



TECHNICAL DATA SHEET No 805

## SPRAY 950 STONE CHIP

### GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody coating in aerosol form for scratch and stone chip protection.

Water- and sound-proof material, which remains permanently elastic.

It can be painted over with any HB BODY paint system after drying or as wet on wet.

Optional application of an intermediate layer of HB BODY P340 PLASTOFIX, in order to enhance adhesion.

### SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

### PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.



Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser

Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.

Remove dust by air blowing and a tack cloth.

### PRODUCT APPLICATION



Shake well before using:  
2 - 3 min



Spray at a distance of  
20 - 30 cm, thinly applied  
coats



2 - 3 coats approximately  
200 - 300 µm



5 - 10 min / 23°C (73°F)  
Flash off time between  
coats



Dust free 10 min at 23°C  
(73°F)  
Through drying 2 hours



It can be painted over  
with all HB BODY paint  
systems wet on wet or  
after drying



After use turn bottle  
upside down and spray  
out a small quantity,  
for the cleaning of the  
nozzle

Note: For maximum adhesion,  
it is recommended to apply  
P340 PLASTOFIX, prior to  
painting. Please refer to the  
relevant Technical Data Sheet for  
application guidance.

### SPECIFIC GRAVITY

0.88 ± 0.03 g/cm<sup>3</sup>

### SOLID CONTENT

31 ± 2% Weight

### VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

### REMARKS

- Shake for 2 - 3 min after agitator ball has started to rattle.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

### STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective  
equipment



Follow the application  
instructions mentioned  
in this TDS

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