

<div>PRODUCT</div> <div>(A PART)</div>	<div>PFV907B</div> <div>FONDO POLIESTERE BIANCO 907</div>	
<div>TECHNICAL DESCRIPTION</div>	WHITE POLYESTER BASE-COAT	
<div>SPECIFICATION AND CHARACTERISTICS</div>	<div>Optimum hiding power</div> <div>Optimum sanding</div>	<div>Good white pureness</div> <div>Optimum vertical hold</div>
<div>VERSION / GLOSS</div>		

RECOMMENDED USE

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SECTOR OF APPLICATION	General uses on MDF – Assembled furnitures – doors							
CATALYST	U20	2,0%	by weight	- 2,4%	by volume	on part A		
ACCELERATOR	A10	1,9%	by weight	- 2,8%	by volume	on part A		
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK133 - DK116		
Airbrush spray	150-250	1.6-1.8	2.5-3.5 bar	10-30%	by weight	20-40%	by volume	on A part
Airless / Airmix	150-250	9-11-13		10-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 25°C	MPA*s	+/-300	2700
SOLID PART (A PART)	%	+/- 2	90
SPECIFIC WEIGHT (A PART)	%	+/- 0.02	1.42
SPECIFIC WEIGHT (C2%)	kg/lt	+/- 0.02	1.18
SPECIFIC WEIGHT (A2%)	kg/lt	+/- 0.02	0,87
POT-LIFE / GEL TIME 20°C	min	+/- 5	45
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	2 h
TOUCH DRY	4 h
STACKABLE	12 h
SANDING	6 h
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	1 h / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	MDF - Wood
SEALER	ISV407
PRIMER/BASECOAT	PFV907B
SANDING	Sandpaper 280-320 grain
TOP-COAT	OPV256PB – OPV256BV – OPV255B – OCV829B – LPV535B – LCV834B

ALTERNATIVE CATALYSTS	A13	It reduces yellow-green turn of redox reaction.
ALTERNATIVE THINNERS		

PACKAGES	5 – 10 – 25
SHELF LIFE	6 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions