

PRODUCT (A PART)	OPACO POLIURETANICO BIANCO 255 OPV255B	
TECHNICAL DESCRIPTION	WHITE MATT POLYURETHANE TOP-COAT	
SPECIFICATION AND CHARACTERISTICS	Optimum surface hardness	Good softness
	Optimum Fast drying	Good leveling
	Optimum hiding power	
	Optimum vertical hold	
VERSION / GLOSS	10-20-30-50	

RECOMMENDED USE

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SECTOR OF APPLICATION	General uses – flat parts – furniture – doors							
CATALYST	C336I	Not yellowing		50%	by weight	70%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DK129		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	30-50%	by volume	on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-200	1600
SOLID PART (A PART)	%	+/- 2	66
SOLID PART (B PART)	%	+/- 2	22
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.32
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.94
POT-LIFE / GEL TIME	min	+/- 10	3 h
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	20 min
TOUCH DRY	1 h
STACKABLE	12 h
SANDING	/
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	12 h
INTERVAL BETWEEN COATS (MIN/MAX)	min 30 / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
SEALER	I ISV402 – ISV402B – ISV425 – ISV425B – ISV407
PRIMER/BASECOAT	FPV136B – FPV119BV – FPV188BV – PFV904B – PFV969BI
SANDING	Sandpaper 280-600 grain
TOP-COAT	OPV255B

ALTERNATIVE CATALYSTS	C312I C348I C347I	It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing.
ALTERNATIVE THINNERS	DK110 DK176 DK605	Medium quickness evaporation. Medium slow quickness evaporation. For application in hot and/or high relative humidity conditions (5-10% on A part).

PACKAGES	25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions