

<b>PRODUCT</b> (A PART)	<b>OA1355</b>	
	<b>FINITURA ALL'ACQUA</b>	
<b>TECHNICAL DESCRIPTION</b>	TRANSPARENT WATER-BASED TOPCOAT FOR INTERIORS	
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum versatility Optimum hiding power Optimum vertical hold Optimum fast drying	Optimum fullness Converter with PCA pasta series Interior uses One-component
<b>VERSION / GLOSS</b>	5-10-20-30-70	

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses for interior						
<b>CROSS-LINKING</b>	AD03		Possibility of cross-linking at 2-3% by weight to increase the chemical-physical characteristics.				
<b>APPLICATION</b>	quantity g/mq	nozzle	pressure	<b>THINNER</b>	Demineralized Water		
conventional spray	120-180	1.6-2.0	2.5-3.5 Atm	5-15 by weight	5-15	by volume	on A part
Airless / Airmix	120-180	9-11	4-5 Atm	0-10 by weight	0-10	by volume	on A part
Roller / Brush							

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	Whiting	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-500	5.000
SOLID PART (A PART)	%	+/- 2	30
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.04
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	h	+/- 10	8
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	1 h
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	24 h
<b>SANDING</b>	6 h
<b>COMPLETELY DRY IN</b>	24 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	6 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	6 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Wooden surfaces
<b>PRIMER/BASECOAT</b>	FA1405-OA1355
<b>SANDING</b>	Sandpaper 280-320 grit
<b>TOP-COAT</b>	OA1355

<b>ALTERNATIVE THINNERS</b>	DK160	Decreases viscosity (3-5%)
<b>PACKAGES</b>	25	
<b>SHELF LIFE</b>	6 months at 20°C in original pack.	
<b>SAFETY ADVICES</b>	See information in the safety data sheet.	
<b>GENERAL NOTES</b>	- Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C.	

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions