

PRODUCT (A PART)	PFV904B		
	FONDO POLIESTERE BIANCO 3434		
TECHNICAL DESCRIPTION	WHITE POLYESTER BASECOAT		
SPECIFICATION AND CHARACTERISTICS	Optimum hiding power Optimum sanding Optimum vertical hold	Optimum white pureness	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	General uses on MDF						
CATALYST	U20	2,0%	by weight	- 2,6%	by volume	on A part	
ACCELERATOR	A10	1,7%	by weight	- 3,1%	by volume	on A part	
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER	ACETONE - DK116		
Airbrush spray	150-250	1.6-1.8	2.5-3.5 bar	10-30% by weight	20-40% by volume	on A part	
Airless / Airmix	150-250	9-11-13		10-30% by weight	20-40% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 25°C	MPA*s	+/-300	4000
SOLID PART (A PART)	%	+/- 2	96
SPECIFIC WEIGHT (A PART)	%	+/- 2	1,59
SPECIFIC WEIGHT (C2%)	kg/lt	+/- 0.02	1.18
SPECIFIC WEIGHT (A2%)	kg/lt	+/- 0.02	0,87
POT-LIFE / GEL TIME 20°C	min	+/- 10	60
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	2 h
TOUCH DRY	4 h
STACKABLE	12 h
SANDING	6 h
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	1 h / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	MDF
SEALER	ISV407
PRIMER/BASECOAT	PFV904B
SANDING	Sandpaper 280-320 grain
TOP-COAT	OPV256PB – OPV256BV – OPV255B – OCV829B – LPV535B – LCV834B

ALTERNATIVE CATALYSTS	C2%S	Increase the life in the cup of the mixture.
ALTERNATIVE THINNERS	DK133	

PACKAGES	5 – 10 – 25
SHELF LIFE	6 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions