



TECHNICAL DATA SHEET No 710

## 950 STONE CHIP

### GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody coating for scratch and stone chip protection.

Water- and sound-proof material, which remains permanently elastic.

It can be overpainted with all HB BODY paint systems after drying or as wet on wet.

Optional application of an intermediate layer of HB BODY P340 PLASTOFIX, in order to enhance adhesion.

### SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

### PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

### PRODUCT APPLICATION



Shake well before using:  
2 - 3 min



Apply with UBS gun  
Pressure: 3 - 4 bar  
(44 - 58 psi)  
150 - 200 µm (5.9 - 7.9 mil)



10 - 20 min / 23°C (73°F)  
Flash off time



Use P340 PLASTOFIX  
(Recommended)  
1.2 - 1.4 mm  
1.7 - 2.2 bar (25 - 32 psi)  
2x coats = 5 - 10 µm  
(0.2 - 0.4 mil)



5 - 10 min / 23°C (73°F)  
Final flash off time



It can be painted over  
with all HB BODY  
solventborne and  
waterborne paints.



2h / 23°C (73°F)  
Non force dry  
30 min / 60°C (140°C)  
panel temperature

### SPECIFIC GRAVITY

1.2 ± 0.05 g/cm<sup>3</sup>

### SOLID CONTENT

62 ± 2% Weight

### VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L. 2004/42/IIIB(e)(840)840

### THEORETICAL COVERAGE

5 - 6 m<sup>2</sup> / l at 100 micron (4 mil)  
dry film thickness

### CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO  
THINNER

### REMARKS

- It can be also spread by brush to give form and texture.
- Best results when used with HB BODY products.

### STORAGE SHELF LIFE

- Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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