

PRODUCT	FONDO POLIESTERE TRASPARENTE 2098 R	
(A PART)		
TECHNICAL DESCRIPTION	TRANSPARENT POLYESTER BASE-COAT	
SPECIFICATION AND CHARACTERISTICS	Optimum filling power	Good wetting
	Optimum transparency	Good elasticity
	Good sanding	
VERSION / GLOSS		

RECOMMENDED USE

SECTOR OF APPLICATION	MDF – Wood: coffers – furniture						
CATALYST	U20	2% on A part					
ACCELERATOR	A10	2% on A part					
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER	ACETONE		
Airbrush spray	120-150	1.6-1.8	2.5-3.5 bar	10-20% by weight	10-20% by volume	on A part	
Airless / Airmix	120-150	9-11-13		5-15% by weight	5-15% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Straw yellow	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-200	2000
SOLID PART (A PART)	%	+/- 2	86
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.09
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
GEL TIME (ON DIL. 10% 20AC)	min	+/- 10	60
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	6 h
TOUCH DRY	2 h
STACKABLE	12 h
SANDING	6 h
COMPLETELY DRY IN	6 h
FORCED AIR AT 35°C	3 h
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	30 min / 1 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	MDF – Wood
SEALER	ISV407
PRIMER/BASECOAT	PFV901
SANDING	Sandpaper 280-600 grain
TOP-COAT	LPV501 – LPV507 – LCV831 – LCV832 – LDV913

ALTERNATIVE CATALYSTS	A13	It reduces yellow-green turn of redox reaction.
ALTERNATIVE THINNERS	DK133	

PACKAGES	5 – 10 – 25
SHELF LIFE	6 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions