

BIWATT

PowerNest H1 (PNH-5.5-02)

Single-Phase Hybrid Inverter

User Manual



Issue 02
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Shenzhen Biwatt Technology Co., Ltd.

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Overview

This document mainly introduces the product introduction, application scenarios, installation and commissioning, system maintenance and technical data of the energy storage system battery module.

Target Group

This document is mainly intended for the following engineers:

- ◆ Marketing Engineer
- ◆ System Engineer
- ◆ Technical Support Engineer
- ◆ Product End User

Change History

A revision record accumulates descriptions of each documentation update. The latest version of the documentation contains updates for all previous versions of the documentation content.

Issue 02 (2025-1-7)

Updated **INTRODUCTION**.

Issue 01 (2023-05-26)

This issue is the first official release.

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly; installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** - To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit, take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** - Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter; please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses (1 piece of 200A, 58Vdc for 5.5kW) are provided as over-current protection for the battery supply.
11. **GROUNDING INSTRUCTIONS** -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter
12. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning** - Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger; combining functions of inverter MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority and acceptable input voltage based on different applications.

Features

- Pure sine wave output
- Output power factor 1.0
- Programmable supply priority for PV, battery or Grid
- User-adjustable charge current and voltage
- Wide PV input range (120Vdc-500Vdc)110A MPPT SCC
- Working without batteries in sunny day
- PV and electricity complementary

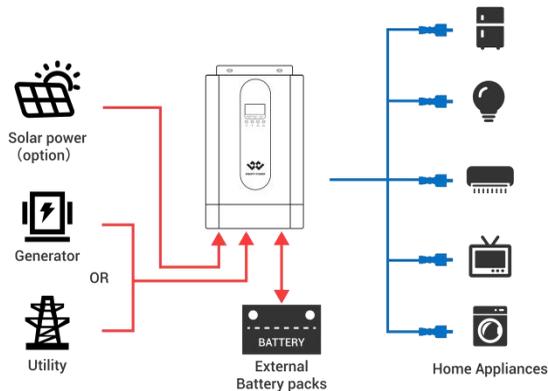
Basic System Architecture

The following illustration shows basic application for this inverter. It also includes following devices to have a complete running system:

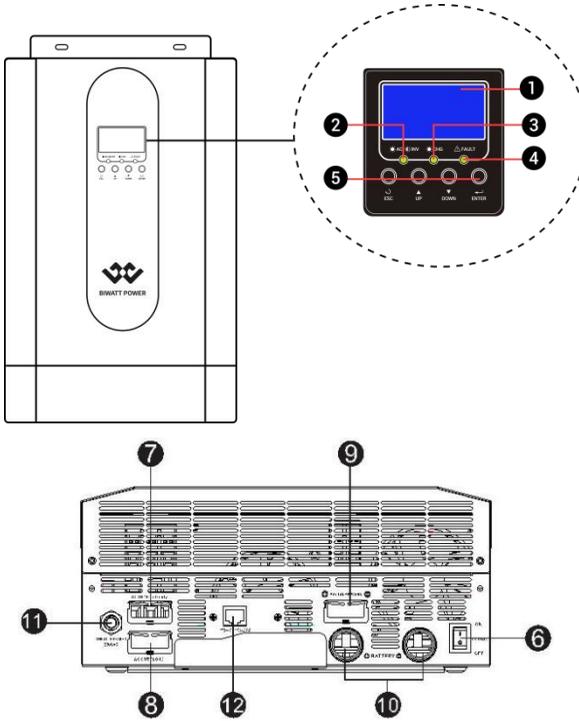
- Generator or Utility
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner:



Product Overview



1	LCD display	7	AC input
2	Status indicator	8	AC output
3	Charging indicator	9	PV input
4	Fault indicator	10	Battery input
5	Function buttons	11	Circuit breaker
6	Power on/off switch	12	RS485/RS232 communication port

INSTALLATION

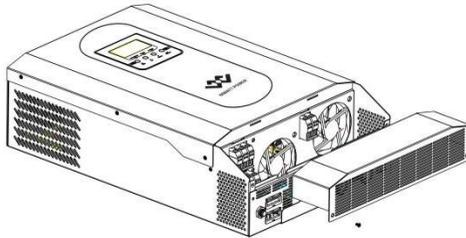
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit H1 x 1
- Communication cable x 1

Preparation

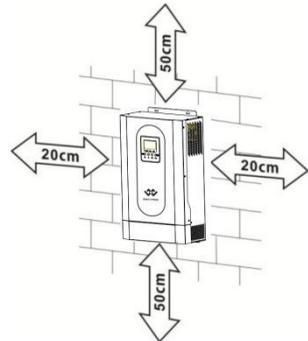
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

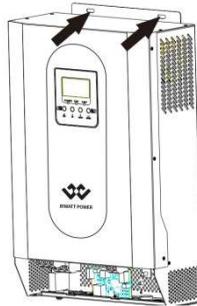
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY

Install the unit by screwing two screws.



Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however; it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. to reduce risk of injury please use the proper recommended cable and terminal size as below.

Ring terminal:

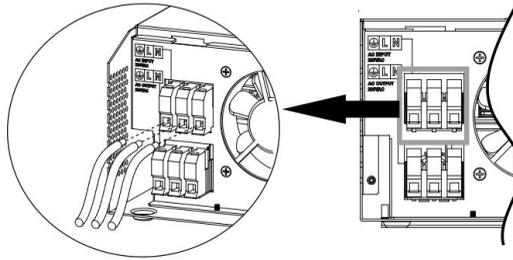


Recommended battery cable and terminal size:

Typical Amperage	Battery Capacity	Wire Size	Ring Terminal			Torque Value
			Cable mm ²	Dimensions		
				D (mm)	L (mm)	
115A	200AH	1*4AWG	22	6.4	33.2	2 ~ 3 Nm
		2*8AWG	14	6.4	29.2	

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires.
3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.

**WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

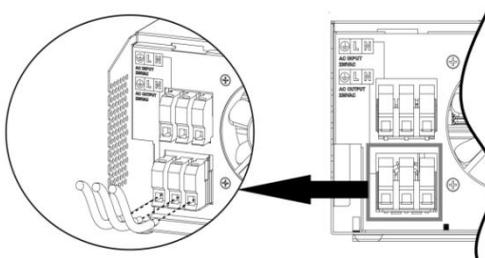
4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⊕) first.



→Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely; it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION:

Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module

connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm ²)	Torque value (max)
5.5KW	1 x 12AWG	4	1.2 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

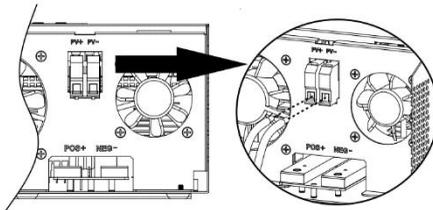
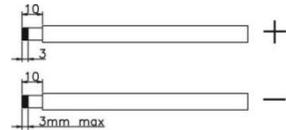
INVERTER MODEL	5.5KW
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	120Vdc~450Vdc

Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec. (Reference) -250Wp -Vmp: 30.1Vdc -Imp: 8.3A -Voc: 37.7Vdc -Isc: 8.4A -Cells: 60	Solar input	Qty of panels	Total input power
	(Min in serial: 6 pcs, max. in serial: 13 pcs)		
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	12 pcs in serial	12 pcs	3000W
	13 pcs in serial	13 pcs	3250W
	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV in put connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



3. Make sure the wires are securely connected.

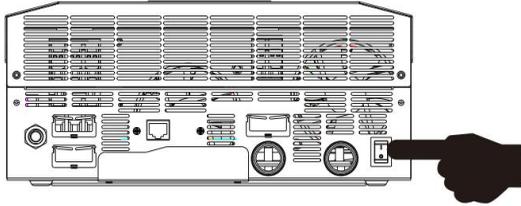
Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



OPERATION

Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



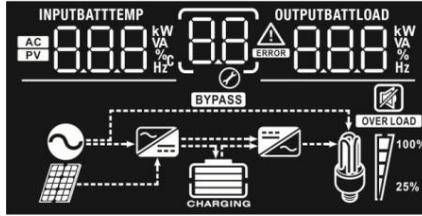
LED Indicator

LED Indicator		Messages	
	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode.
UP	To go to previous selection.
DOWN	To go to next selection.
ENTER	To confirm the selection in setting mode or enter setting mode.

LCD Display Icons



Icon	Function description	
Input Source Information		
	Indicates the AC input.	
	Indicates the PV input	
	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.	
Configuration Program and Fault Information		
	Indicates the setting programs.	
	Indicates the warning and fault codes.	
Warning:	flashing with warning code.	
Fault:	lighting with fault code	
Output Information		
	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.	
Battery Information		
	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.	
In AC mode, it will present battery charging status.		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
Floating mode. Batteries are fully charged.	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
		4 bars will be on.

In battery mode, it will present battery capacity.				
Load Percentage	Battery Voltage	LCD Display		
Load >50%	< 1.717V/cell			
	1.717V/cell ~ 1.8V/cell			
	1.8 ~ 1.883V/cell			
	> 1.883 V/cell			
50%> Load > 20%	< 1.817V/cell			
	1.817V/cell ~ 1.9V/cell			
	1.9 ~ 1.983V/cell			
	> 1.983			
Load < 20%	< 1.867V/cell			
	1.867V/cell ~ 1.95V/cell			
	1.95 ~ 2.033V/cell			
	> 2.033			
Load Information				
OVERLOAD	Indicates overload.			
	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.			
	0%~25%	25%~50%	50%~75%	75%~100%
Mode Operation Information				
	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.			
BYPASS	Indicates load is supplied by utility power.			
	Indicates the utility charger circuit is working.			
	Indicates the DC/AC inverter circuit is working.			
Mute Operation				
	Indicates unit alarm is disabled.			

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape 00 ESC	
01	Output source priority: To configure load power source priority	01 SUB	Solar energy provides power to the loads as first priority. If solar energy is out sufficient to power all connected loads, utility energy will supply power to the loads at the same time.
		01 SUBU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 02 10 A	20A 02 20 A
		30A 02 30 A	40A 02 40 A
		50A 02 50 A	60A (default) 02 60 A
		70A 02 70 A	80A 02 80 A
		90A 02 90 A	100A 02 100 A
		110A 02 110 A	

03	AC input voltage range	Appliances (default) 03 <u>APL</u>	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03 <u>UPS</u>	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable (default) 04 <u>SDS</u>	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 04 <u>SEN</u>	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 05 <u>AGM</u>	Flooded 05 <u>FLD</u>
		User-Defined 05 <u>USE</u>	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) 06 <u>LTD</u>	Restart enable 06 <u>LTE</u>
07	Auto restart when over temperature occurs	Restart disable (default) 07 <u>LTD</u>	Restart enable 07 <u>LTE</u>
09	Output frequency	50Hz (default) 09 <u>50_{Hz}</u>	60Hz 09 <u>60_{Hz}</u>
11	Maximum utility charging current	2A 11 <u>2A</u>	10A 11 <u>10A</u>
		20A 11 <u>20A</u>	30A (default) 11 <u>30A</u>
		40A 11 <u>40A</u>	50A 11 <u>50A</u>
		60A 11 <u>60A</u>	70A 11 <u>70A</u>
		80A 11 <u>80A</u>	

12	Setting voltage point back to utility source when selecting "SBU priority"	Available options in 24V models:			
		22.0V 12 ^{BATT} 22.0 _v	22.5V 12 ^{BATT} 22.5 _v		
		23.0V (default) 12 ^{BATT} 23.0 _v	23.5V 12 ^{BATT} 23.5 _v		
		24.0V 12 ^{BATT} 24.0 _v	24.5V 12 ^{BATT} 24.5 _v		
		25.0V 12 ^{BATT} 25.0 _v	25.5V 12 ^{BATT} 25.5 _v		
		Available options in 48V models:			
		44V 12 ^{BATT} 44 _v	45V 12 ^{BATT} 45 _v		
		46V (default) 12 ^{BATT} 46 _v	47V 12 ^{BATT} 47 _v		
		48V 12 ^{BATT} 48 _v	49V 12 ^{BATT} 49 _v		
		50V 12 ^{BATT} 50 _v	51V 12 ^{BATT} 51 _v		
		13	Setting voltage point back to battery mode when selecting "SBU priority"	Available options in 24V models:	
				Battery fully charged 13 ^{BATT} FUL	24V 13 ^{BATT} 24.0 _v
24.5V 13 ^{BATT} 24.5 _v	25V 13 ^{BATT} 25.0 _v				
25.5V 13 ^{BATT} 25.5 _v	26V 13 ^{BATT} 26.0 _v				

		26.5V 13 ^{BATT} 26.5 v ⊗	27V (default) 13 ^{BATT} 27.0 v ⊗
		27.5V 13 ^{BATT} 27.5 v ⊗	28V 13 ^{BATT} 28.0 v ⊗
		28.5V 13 ^{BATT} 28.5 v ⊗	29V 13 ^{BATT} 29.0 v ⊗
Available options in 48V models:			
	Battery fully charged	13 ^{BATT} FUL ⊗	48V 13 ^{BATT} 48.0 v ⊗
		49V 13 ^{BATT} 49.0 v ⊗	50V 13 ^{BATT} 50.0 v ⊗
		51V 13 ^{BATT} 51.0 v ⊗	52V 13 ^{BATT} 52.0 v ⊗
		53V 13 ^{BATT} 53.0 v ⊗	54V (default) 13 ^{BATT} 54.0 v ⊗
		55V 13 ^{BATT} 55.0 v ⊗	56V 13 ^{BATT} 56.0 v ⊗
		57V 13 ^{BATT} 57.0 v ⊗	58V 13 ^{BATT} 58.0 v ⊗

16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 C50	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility 16 SNU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 O50	Solar energy will be the only charger source no matter utility is available or not.
If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.			
18	Alarm control	Alarm on (default) 18 6ON	Alarm off 18 6OF
19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 LEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 byd	Bypass enable 23 byE

25	Record Fault code	Record enable 25 FEN	Record disable (default) 25 FdS
26	Bulk charging voltage (C.V voltage)	24V model default setting: 28.2V CU 26 28.2 ^{BATT} v	
		48V model default setting: 56.4V CU 26 56.4 ^{BATT} v	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model and 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
27	Floating charging voltage	24V model default to 27.0V FLU 27 27.0 ^{BATT} v	
		48V model default setting: 54.0V FLU 27 54.0 ^{BATT} v	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model, 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	24V model default setting: 21.0V COU 29 21.0 ^{BATT} v	
		48V model default setting: 42.0V COU 29 42.0 ^{BATT} v	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 24.0V for 24V model, 40.0V to 48.0V for 48V model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
31	Solar power balance: When enabled, solar input power will be automatically adjusted according to connected load power	Solar power balance: enable (Default): 31 56E	if selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.

Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency; PV voltage, MPPT charging current, MPPT charging power; battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

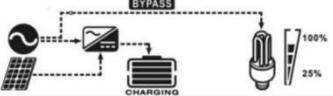
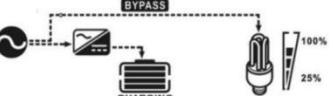
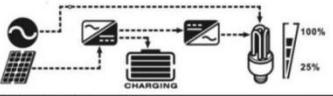
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=360V
MPPT Charging current	Current $\geq 10A$ Current $< 10A$

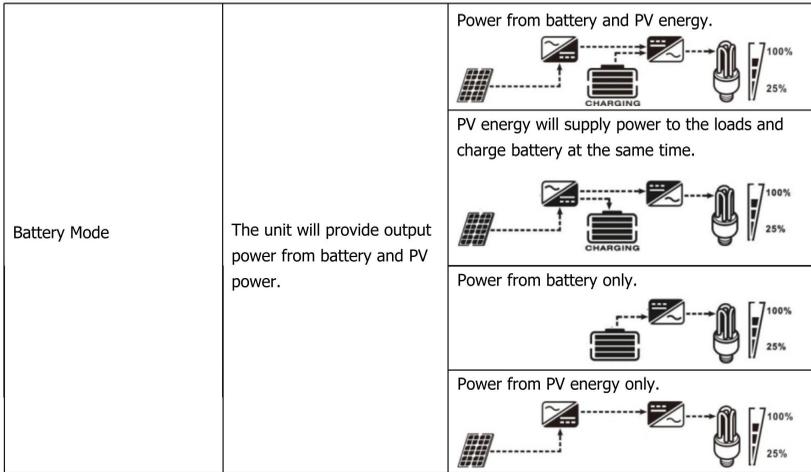
<p>MPPT Charging power</p>	<p>MPPT charging power=500W</p>
<p>Battery voltage/ DC discharging current</p>	<p>Battery voltage=25.5V, discharging current=1A</p>
<p>Output frequency</p>	<p>Output frequency=50Hz</p>
<p>Load percentage</p>	<p>Load percent=70%</p>
<p>Load in VA</p>	<p>When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.</p> <p>When load is larger than 1kVA, load in VA will present x.kVA like below chart.</p>

<p>Load in Watt</p>	<p>When load is lower than 1kW, load in W will present xxxW like below chart.</p> <p>When load is larger than 1kW, load in W will present x.xkW like below chart.</p>
<p>Main CPU version checking</p>	<p>Main CPU version 00014.04</p>

Operating Mode Description

Operation mode	Description	LCD display
<p>Standby mode / Power saving mode</p> <p>Note:</p> <p>*Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.</p> <p>*Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.</p>	<p>No output is supplied by the unit but it still can charge batteries.</p>	<p>Charging by utility and PV energy.</p>
		<p>Charging by utility.</p>
		<p>Charging by PV energy.</p>
		<p>No charging.</p>

<p>Fault mode</p> <p>Note:</p> <p>*Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.</p>	<p>PV energy and utility can charge batteries.</p>	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p>  <p>Charging by PV energy.</p>  <p>No charging.</p> 
<p>Line Mode</p>	<p>The unit will provide output power from the mains. It will also charge the battery at line mode.</p> <p>The unit will provide output power from the mains. It will also charge the battery at line mode.</p>	<p>Charging by utility and PV energy.</p>  <p>Charging by utility.</p>  <p>If "SUB" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.</p>  <p>If "SUB" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.</p>  <p>Power from utility.</p> 



Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
56	Battery connection is open	
57	Current sensor failed	
58	Output voltage is too low	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery.		
13	Solar charger stops due to high PV voltage.		
14	Solar charger stops due to overload.		
15	PV is weak		
19	Battery is not connected		

SPECIFICATIONS

Table 1 Line Mode Specifications

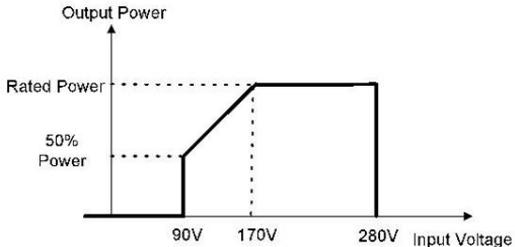
INVERTER MODEL	5.5KW 48V
Input Voltage Waveform	Sinusoidal (utility or generator)
Nominal Input Voltage	230Vac
Low Loss Voltage	170Vac \pm 7V (UPS), 90Vac \pm 7V (Appliances)
Low Loss Return Voltage	180Vac \pm 7V (UPS), 100Vac \pm 7V (Appliances)
High Loss Voltage	280Va \pm 7V
High Loss Return Voltage	270Vac \pm 7V
Max AC Input Voltage	300Vac
Nominal Input Frequency	50Hz / 60Hz (Auto detection)
Low Loss Frequency	40 \pm 1Hz
Low Loss Return Frequency	42 \pm 1Hz
High Loss Frequency	65 \pm 1Hz
High Loss Return Frequency	63 \pm 1Hz
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)
Transfer Time	10ms typical (UPS), 20ms typical (Appliances)
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	<p>230Vac model:</p>  <p>The graph plots Output Power against Input Voltage for a 230Vac model. The x-axis represents Input Voltage with markers at 90V, 170V, and 280V. The y-axis represents Output Power, with markers for 50% Power and Rated Power. The power remains constant at the Rated Power level from 170V up to 280V. Between 170V and 90V, the output power decreases linearly to 50% of the Rated Power. At 90V, the power drops to 50% of the Rated Power. At 280V, the power drops to zero.</p>

Table 2 Inverter Mode Specifications

INVERTER MODEL	5.5KW 48V
Rated Output Power	5.5KVA/5.5KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	230Vac \pm 5%
Output Frequency	60Hz or 50Hz
Peak Efficiency	94%
Overload Protection	5s@>150% load, 10s@110%~150% load
Surge Capacity	2* rated power for 5 seconds
Nominal DC Input Voltage	48Vdc
Cold Start Voltage	40.0VdC
Low DC Warning Voltage @ load < 20%	42.0Vdc
@ 20% < load < 50%	40.0Vdc
@ load > 50%	38.0Vdc
Low DC Warning Return Voltage @ load < 20%	44.0Vdc
@ 20% < load < 50%	42.0Vdc
@ load > 50%	40.0Vdc
Low DC Cut-off Voltage @ load < 20%	42.0Vdc
@ 20% < load < 50%	40.0Vdc
@ load > 50%	38.0Vdc
High DC Recovery Voltage	58.7Vdc
High DC Cut-off Voltage	60Vdc
No Load Power Consumption	<50W
Saving Mode Power Consumption	<15W

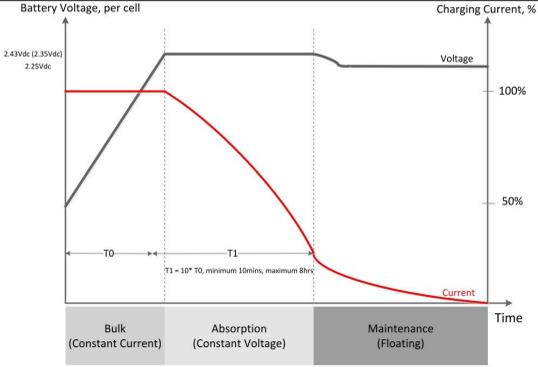
Utility Charging Mode		
INVERTER MODEL		5.5KW 48V
Charging Current (UPS) @ Nominal Input Voltage		80A
Bulk Charging Voltage	Flooded Battery	58.4
	AGM / Gel Battery	56.4
Floating Charging Voltage		54Vdc
Charging Algorithm		3-Step
Charging Curve		

Table 3 Charge Mode Specifications

Solar Charging Mode	
INVERTER MODEL	5.5KW 48V
Rated Power	6000W
PV Charge Current	110A
Efficiency	98.0% max.
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	120-450Vdc
Standby Power Consumption	2W
Battery Voltage Accuracy	+/-0.3%
PV Voltage Accuracy	+/-2V
Charging Algorithm	3-Step

Table 4 General Specifications

INVERTER MODEL	5.5KW 48V
Safety Certification	CE
Operating Temperature Range	0°C to 55°C
Storage temperature	-30°C ~ 60°C
Dimension (D*W*H)	472*297*133 mm
Net Weight	11.7 kg

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off	The battery voltage is too low. (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if Input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center.
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
Fault code 55	Output voltage is unbalanced.		
Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	

Appendix: Approximate Back-up Time Table

Model	Load (W)	Backup Time @ 48Vdc100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
5.5KW	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
	2500	90	215
	3200	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90

Note: Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.