

<b>PRODUCT</b> (A PART)	<b>OPACO POLIURETANICO BIANCO 256P</b>	
<b>TECHNICAL DESCRIPTION</b>	WHITE MATT POLYURETHANE TOP-COAT	
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum surface hardness Fast drying Optimum hiding power Optimum vertical hold	Optimum elasticity Good softness Good leveling
<b>VERSION / GLOSS</b>	10-20-30-50	

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses – flat parts – furniture – doors						
<b>CATALYST</b>	<b>C347I</b>	Not yellowing	50%	by weight	70%	by volume	on A part
<b>APPLICATION</b>	quantity g/mq	nozzle	pressure	<b>THINNER</b>	DK129		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40% by weight	30-50% by volume	on A part	
Airless / Airmix	100-120	9-11		15-30% by weight	20-40% by volume	on A part	
Roller / Brush							

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-200	1400
SOLID PART (A PART)	%	+/- 2	67
SOLID PART (B PART)	%	+/- 2	22
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.33
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.95
POT-LIFE / GEL TIME	min	+/- 10	3
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	12 h
<b>SANDING</b>	/
<b>COMPLETELY DRY IN</b>	8 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	12 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30 / 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>SEALER</b>	ISV402 – ISV402B – ISV425 – ISV425B – ISV407
<b>PRIMER/BASECOAT</b>	FPV136B – FPV119BV – FPV188BV – PFV904B – PFV969BI
<b>SANDING</b>	Sandpaper 280-600 grain
<b>TOP-COAT</b>	OPV256PB

<b>ALTERNATIVE CATALYSTS</b>	C312I C348I C336I	It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing. It increases chemical and physical characteristics. Not yellowing.
<b>ALTERNATIVE THINNERS</b>	DK110 DK176 DK605	Medium quickness evaporation. Medium slow quickness evaporation. For application in hot and/or high relative humidity conditions (5-10% on A part).

<b>PACKAGES</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions