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| PRODUCT (A PART) | FCV819B FONDO ACRILICO BIANCO 819 | |
| TECHNICAL DESCRIPTION | WHITE PIGMENTED BASE-COAT | |
| SPECIFICATION AND CHARACTERISTICS | Optimum filling power Fast drying Optimum pore wetting | Optimum resistance to yellowing Optimum versatility Good sanding |
| VERSION/GLOSS | | |

RECOMMENDED USE

| | | | | | | | | |
|-----------------------|---|---------|-------------|---------|-----------|------------|-----------|-----------|
| SECTOR OF APPLICATION | General uses – Assembled furniture – flat parts – lathed items – profiles – doors | | | | | | | |
| CATALYST | C325 | | | 10-15% | by weight | 10-15% | by volume | on A part |
| APPLICATION | quantity g/mq | Nozzle | pressure | THINNER | | DS – DK164 | | |
| Airbrush Spray | 80-120 | 1.6-1.8 | 2.5-3.5 bar | 30-50% | by weight | 30-50% | by volume | on A part |
| Airless / Airmix | 80-120 | 9-11-13 | | 30-50% | by weight | 30-50% | by volume | on A part |
| Roller / Brush | | | | | | | | |

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

| | | | |
|-----------------------------------|--------|----------|------|
| ASPECT / PHYSICAL STATE | colour | White | |
| VISCOSITY DIN 4(53211)20°C | Sec | +/- 10 | 130 |
| VISCOSITY BROOKFIELD 20°C | MPA*s | +/-1000 | / |
| SOLID PART (A PART) | % | +/- 2 | 57 |
| SOLID PART (B PART) | % | +/- 2 | 30 |
| SPECIFIC WEIGHT (A PART) | kg/lt | +/- 0.02 | 1.25 |
| SPECIFIC WEIGHT (B PART) | kg/lt | +/- 0.02 | 0.95 |
| POT-LIFE / GEL TIME | min | +/- / | >48 |
| OPACITY / GLOSS | gloss | +/- 2 | / |
| HARDNESS | pencil | / | / |

GENERAL REMARKS

| | |
|---|--------------|
| Drying at 20°C and 65% R.H. | |
| DUST FREE | 15 min |
| TOUCH DRY | 45 min |
| STACKABLE | 3 h |
| SANDING | 2 h |
| COMPLETELY DRY IN | 12 h |
| FORCED AIR AT 35°-40°C WITH LEAF AIR | 2 h |
| OVERCOATING BY TOP-COAT | 3 h |
| INTERVAL BETWEEN COATS (MIN/MAX) WITHOUT SANDING | 20 min / 2 h |

RECOMMENDED COATING SYSTEM

| | |
|-------------------------|-------------------------|
| SUBSTRATE / WOOD | Various |
| DYE | |
| PRIMER/BASECOAT | FCV819B |
| SANDING | Sandpaper 280-360 grain |
| TOP-COAT | OA3920 – OA6M – OA1527 |

| | | |
|------------------------------|--------------------------|---|
| ALTERNATIVE CATALYSTS | C399-20% C340S-10-15% | Universal uses. Universal. It increases drying quickness. |
| ALTERNATIVE THINNERS | DK605 DK129 | Retardant thinner for summer or wet periods (5-10% on A part). Medium quickness evaporation. |

| | |
|-----------------------|---|
| PACKAGES | 5 – 10 – 25 |
| SHELF LIFE | 12 months at 20°C in original pack. |
| SAFETY ADVICES | See information in the safety data sheet. |
| GENERAL NOTES | Products for indoor use. |

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions