

PRODUCT (A PART)	IDROLAC BIANCO 3421 TIX (OA1221B)		
TECHNICAL DESCRIPTION	WHITE WATER-BASED TOP-COAT FOR EXTERIOR		
SPECIFICATION AND CHARACTERISTICS	Optimum versatility	Optimum vertical hold	
	Optimum elasticity and exterior resistance	Product for exterior use	
	Optimum fullness	Converter for water-based lacquers	
	Optimum covering	with Kemilac Colour System	
VERSION / GLOSS	20-30-50-70		

RECOMMENDED USE

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SECTOR OF APPLICATION	Exterior furniture, Casings, Attics, Beams.								
CATALYST									
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		Demineralized water			
Airbrush Spray	200-250	1.8-2.2	2.5-3.5 Atm	10-30	by weight	10-30	by volume	on A part	
Airless / Airmix	200-250	11-13	4-5 Atm	0-10	by weight	0-10	by volume	on A part	
Roller / Brush									

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour		
VISCOSITY DIN 4 (53211) 20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	10.000
SOLID PART (A PART)	%	+/- 2	48
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.12
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	min	+/- 10	/
OPACITY / GLOSS	gloss	+/- 5	LABEL
HARDNESS	Pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.		
DUST FREE		2 h
TOUCH DRY		4 h
STACKABLE		24 h
SANDING		8 h
COMPLETELY DRY IN		24 h
FORCED AIR AT 25°C		/
OVERCOATING BY TOP-COAT		8 h
INTERVAL BETWEEN COATS (MIN/MAX)		8 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Softwood to sand with sandpaper (grit between 80 and 180)
IMPREGNATING AGENT	IMV1100
PRIMER/BASECOAT	FA1250B – OA1221B
SANDING	Sandpaper 280-320 grain or scotch-brite after every application.
TOP-COAT	OA1221B

ALTERNATIVE CATALYSTS	
ALTERNATIVE THINNERS	

PACKAGES	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack
SAFETY ADVICES	See information in the safety data sheet
GENERAL NOTES	<ul style="list-style-type: none"> - Temperature of application between +5° and +30° C. - Storage temperature between +5° and +28° C. - Recommended preliminary tests for rare woods. - Recommended colour tests of the lot before starting the production. - For hardwood, Okumè, Iroko and Mahoganoid woods is recommended series IAC2037, specifically created for hardwood, and intermediate H3582.
responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions	