

PRODUCT (A PART)	STAINS (SERIES) TSC	
TECHNICAL DESCRIPTION	SOLVENT BASED DYES	
SPECIFICATION AND CHARACTERISTICS	Optimum light stability	Ready-to-use products
	Optimum versatility	Products for indoor use
	Good transparency	
VERSION / GLOSS	0501-0540, 1001-1040, 2001-2040 visible in the KEMIWOOD TSC and Collection catalogues	

RECOMMENDED USE

SECTOR OF APPLICATION	Painting of solid wood, veneer or composite veneer.					
CATALYST						
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		
Airbrush Spray Airless / Airmix	40-60 g/m ²	1,2-1,6	2,5 - 3 Atm	0 : 0 by weight	0 : 0 by volume	on A part

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour		
VISCOSITY DIN 4 (53211) 20°C	Sec	+/- 2	12
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A PART)	%	+/- 1	2
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.85
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	min	+/- 10	/
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	/
TOUCH DRY	h
STACKABLE	h
SANDING	/
COMPLETELY DRY IN	1 h
FORCED AIR AT 35°C	/
OVERCOATING BY TOP-COAT	/
INTERVAL BETWEEN COATS (MIN/MAX)	Min / h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
SANDING	Sandpaper 120-180 grain
DYE	TSC tint

VEHICLES	
ALTERNATIVE THINNERS	

PACKAGES	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Preliminary tests are recommended for the kind of application and the used wooden surface.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions