

<b>PRODUCT</b> (A PART)	<b>FONDO POLIURETANICO BIANCO 136</b>	
<b>TECHNICAL DESCRIPTION</b>	WHITE POLYURETHANE BASE-COAT	
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum filling power Optimum vertical hold Optimum sanding	Optimum fast drying Excellent resistance to overcoating Good adhesion to substrate
<b>VERSION / GLOSS</b>		

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses on MDF						
<b>CATALYST</b>	<b>C318</b>		30-35% by weight	50-60% by volume	on A part		
<b>APPLICATION</b>	quantity g/mq	Nozzle	pressure	<b>THINNER</b>	DK129		
Airbrush Spray	150-250	1.6-1.8	Bar 2.5-3.5	10-30% by weight	20-40% by volume	on A part	
Airless / Airmix	150-250	9-11-13		10-30% by weight	20-40% by volume	on A part	
Roller / Brush							

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	White		<b>GENERAL REMARKS</b>			
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/	Drying at 20°C and 65% R.H.			
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-2000	35.000	<b>DUST FREE</b>	10 min		
SOLID PART (A PART)	%	+/- 2	76	<b>TOUCH DRY</b>	1 h		
SOLID PART (B PART)	%	+/- 2	24	<b>STACKABLE</b>	4 h		
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.51	<b>SANDING</b>	6 h		
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.93	<b>COMPLETELY DRY IN</b>	8 h		
POT-LIFE / GEL TIME	min	+/- 30	180	<b>FORCED AIR AT 35°C</b>	3 h		
OPACITY / GLOSS	gloss	+/- 2	/	<b>OVERCOATING BY TOP-COAT</b>	6 h		
HARDNESS	pencil	/	/	<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30/ 2 h		

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	MDF – Wood
<b>SEALER INSULATOR</b>	ISV402 – ISV402B – ISV425 – ISV425B – ISV407
<b>PRIMER/BASECOAT</b>	FPV136B
<b>SANDING</b>	Sandpaper 280-600 grit
<b>TOP-COAT</b>	OPV256PB – OPV256BV – OPV255B – OCV829B – LPV535B – LCV834B

<b>ALTERNATIVE CATALYSTS</b>	C305	Increases the film's elasticity.
	C336I	Non-yellowing. Increases chemical-physical characteristics.
	C353	Increases reaction speed.
<b>ALTERNATIVE THINNERS</b>	DK128	Medium quickness evaporation.
	DK110	Slow-Medium quickness evaporation.

<b>PACKETS</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions