

PRODUCT ( A PART )	OPACO POLIURETANICO 230	
TECHNICAL DESCRIPTION	TRANSPARENT POLYURETHANE TOP-COAT	
SPECIFICATION AND CHARACTERISTICS	Good vertical hold	Good surface hardness
	Good transparency	Optimum softness
	Good filling power	
	Optimum versatility	
VERSION / GLOSS	10-20-30	

**RECOMMENDED USE**

SECTOR OF APPLICATION	General uses – assembled furniture – flat plans – lathed items – profiles – doors							
CATALYST	C301			50%	by weight	50%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DK129		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	20-40%	by volume	on A part
Airless / Airmix	100-120	9-11-13		20-40%	by weight	20-40%	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	Straw yellow	
<b>VISCOSITY DIN 4 (53211) 20°C</b>	Sec	+/- 5	40
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-1000	/
<b>SOLID PART (A PART)</b>	%	+/- 2	42
<b>SOLID PART (B PART)</b>	%	+/- 2	27
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	0.97
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	0.96
<b>POT-LIFE / GEL TIME</b>	min	+/- 10	3
<b>OPACITY / GLOSS</b>	gloss	+/- 2	LABEL
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	8 h
<b>SANDING</b>	8 h
<b>COMPLETELY DRY IN</b>	12 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	/
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	30 min / 4 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>DYE</b>	Various
<b>PRIMER/BASECOAT</b>	FPV102V– FPV104R – FPV172 – PFV901 – PFV927V
<b>SANDING</b>	Sandpaper 280-360 grain
<b>TOP-COAT</b>	OPV230

<b>ALTERNATIVE CATALYSTS</b>	C302 C320M	Universal uses. Increases drying speed. Universal uses.
<b>ALTERNATIVE THINNERS</b>	DK110 DK176 DK605	Medium quickness evaporation. Medium slow quickness evaporation. For application in hot and/or high relative humidity conditions (5-10% on A part).

<b>PACKAGES</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions