

PRODUCT ( A PART )	OPACO POLIURETANICO PER PARQUET P30	
TECHNICAL DESCRIPTION	HIGH SOLID POLYURETHANE TOP-COAT FOR PARQUET	
SPECIFICATION AND CHARACTERISTICS	Optimum transparency	Good softness
	Optimum fullness	Good resistance to yellowing
	Optimum hardness on surface	
	Optimum wetting	
VERSION / GLOSS	30	

**RECOMMENDED USE**

SECTOR OF APPLICATION	Boards for flooring – stairs – tables – doors							
CATALYST	C700M			100%	by weight	100%	by volume	on A part
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK605		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	10-30%	by weight	10-30%	by volume	on A part
Airless / Airmix								
Roller / Brush	80-100			0-5%	by weight	0-5%	by volume	on A part

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	Straw yellow	
<b>VISCOSITY DIN 4(53211)20°C</b>	Sec	+/- 5	38
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-1000	/
<b>SOLID PART (A PART)</b>	%	+/- 2	65
<b>SOLID PART (B PART)</b>	%	+/- 2	41
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.0
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	0.98
<b>POT-LIFE / GEL TIME</b>	min	+/- 10	3
<b>OPACITY / GLOSS</b>	gloss	+/- 5	LABEL
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	20 min
<b>TOUCH DRY</b>	4 h
<b>STACKABLE</b>	12 h
<b>SANDING</b>	/
<b>COMPLETELY DRY IN</b>	8 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	8 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	30 min / 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Various
<b>DYES</b>	Various
<b>PRIMER/BASECOAT</b>	FPV150P – FPV104R – OPP30
<b>SANDING</b>	Sandpaper 280-360 grain
<b>TOP-COAT</b>	OPP30

<b>ALTERNATIVE CATALYSTS</b>	C700	For application with airbrush spray.
<b>ALTERNATIVE THINNERS</b>	DK110	Medium quickness evaporation, for application with airbrush spray.
	DK124	Medium quickness evaporation.
	DK605	Retardant thinner for application with roller or brush.

<b>PACKAGES</b>	5 – 10 – 25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions