

<b>PRODUCT</b> (A PART)	<b>OPACO POLIURETANICO 230</b>		
<b>TECHNICAL DESCRIPTION</b>	TRANSPARENT POLYURETHANE TOP-COAT		
<b>SPECIFICATION AND CHARACTERISTICS</b>	Good vertical hold Good transparency Good filling power Optimum versatility	Good surface hardness Optimum softness	
<b>VERSION / GLOSS</b>	10-20-30		

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses – assembled furniture – flat plans – lathed items – profiles – doors							
<b>CATALYST</b>	<b>C301</b>	50% by weight		50% by volume		on A part		
<b>APPLICATION</b>	quantity g/mq	nozzle	pressure	<b>THINNER</b>	<b>DK129</b>			
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40% by weight	20-40% by volume	on A part		
Airless / Airmix	100-120	9-11-13		20-40% by weight	20-40% by volume	on A part		
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	Straw yellow	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	40
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A PART)	%	+/- 2	42
SOLID PART (B PART)	%	+/- 2	27
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.97
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.96
POT-LIFE / GEL TIME	min	+/- 10	3
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	8 h
<b>SANDING</b>	8 h
<b>COMPLETELY DRY IN</b>	12 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	/
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	30 min / 4 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>DYE</b>	Various
<b>PRIMER/BASECOAT</b>	FPV102V– FPV104R – FPV172 – PFV901 – PFV927V
<b>SANDING</b>	Sandpaper 280-360 grain
<b>TOP-COAT</b>	OPV230

<b>ALTERNATIVE CATALYSTS</b>	C302 C320M	Universal uses. Increases drying speed. Universal uses.
<b>ALTERNATIVE THINNERS</b>	DK110 DK176 DK605	Medium quickness evaporation. Medium slow quickness evaporation. For application in hot and/or high relative humidity conditions (5-10% on A part).

<b>PACKAGES</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions