

PRODUCT (A PART)	OA1355	
	FINITURA ALL'ACQUA	
TECHNICAL DESCRIPTION	TRANSPARENT WATER-BASED TOPCOAT FOR INTERIORS	
SPECIFICATION AND CHARACTERISTICS	Optimum versatility Optimum hiding power Optimum vertical hold Optimum fast drying	Optimum fullness Converter with PCA pasta series Interior uses One-component
VERSION / GLOSS	5-10-20-30-70	

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior							
CROSS-LINKING	AD03				Possibility of cross-linking at 2-3% by weight to increase the chemical-physical characteristics.			
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Demineralized Water			
conventional spray	120-180	1.6-2.0	2.5-3.5 Atm	5-15 by weight	5-15	by volume	on A part	
Airless / Airmix	120-180	9-11	4-5 Atm	0-10 by weight	0-10	by volume	on A part	
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Whiting	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-500	5.000
SOLID PART (A PART)	%	+/- 2	30
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.04
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	h	+/- 10	8
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.		
DUST FREE		1 h
TOUCH DRY		2 h
STACKABLE		24 h
SANDING		6 h
COMPLETELY DRY IN		24 h
FORCED AIR AT 35°C		4 h
OVERCOATING BY TOP-COAT		6 h
INTERVAL BETWEEN COATS (MIN/MAX)		6 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wooden surfaces
PRIMER/BASECOAT	FA1405-OA1355
SANDING	Sandpaper 280-320 grit
TOP-COAT	OA1355

ALTERNATIVE THINNERS	DK160	Decreases viscosity (3-5%)
PACKAGES	25	
SHELF LIFE	6 months at 20°C in original pack.	
SAFETY ADVICES	See information in the safety data sheet.	
GENERAL NOTES	<ul style="list-style-type: none">- Temperature of application between +10° and +30° C.- Storage temperature between +5° and +28° C.	
responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions		