

<b>PRODUCT</b> (A PART)	<b>FONDO FINITURA ACRILICO 3426M (OCV826)</b>		
<b>TECHNICAL DESCRIPTION</b>	TRANSPARENT ACRYLIC PRIMER & TOP-COAT		
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum transparency Optimum surface hardness Good wetting	Fast drying Good vertical hold Good yellowing resistance	
<b>VERSION / GLOSS</b>	03-10-20-30-40-50-70-90		

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses for interior – suitable for natural effects						
<b>CATALYST</b>	<b>C325</b>	10-15%	by weight	10-15%	by volume	on A part	
<b>APPLICATION</b>	quantity g/mq	nozzle	pressure	<b>THINNER</b>	<b>DK164</b>		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	20-40%	by volume on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	15-30%	by volume on A part
Roller / Brush							

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	Milky	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 3	28
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A PART)	%	+/- 2	24
SOLID PART (B PART)	%	+/- 2	44
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.935
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.98
POT-LIFE / GEL TIME	min	+/- 10	>24
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	H5-H6

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	12 h
<b>SANDING</b>	/
<b>COMPLETELY DRY IN</b>	24 h
<b>FORCED AIR AT 35°C</b>	3 h
<b>OVERCOATING BY TOP-COAT</b>	8 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30/ 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>DYE</b>	Various
<b>PRIMER/BASECOAT</b>	FCV800 – FCV824 – OCV826
<b>SANDING</b>	Sandpaper 280-600 grain
<b>TOP-COAT</b>	OCV826 – OCV827

<b>ALTERNATIVE CATALYSTS</b>	C340S-10-15% C399-20%	Universal uses. Improves drying reactivity. Universal uses.
<b>ALTERNATIVE THINNERS</b>	DK124 DK110	For application in hot and/or high relative humidity conditions (5-10 on A part). Medium quickness evaporation.

<b>PACKETS</b>	5 – 10 – 25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions