



TECHNICAL DATA SHEET No 704

U951 AUTOFLEX

GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody coating for sound deadening and stone chip protection.

Scratch resistant properties. Remains permanently elastic.

It can be overpainted with all HB BODY paint systems after drying or as wet on wet.

Optional application of an intermediate layer of HB BODY P340 PLASTOFIX, in order to enhance adhesion.

SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



UBS gun
Pressure: 3 - 5 bar (44 - 73 psi)
150 - 200 µm (5.9 - 7.9 mil)



10 - 20 min / 23°C (73°F)
Flash off time



2 h / 23°C (73°F)
Non force dry



It can be painted over with all HB BODY paint systems wet on wet or after drying.

Note: For maximum adhesion, it is recommended to apply P340 PLASTOFIX, prior to painting. Please refer to the relevant Technical Data Sheet for application guidance.

SPECIFIC GRAVITY

1.03 ± 0.05 g/cm³

SOLID CONTENT

53 ± 2% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/II(b)(840)840

THEORETICAL COVERAGE

4 - 5 m² / l at 100 µm (4 mil)
dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO THINNER / REDUCER

REMARKS

- Best results when used with HB BODY products.
- Optimum operating temperature range 15 - 25°C (59 - 75°F).

STORAGE SHELF LIFE

Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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