

PRODUCT (A PART)	OA1301	
	FINITURA ALL'ACQUA	
TECHNICAL DESCRIPTION	TRANSPARENT WATER-BASED TOPCOAT FOR INTERIORS	
SPECIFICATION AND CHARACTERISTICS	Optimum versatility Optimum hiding power Good vertical hold Good fast drying	Optimum fullness Converter with PCA pasta series (Kemilac Color System) Interior uses One and Bi-component
VERSION / GLOSS	5-10-20-30	

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior					
CATALYST	I3832-C391P			Possibility of catalyze at 5-10% by weight to increase the chemical-physical characteristics.		
GLASS	AD05			Additive at 2-3% for applications on glass		
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Demineralized Water	
conventional spray	100-130	1.8-2.2	2.5-3.5 Atm	0-10 by weight	0-10 by volume	on A part
Airless / Airmix	100-130	13	4-5 Atm	0-10 by weight	0-10 by volume	on A part
Roller / Brush						

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Whiting	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	120
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-100	800
SOLID PART (A PART)	%	+/- 2	29
SOLID PART (B PART)	%	+/- 2	70
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.03
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	1.05
POT-LIFE / GEL TIME	h	+/- 1	4
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	1 h
TOUCH DRY	2 h
STACKABLE	12 h
SANDING	6 h
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	/

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wooden surfaces - composite wood veneers
PRIMER/BASECOAT	FA1405-FA1400
SANDING	Sandpaper 280-320 grit
TOP-COAT	OA1301

ALTERNATIVE CATALYST	I2655-C393P I2399M-C390P	Increases chemical and physical characteristics (5-10%). Increases chemical and physical characteristics (10%).
ALTERNATIVE THINNERS	DK160	Decreases viscosity (2-5%)

PACKAGES	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	- Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C. - Recommended preliminary tests for woods like hardwoods, okumè, iroko and mahoganoid woods.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions