

<b>PRODUCT</b> ( A PART )	<b>OPACO POLIURETANICO BIANCO 256V</b>	
<b>TECHNICAL DESCRIPTION</b>	WHITE MATT POLYURETHANE TOP-COAT	
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum surface hardness	Good softness
	Fast drying	Good leveling
	Optimum hiding power	Converter for lacquers with Kemilac
	Optimum vertical hold	Colour System (Ral-NCS-Kemilac colours collection)
	Optimum elasticity	
<b>VERSION / GLOSS</b>	10-20-30-50	

**RECOMMENDED USE**

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SECTOR OF APPLICATION	General uses – flat parts – furniture – doors							
CATALYST	C347I	Not yellowing		50%	by weight	70%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DK129		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	30-50%	by volume	on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	White	
<b>VISCOSITY DIN 4 (53211) 20°C</b>	Sec	+/- 5	/
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-200	1400
<b>SOLID PART (A PART)</b>	%	+/- 2	67
<b>SOLID PART (B PART)</b>	%	+/- 2	22
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.33
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	0.95
<b>POT-LIFE / GEL TIME</b>	min	+/- 10	3
<b>OPACITY / GLOSS</b>	gloss	+/- 2	LABEL
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	12 h
<b>SANDING</b>	/
<b>COMPLETELY DRY IN</b>	8 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	12 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30 / 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>SEALER</b>	ISV402 – ISV402B – ISV425 – ISV425B – ISV407
<b>PRIMER/BASECOAT</b>	FPV136B – FPV119BV – FPV188BV – PFV904B – PFV969BI
<b>SANDING</b>	Sandpaper 280-600 grain
<b>TOP-COAT</b>	OPV256BV

<b>ALTERNATIVE CATALYSTS</b>	C312I C348I C336I	It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing.
<b>ALTERNATIVE THINNERS</b>	DK110 DK176 DK605	Medium quickness evaporation. Medium slow quickness evaporation. For application in hot and/or high relative humidity conditions (5-10% on A part).

<b>PACKAGES</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.
responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions	



## TECHNICAL DATA SHEET

REV. 0  
DATE 17/02/2021



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QUALITY MANAGEMENT SYSTEM  
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CERTIFICATED  
BY CERTIQUALITY N.4739