

PRODUCT (A PART)	ISOLANTE POLIURETANICO 3567 M		
TECHNICAL DESCRIPTION	POLYURETHANE SEALER BASE-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum wetting Optimum adhesion to substrate Fast drying	Good sanding Optimum versatility	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	Suitable for sealing complicated, resinous, tannin rich wooden surfaces or semifinished products (MDF), it stops absorption and reduction of varnish film in the time.						
CATALYST	C307		50-100% by weight	50-100% by volume	on A part		
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	DK110		
Airbrush Spray	100-150	1.6-1.8	2.5-3.5 Atm	20-100% by weight	20-100% by volume	on A part	
Airless / Airmix	100-150	9-11-13		20-100% by weight	20-100% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Transparent	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	12
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-2000	/
SOLID PART (A PART)	%	+/- 2	31
SOLID PART (B PART)	%	+/- 2	33.5
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.94
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.98
POT-LIFE / GEL TIME	min	+/- 30	4
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	Pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	15 min
TOUCH DRY	1 h
STACKABLE	4 h
SANDING	2 h
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY BASE-COAT	2 h
INTERVAL BETWEEN COATS (MIN/MAX)	30 min / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wood – Veneers – Plywood
SEALER	ISV407
PRIMER/BASECOAT	Various
SANDING	Sandpaper 280-600 grain
TOP-COAT	Various

ALTERNATIVE CATALYSTS	C312I	Universal
ALTERNATIVE THINNERS	DK164	Retardant thinner for summer or wet periods (5-10% on A part).
	DK129	Medium quickness evaporation.

PACKAGES	10
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor and outdoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions