

### **805 SUPER CUT COMPOUND**

Technical Data Sheet No 904



# General Technical Description

A high performance first step cutting compound used for the removal of sanding marks from P1500 and finer abrasives.

Does not burn-in during high intensity polishing.

Suitable for the removal of car wash scratches and the reduction of orange peel effect, resulting in a deep and lasting gloss.

Silicone free.

### Surface

All 2K acrylic finishes including clear coats, original manufacturer's, fresh and aged cured paints.

## Pretreatment / Cleaning of substrate



Always use a clean soft cloth to wipe the surface, leaving it clear of dust, oils and any other contamination.

### **Product Application:**

- 1. Shake well before use and ensure the application surface is clean from dust and properly cured. Polishing on hot surfaces and at direct sunlight should be avoided.
- 2. Use HB BODY white pad or a hard pad in case of a recently coated surface, or a wool pad in case of an old coated surface.
- 3. Apply the compound on the pad and then spread all over the surface.
- 4. Compound using medium pressure at 900-1200 rpm. Repeat the same stage in case of very deep scratches.
- 5. It is recommended to continue with 806 POWER POLISH compound for the removal of any remaining imperfections, such as swirls and fine sanding lines.
- 6. In case of permanent holograms especially on dark shades use 807 SEAL POLISH.
- 7. At the end of procedure or between steps clean surface with a soft cloth without edges.



Always wear protective equipment



Follow the application instructions mentioned in this TDS

Abrassiveness:

10 (min = 1, max = 10)

Gloss:

5 (min = 1, max = 10)

Specific Gravity:

1.3 g/cm³

Colour:

White

Viscosity:

5 - 15 Pas @ 20°C (68°F)

pH Value:

8 - 11 @ 20°C (68°F)

### Remarks:

- Best results when used with HB BODY pads and supplemented with 806 POWER POLISH and 807 SEAL POLISH.
- It can be used by countries that do not adopt the VOC legislation as well.

### Storage shelf life:

• Store in a cool place +5°C - +25°C (+41°F - +77°F). Guaranteed shelf life of 24 months in unused original containers

This is a waterborne, silicone and ammonia free, polishing compound. Does not contain silicone or wax. It is used for polishing high gloss surfaces.

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