

PRODUCT (A PART)	FONDO POLIURETANICO BIANCO 119 V		
TECHNICAL DESCRIPTION	WHITE POLYURETHANE BASE-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum vertical hold Optimum filling power Good adhesion to substrate Good wetting	Optimum sanding Fast drying Good versatility	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	General uses – MDF – wooden substrates							
CATALYST	C318		40%	by weight	60%	by volume	on A part	
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK129		
Airbrush Spray	150-250	1.6-1.8	Bar 2.5-3.5	10-30%	by weight	20-40%	by volume	on A part
Airless / Airmix	150-250	9-11-13		10-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 8 20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-2000	30.000
SOLID PART (A PART)	%	+/- 2	76
SOLID PART (B PART)	%	+/- 2	23
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.52
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.94
POT-LIFE / GEL TIME	min	+/- 30	180
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	15 min
TOUCH DRY	1 h
STACKABLE	3 h
SANDING	3 h
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	30 min/ 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	MDF – Wood
SEALER INSULATOR	ISV402 – ISV402B – ISV425 – ISV425B – ISV407
PRIMER/BASECOAT	FPV119BV
SANDING	Sandpaper 280-600 grain
TOP-COAT	OPV256PB – OPV256BV – OPV255B – OCV829B – LPV535B – LCV834B

ALTERNATIVE CATALYSTS	C305-30%	Increases the film's elasticity.
	C336I-40%	Non-yellowing. Universal, it increases chemical-physical characteristics.
ALTERNATIVE THINNERS	DK128	Medium quickness evaporation.
	DK110	Slow-Medium quickness evaporation.

PACKETS	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions