

PRODUCT (A PART)	PFV927V FONDO POLIESTERE TRASPARENTE 3569TIX		
TECHNICAL DESCRIPTION	TRANSPARENT POLYESTER BASE-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum filling power	Good sanding	
	Optimum vertical hold	Good wetting	
	Optimum transparency	Good elasticity	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	MDF – Wood: coffers – furniture – nautical furniture						
CATALYST	U20	2% on A part					
ACCELERATOR	A10	2% on A part					
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER	ACETONE		
Airbrush spray	150-250	1.6-1.8	2.5-3.5 bar	20-40% by weight	25-50% by volume	on A part	
Airless / Airmix	150-250	9-11-13		20-40% by weight	25-50% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Straw yellow	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-150	2000
SOLID PART (A PART)	%	+/- 2	92
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.06
SPECIFIC WEIGHT (C2%)	kg/lt	+/- 0.02	1.18
SPECIFIC WEIGHT (A2%)	kg/lt	+/- 0.02	0.9
GEL TIME (ON DIL. 10% 20AC)	min	+/- 10	50
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.		
DUST FREE		30 min
TOUCH DRY		2 h
STACKABLE		8 h
SANDING		6 h
COMPLETELY DRY IN		8 h
FORCED AIR AT 35°C		4 h
OVERCOATING BY TOP-COAT		6 h
INTERVAL BETWEEN COATS (MIN/MAX)		30 min / 1 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	MDF – Wood
SEALER	ISV407 overpaintable after 1-2 hours without sanding, after 4h sand with grain 320 (general use)
PRIMER/BASECOAT	PFV927V
SANDING	Sandpaper 280-600 grain
TOP-COAT	LPV501 – LPV507 – LCV831 – LCV832 – LDV913

ALTERNATIVE CATALYSTS	C2%S	Increase the cup life of the blend.
ALTERNATIVE THINNERS	DK116 DK133	

PACKAGES	5 – 25
SHELF LIFE	6 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

Responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions