

<div>PRODUCT</div> <div>( A PART )</div>	<div>FA1416B</div> <div>FONDO ALL'ACQUA BIANCO</div>	
<div>TECHNICAL DESCRIPTION</div>	WHITE WATER-BASED BASECOAT FOR INTERIORS	
<div>SPECIFICATION AND CHARACTERISTICS</div>	<div>Optimum versatility</div> <div>Good hiding power</div> <div>Optimum fullness</div> <div>Good vertical hold</div>	<div>Good sanding</div> <div>Mono-component</div> <div>Optimum adhesion on substrate</div> <div>Good wettability</div>
<div>VERSION / GLOSS</div>		

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	Indoor furnitures, MDF, wood.							
<b>APPLICATION</b>	quantity g/mq	nozzle	pressure	<b>THINNER</b>		Water		
conventional spray	200-250	1.8-2.2	2.5-3.5 Atm	10-30	by weight	10-30	by volume	on A part
Airless / Airmix	200-250	11-13	4-5 Atm	0-20	by weight	0-20	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	White	
<b>VISCOSITY DIN 4 (53211) 20°C</b>	Sec	+/- 5	/
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-300	5000
<b>SOLID PART (A PART)</b>	%	+/- 2	57
<b>SOLID PART (B PART)</b>	%	+/- 2	/
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.36
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	/
<b>POT-LIFE / GEL TIME</b>	h	+/- 10	/
<b>OPACITY / GLOSS</b>	gloss	+/- 5	/
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.		
<b>DUST FREE</b>		1 h
<b>TOUCH DRY</b>		3 h
<b>STACKABLE</b>		12 h
<b>SANDING</b>		12 h
<b>COMPLETELY DRY IN</b>		24 h
<b>FORCED AIR AT 35°C</b>		4 h
<b>OVERCOATING BY TOP-COAT</b>		12 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>		2/4 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	MDF - Wooden surfaces
<b>SEALER</b>	ISA1600 – Against the leakage of wood extractives (tannins) - 100-120gr/m2
<b>PRIMER/BASECOAT</b>	FA1416B
<b>SANDING</b>	Sandpaper 320-400 grit
<b>TOP-COAT</b>	OA1345B-OA1355B-OA1301B-OA1311B

<b>NOTES</b>	MDF: apply a coat of FA1416B of 100-130 g/m2, wait 3-4 hours and apply another coat of 200-250 g/m2. Sand after 12-24 hours and apply the finish. For woody essences containing tannins apply a coat of 100-120gr/m2 of ISA1600. After 4-6 hours, WITHOUT SANDING, apply a coat of 200 g/m2 of FA1416B
<b>ALTERNATIVE THINNERS</b>	/

<b>PACKAGES</b>	5-10-25
<b>SHELF LIFE</b>	6 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	- Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C. - Recommended preliminary tests for woods like okumè, iroko and mahoganoid woods.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions