

PRODUCT ( A PART )	FONDO POLIURETANICO BIANCO 136	
TECHNICAL DESCRIPTION	WHITE POLYURETHANE BASE-COAT	
SPECIFICATION AND CHARACTERISTICS	Optimum filling power	Optimum fast drying
	Optimum vertical hold	Excellent resistance to overcoating
	Optimum sanding	Good adhesion to substrate
VERSION / GLOSS		

**RECOMMENDED USE**

SECTOR OF APPLICATION	General uses on MDF							
CATALYST	C318			30-35%	by weight	50-60%	by volume	on A part
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK129		
Airbrush Spray	150-250	1.6-1.8	Bar 2.5-3.5	10-30%	by weight	20-40%	by volume	on A part
Airless / Airmix	150-250	9-11-13		10-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	White	
<b>VISCOSITY DIN 4 (53211) 20°C</b>	Sec	+/- 5	/
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-2000	35.000
<b>SOLID PART (A PART)</b>	%	+/- 2	76
<b>SOLID PART (B PART)</b>	%	+/- 2	24
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.51
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	0.93
<b>POT-LIFE / GEL TIME</b>	min	+/- 30	180
<b>OPACITY / GLOSS</b>	gloss	+/- 2	/
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	10 min
<b>TOUCH DRY</b>	1 h
<b>STACKABLE</b>	4 h
<b>SANDING</b>	6 h
<b>COMPLETELY DRY IN</b>	8 h
<b>FORCED AIR AT 35°C</b>	3 h
<b>OVERCOATING BY TOP-COAT</b>	6 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30/ 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	MDF – Wood
<b>SEALER INSULATOR</b>	ISV402 – ISV402B – ISV425 – ISV425B – ISV407
<b>PRIMER/BASECOAT</b>	FPV136B
<b>SANDING</b>	Sandpaper 280-600 grit
<b>TOP-COAT</b>	OPV256PB – OPV256BV – OPV255B – OCV829B – LPV535B – LCV834B

<b>ALTERNATIVE CATALYSTS</b>	C305 C336I C353	Increases the film's elasticity. Non-yellowing. Increases chemical-physical characteristics. Increases reaction speed.
<b>ALTERNATIVE THINNERS</b>	DK128 DK110	Medium quickness evaporation. Slow-Medium quickness evaporation.

<b>PACKETS</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions