

RAKOLL[®] ECO 4

One-component PVAc D4 System

RAKOLL® ECO 4 was designed to cover the market requirements for water resistant woodworking adhesives with low formaldehyde emissions.

RAKOLL® ECO 4 is a universal system and is applicable for furniture production, parquet flooring, window frames and window scantling, door manufacturing and solid wood bonding.



Window Frames



Window Scantling



Woodworking

Advantages of RAKOLL® ECO 4

One-component adhesive	No need for mixing requirements: - Investment savings - Reduced waste - Eliminates mixing time
High water- and heat resistance	Fulfills the requirements according to DIN EN 204/205: D4 and DIN EN 14257 (WATT 91).
Versatility	RAKOLL® ECO 4 provides strong adhesion to many difficult to bond woods such as oak and larch.
Processing	Suitable for use on all application systems, e. g. roller, nozzle, spray application plus good radio frequency curing properties.
High productivity	Delivers fast strength properties immediately after bonding. Then in combination with a shorter pressing time, this adhesive can help to optimise productivity.
Storage	Improved storage stability for longer distribution channels.

Collaborating for Greater Success

With the full strength of our innovation, performance and knowledge behind you, H.B. Fuller works tirelessly to invent new products and tailor formulations to help you achieve greater success.

As your focused partner, H.B. Fuller delivers the technical support and value adding solutions you need. Do you have a specific challenge that H.B. Fuller can help you navigate? We're eager to be your partner for adhesives and solutions.

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: The information, products, specifications, procedures and recommendations herein (together "information") are based on our experience, and we believe to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is the purchasers sole responsibility to test and determine the suitability of any information for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

Austria	France	Belgium	Poland	Egypt	
07242 409 341	0800 917 537	0800 49 740	00800 1213 827	0020 238 333 731	
Germany	Italy	Netherlands	Eastern Europe		
04131 705 275	800 985 778	0800 020 3433	0043 7242 409 365		®
Switzerland	Spain	Luxemburg	Russia		H.B. Fuller
0049 4131 705 275	800 099 493	00800 3855 3711	0043 7242 409 346		
UK	Portugal	Sweden	India	H.B. Fuller Europe	
00800 3855 3711	22 928 82 00	031 496 640	0091 22 6145 0500	info-europe@hbfuller.com	www.hbfuller.com