

PRODUCT (A PART)	OPACO ACRILICO BIANCO 3740 (OCV829B)		
TECHNICAL DESCRIPTION	WHITE ACRYLIC TOP-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum hiding power Optimum surface hardness Optimum wetting Optimum touch softness	Fast drying Optimum resistance to yellowing Converter for lacquers (Kemilac Colour System, whyth PCS series)	
VERSION / GLOSS	10 – 20 – 30 – 50		

RECOMMENDED USE

SECTOR OF APPLICATION	Optimum for open pore lacquers						
CATALYST	C399	20%	by weight	20%	by volume	on A part	
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Special thinner – DK164		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40% by weight	20-40% by volume	on A part	
Airless / Airmix	100-120	9-11		15-30% by weight	15-30% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	75
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A PART)	%	+/- 2	57
SOLID PART (B PART)	%	+/- 2	27
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.24
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.94
POT-LIFE / GEL TIME	min	+/- 10	>2
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	H4

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	20 min
TOUCH DRY	2 h
STACKABLE	12 h
SANDING	/
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	6 h
OVERCOATING BY TOP-COAT	8 h
INTERVAL BETWEEN COATS (MIN/MAX)	1 / 4 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Open pore substrates – Veneers - Plywood
DYE	Various
PRIMER/BASECOAT	OCV829B
SANDING	Sandpaper 240-4000 grain
TOP-COAT	OCV829B – OCV827

ALTERNATIVE CATALYSTS	C325 C340S	Same characteristics (10-15%). It increases drying quickness.
ALTERNATIVE THINNERS	DK129 DK110 DK605	Medium quickness evaporation. Medium slow quickness evaporation. Retardant thinner for application in hot and/or high relative humidity conditions (5-10% on A part).

PACKAGES	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions