PRODUCT

(A PART)

OA1355B

FINITURA ALL'ACQUA BIANCO

WHITE WATER-BASED TOPCOAT FOR INTERIORS

TECHNICAL DESCRIPTION	WHITE WATER-BASED TOPCOAT FOR INTERIORS	
SPECIFICATION AND CHARACTERISTICS	Optimum versatility Optimum hiding power Good vertical hold Optimum fast drying One component	Good fullness Converter with PCA pasta series Interior uses
VERSION / GLOSS	10-15-20-30-70	

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior	
CROSS-LINKING	AD03	Possibility of cross-linking at 2-3% by weight to increase the chemical-physical characteristics.

APPLICATION	quantity g/mq	nozzle	pressure	**THINNER**		Demineralized Water		
conventional spray	120-180	1.6-2.0	2.5-3.5 Atm	5-15	by weight	5-15	by volume	on A part
Airless / Airmix	120-180	9-11	4-5 Atm	0-10	by weight	0-10	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS   (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Whiting	
VISCOSITY DIN 4 (53211)**20°c**	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°c	mPA*s	+/-500	8.000
SOLID PART (A PART)	%	+/- 2	43
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.18
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	h	+/- 2	/
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.

DUST FREE	1h
TOUCH DRY	2h
STACKABLE	24h
SANDING	6h
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	4h
OVERCOATING BY TOP-COAT	6h
INTERVAL BETWEEN COATS (MIN/MAX)	6h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wooden surfaces-MDF
PRIMER/BASECOAT	ISA1610B-FA1416B-FA1415B-OA1355B
SANDING	Sandpaper 280-320 grit
TOP-COAT	OA1355B

ALTERNATIVE THINNERS	DK160	Decreases viscosity (3-5%)

PACKAGES	25
SHELF LIFE	6 months at 20°c in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	- Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions