

PRODUCT (A PART)	FONDO ACRILICO 3607 (FCV824)	
TECHNICAL DESCRIPTION	TRANSPARENT ACRYLIC BASE-COAT	
SPECIFICATION AND CHARACTERISTICS	Optimum vertical hold Optimum transparency Fast drying Optimum versatility	Optimum filling power Good pore wetting Good sanding
VERSION / GLOSS		

RECOMMENDED USE

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SECTOR OF APPLICATION	General uses – Assembled furniture – Flat planes – Lathed items – Profiles – Doors							
CATALYST	C325			10-15%	by weight	10-15%	by volume	on A part
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK164		
Airbrush Spray	100-120	1.6-1.8	2.5-3.5 bar	20-40%	by weight	20-40%	by volume	on A part
Airless / Airmix	100-120	9-11-13		10-30%	by weight	10-30%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Milky	
VISCOSITY DIN 4(53211)20°C	Sec	+/- 5	45
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A PART)	%	+/- 2	28
SOLID PART (B PART)	%	+/- 2	44
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.94
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.98
POT-LIFE / GEL TIME	h	+/-	>10
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	20 min
TOUCH DRY	3 h
STACKABLE	12 h
SANDING	4 h
COMPLETELY DRY IN	12 h
FORCED AIR AT 35°C	2 h
OVERCOATING BY TOP-COAT	8 h
INTERVAL BETWEEN COATS (MIN/MAX)	30 min / 4 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
DYE	Various
PRIMER/BASECOAT	FCV824
SANDING	Sandpaper 280-360 grain
TOP-COAT	OCV822 – OCV825 – OCV826 –OCV827

ALTERNATIVE CATALYSTS	C399-20% C340S-10-15%	Universal uses. Universal. It increases drying quickness.
ALTERNATIVE THINNERS	DK605 DK129	Retardant thinner for summer or wet periods (5-10% on A part). Medium quickness evaporation.

PACKAGES	25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions