PRODUCT (A PART)	**OA1301B** **OPACO ALL'ACQUA BIANCO**
TECHNICAL DESCRIPTION	WHITE WATER-BASED TOPCOAT FOR INTERIORS
SPECIFICATION AND CHARACTERISTICS	Optimum versatility Optimum hiding power Good vertical hold Optimum fast drying One and Bi-component Good fullness Converter for the preparation of lacquers (Kemilac Color System) Interior uses
VERSION / GLOSS	5-10-20-30

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior							
CROSS-LINKING	I3832-C391P			Possibility of cross-linking at 5-10% by weight to increase the chemical-physical characteristics.				
GLASS	AD05			Additive at 2-3% for applications on glass				
APPLICATION	quantity g/mq	nozzle	pressure	**THINNER**		Demineralized Water		
conventional spray	100-130	1.8-2.2	2.5-3.5 Atm	0-10	by weight	0-10	by volume	on A part
Airless / Airmix	100-130	13	4-5 Atm	0-10	by weight	0-10	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

		Whiting	
ASPECT / PHYSICAL STATE	colour		
VISCOSITY DIN 4 (53211)**20°c**	Sec	+/- 5	150
VISCOSITY BROOKFIELD 20°c	MPA*S	+/-100	1200
SOLID PART (A PART)	**%**	+/- 2	38
SOLID PART (B PART)	**%**	+/- 2	70
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.14
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	1.05
POT-LIFE / GEL TIME	h	+/- 1	4
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.

DUST FREE	1h
TOUCH DRY	2h
STACKABLE	12h
SANDING	6h
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	4h
OVERCOATING BY TOP-COAT	6h
INTERVAL BETWEEN COATS (MIN/MAX)	/

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wooden surfaces-MDF
PRIMER/BASECOAT	FA1416B-FA1418B-ISA1610B
SANDING	Sandpaper 280-320 grit
TOP-COAT	OA1301B

ALTERNATIVE CATALYSTS	I2655-C393P	Increases chemical and physical characteristics (5-10%).
	I2399M-C390P	Increases chemical and physical characteristics (10%).
ALTERNATIVE THINNERS	DK160	Decreases viscosity (2-5%)

PACKAGES	5 – 10 - 25
SHELF LIFE	12 months at 20°c in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	- Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C. - For essences such as broad-leaved, okume', iroco and mahogany, preliminary tests are recommended

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions