input Low Loss	154Vac (default) Settable: 90-154	APP/GEN mode
		185Vac (default) Settable: 170-200	UPS mode
	Input Low Comeback	Low Loss voltage +9V	
	Input High Loss	264Vac(default) Settable:264-280	APP/GEN mode
		264Vac	UPS mode
Input High Comeback	High Loss voltage -9V		
Input Frequency	Nominal Frequency	50 / 60Hz	
	Frequency Range	40 / 70Hz	
	Freq. Low loss / Comeback	40/43.5Hz@50Hz (UPS mode) 50/53.5Hz@60Hz (UPS mode) 40/43.5Hz@60Hz (APP/GEN mode)	
		60/56.5Hz@50Hz (UPS mode) 70/66.5Hz@60Hz (UPS mode) 70/69.5Hz@60Hz (APP/GEN mode)	
Input current	Max Current (RMS)	40A	Bypass current

Note: When the specification of the external circuit breaker is greater than 40A, the maximum input current is 40A.

When the external circuit breaker specification is less than 40A, the maximum input current depends on the external circuit breaker specification.

8.3 Battery Specifications

* N= battery pieces

	Item	Value	Comments
Battery information	Battery Pieces	4pcs	12V/PCS
	Auto Restart Function	Yes	
	Battery test function	No	
	Battery type	AGM/FLD/ LIB/FEL/CUS	
	Nominal Battery voltage	N*12V	@25°C
	Battery management	Yes	
Battery protection	Battery over Voltage	61V	
	Battery under voltage	10.5V*N	Settable:10*N~11*N
	Battery low voltage alarm	10.8V*N	Settable:10.3*N~11.3*N
	Over current protection	Fuse	Fast acting

8.4 Charger Specifications

	Item	Value	Comments
Charger(line mode)	Charging voltage	FV MODE: 54V Settable: 53.2~55.6V CV MODE: 56.4V Settable: 56~58V	
	Temperature Compensation	No	
	Charging Current	2~120A	Settable
	Default Charging Current	60A	
	Charging mode	Two/Auto Settable	Three states: CC/CV/Float Two states: CC/Float
	Charge Voltage Accuracy	±5%	Calibrated by RS232
Charger(PV)	PV Charging method	MPPT	
	PV Maximum Input Power	27A/9000W	
	Efficiency	99.5% max	
	MPPT	60~450Vdc	
	Minimum activation voltage	80V	
	Max PV voltage	500Vdc	
	Max PV charge current	120A	
Max charging current	/	120A (Maximum allowable) Default: 100A	Settable

8.5 Output Specifications

	Item	Value	Comments
Output power rating	Output topology	L+N+PE	
	Output power	6KW	When setting the output voltage to 208V, the output power rating will be reduced to 90%.
Output voltage	Nominal Voltage	208/220/230/240 VAC	Default 230V, manual set by RS232 or LCD
	Waveform	Sinusoidal	
	Voltage Regulation	±5%	
	DC offset	±100mV (Bat mode)	Empty load and linear load mode
Output frequency	Nominal Frequency	50 / 60Hz	50/60Hz auto selection (default on)
	Line Mode	50Hz: (43.5 – 56.5)Hz (UPS mode) (40 – 70)Hz (APP/GEN mode) 60Hz: (53.5 – 66.5)Hz (UPS mode) (40 – 70)Hz (APP/GEN mode)	
	Battery Mode	50 / 60Hz	
	Frequency regulation	0.1%	
Overload capacity (battery mode)	1min@102%~120% load, 10s >120% load		
Output short circuit protection	Battery mode	Current limitation	
	Line mode	Breaker (40A)	

8.6 Switch Time Specifications

	Item	Value	Comments
Switch time	Line Mode To Battery Mode	10ms(typical)	UPS mode
		10ms(typical)	Appliance mode
		20ms(typical)	Generator mode

8.7 Efficiency Specifications

	Item	Value	Comments
Efficiency	Line Mode	>99.5%@6kVA	Full R load, without battery connect.
	Battery Mode	94%(Max)	Full R load.
	Standby power	<30W	Empty load / Battery mode

9.Trouble Shooting

Problem	Fault Event	Trigger conditions	What to do
LED screen display fault code 5	Overtemperature	<ol style="list-style-type: none"> 1.PFC temperature exceeds the protection threshold for more than 20 seconds. 2.Alarm58 lasts for 5 seconds. 	<p>Please check if the fan is not connected or if there are loose wiring issues. If the fan is not connected for more than 5 minutes, the machine will report fault code 5.</p>
LED screen display fault code 12	Inverter short circuit	<p>In battery mode or standby mode, if the inverter voltage is lower than 80V and the inverter current is greater than 30A, it should respond within 100-120ms.</p>	<ol style="list-style-type: none"> 1.Check if there is a short circuit at the output terminals (such as a screw piercing through the locking terminal causing a LN short circuit). 2.Verify if the inverter voltage and inverter current meet the triggering conditions.

Problem	Fault Event	Trigger conditions	What to do
LED screen display fault code 58	Fan malfunction	Any of the fans rotating less than 8 times within 2 seconds.	<p>1. Check if the fan is not connected properly or if there are any loose connections.</p> <p>2. If the fan is properly connected:</p> <p>a) Check if there is any issue with the fan detection circuit, usually caused by excessive soldering underneath the control board socket.</p> <p>b) Check if the fan itself is damaged.</p>
Unable to start	Battery	Due to the need for a voltage of $\geq 11.5V/N$ to start the machine in battery mode, common reasons for failure to start include improper calibration or insufficient battery voltage.	<p>1. Check if the battery voltage sampling is functioning properly and if the battery voltage has been calibrated.</p> <p>2. Use a multimeter to measure the voltage at the battery terminals (using a DC power supply or a real battery) to see if it reaches the minimum voltage of 11.5V per cell for startup.</p> <p>Note: It is crucial to configure the battery voltage according to the machine model. Connecting the wrong battery voltage can cause capacitor explosion.</p>

Problem	Fault Event	Trigger conditions	What to do
	Utility power		<p>1.Check for any short circuits at the mains terminal (such as a screw piercing through and causing a short circuit between the live and neutral terminals).</p> <p>2.Check if there are any wiring errors, such as mistakenly connecting the mains input to the output terminals.</p>
	PV		<p>1.Check if the PV input voltage is too close to the critical threshold.</p> <p>2.For low voltage versions of the machine, check if the software version numbers of the main control is compatible. If the software versions differ significantly, the machine may not be activated.</p>
PV not charging			<p>Connecting the wrong battery voltage can result in damage to the auxiliary power supply on the PV side, causing a loss of power and inability to communicate with the main control.</p>

