

100% PURE SINE WAVE HOME INVERTER

USER'S MANUAL

SOLAR INVERTER

4KW/6KW

The software supports installation on Windows systems. Scan the QR code for download or visit the website for downloading: https://sw.mustpower.com



Scan QR code for manual



Appliances











PC

TV

Airconditioning

Fridge

Washing machine

TABLE OF CONTENTS

ABOUT THIS MANUAL	1
Notice	1
Purpose	1
Scope	1
SAFETY INSTRUCTIONS	1
INTRODUCTION	2
Features	2
Basic System Architecture	2
Product Overview	3
INSTALLATION	4
Unpacking and Inspection	4
Preparation	4
Mounting the Unit	4
Battery Connection	5
AC Input/ Output Connection	6
PV Connection	8
Final Assembly	10
Communication Connection	11
Dry Contact Signal	11
OPERATION	12
Power ON/OFF	12
Operation and Display Panel	12
LCD Display Icons	13
LCD Setting	15
Fault Reference Code	21
Warning Indicator	22
Operating Mode Description	23
Display Setting	24
SPECIFICATIONS	24
Table 1 Line Mode Specifications	24
Table 2 Inverter Mode Specifications	25
Table 3 Charge Mode Specifications	26
Table 4 General Specifications	27
TROUBLE SHOOTING	28

ABOUT THIS MANUAL

Notice

The purchased products, services and features are stipulated by the contract made between supplier and the customer. All or part of the products, services and features described in this document may not be within the purchase scope or the usage scope.

Unless otherwise specified in the contract, all statements, information, and recommendations in this document are provided "AS IS" without warranties, guarantees or representations of any kind, either express or implied. The information in this document is subject to change without notice. Every effort has been made in the preparation of this document to ensure accuracy of the contents, but all statements, information, and recommendations in this document do not constitute a warranty of any kind, express or implied.

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

The following cases are not within the scope of warranty

- 1. Out of warranty.
- 2. Series number was changed or lost.
- 3. Battery capacity was declined or external damaged.
- 4. Inverter was damaged caused of transport shift, remissness, ect external factor
- 5. Inverter was damaged caused of irresistible natural disasters.
- 6. Not in accordance with the electrical power supply conditions or operate environment caused damage.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- Before using the unit, read all instructions and cautionary markings on the unit the batteries and all appropriate sections of this manual.
- CAUTION --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** --Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses (1 piece of 150A, 63VDC for 6KW and 1 piece of 200A, 63VDC for 4KW) are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS- This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. Warning!! Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

Pure sine wave inverter

Configurable input voltage range for home appliances and personal computers via LCD setting

Configurable battery charging current based on applications via LCD setting

Configurable AC/Solar Charger priority via LCD setting

Compatible to mains voltage or generator power

Auto restart while AC is recovering

Overload/ Over temperature/ short circuit protection

Smart battery charger design for optimized battery performance

Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

Generator or Utility.

PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

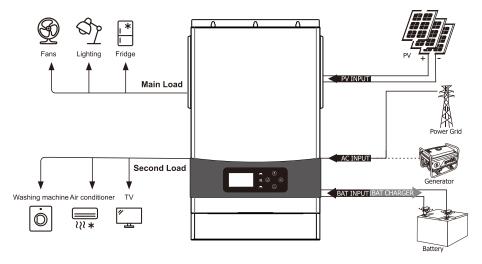
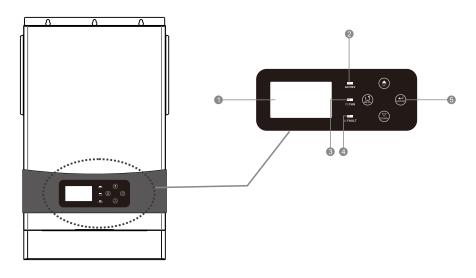
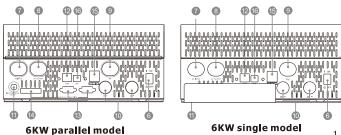
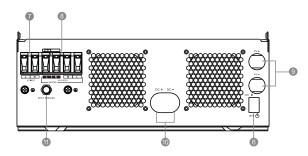


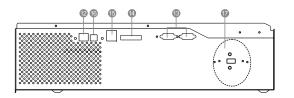
Figure 1 Hybrid Power System

Product Overview









- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input
- 10. Battery input
- 11. Circuit breaker
- 12. RS485 communication port
- 13. Parallel communication port (only for parallel model)
- 14. Current sharing terminal
- 15. Dry contact
- 16. USB
- 17. USB WIFI

INSTALLATION

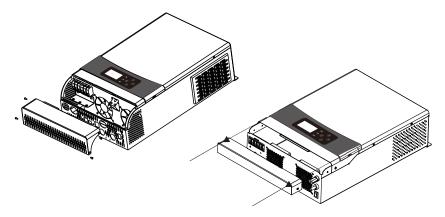
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

The unit x 1 User manual x 1 USB cable x 1

Preparation

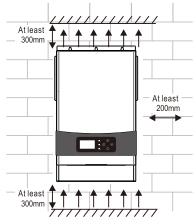
Before connecting all wirings, please take off bottom cover by removing two or four screws as shown below.



Mounting the Unit

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 200 mm to the side and approx. 300 mm above and below the unit.
- The ambient temperature should be between 0°c and 55°c to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires





SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel. **WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

Ring terminal:



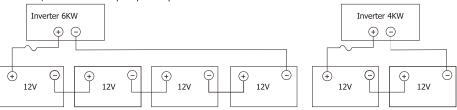


Recommended battery cable and terminal size:

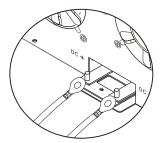
Typical			G-1:1	Ring Terminal		Torque Value
Model Typical Amperage	Wire Size	Cable mm ² (each)	Dimensions			
	(each)		(6	D(mm)	L(mm)	Value
4KW	165A	2*4AWG	25	8.4	33.2	
6KW	124A	1*2AWG	38	8.4	39.2	5Nm
J OKW	124A	2*4AWG	25	8.4	33.2	

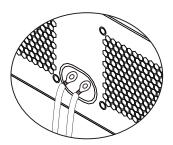
Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for 6KW model; at least 100Ah capacity battery for 4KW.



3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.







WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!**Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 30A for 4KW,40A for 6KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT-misconnect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

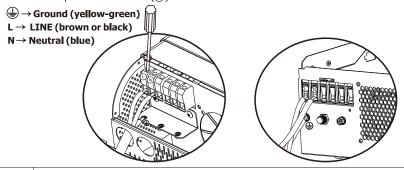
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6KW DC48V	8 AWG	1.4~ 1.6Nm
4KW DC24V	12 AWG	1.2~ 1.6Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3mm.
- Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure
 to connect PE protective conductor (♠) first.





WARNING:

Be sure to that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (
) first.

This inverter is equipped with dual-output. There are four terminals (L1/N1,L2/N2) available on output port. It is to set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details.

 \bigoplus \rightarrow Ground (yellow-green)

L1-> LINE(brown or black)

N1-> Neutral(blue)

L2-> LINE(brown or black)

N2-> Neutral(blue)

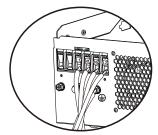
 \bigoplus \rightarrow Ground (yellow-green)

L1-> LINE(brown or black)

N1-> Neutral(blue)

L2-> LINE(brown or black)

N2-> Neutral(blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will be trigger overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
6KW DC48V	27A	10AWG	1.2 ~ 1.6 Nm
4KW DC24V	18A	12AWG	1.2 ~ 1.6 NIII

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. start-up voltage.
- 3. Max. Power Voltage (Vmpp) of PV modules should be close to best Vmp of inverter or within Vmp range to get best performance. If one PV module can not meet this requirement, it's necessary to have several PV modules in series connection. Refer to below table.

Note: * Vmp: panel max power point voltage.

The PV charging efficiency is maximized while PV system voltage is close to Best Vmp.

Maximum PV module numbers in Series: Vmpp of PV module*X pcs = Best Vmp of Inverter or Vmp range **PV module numbers in Parallel:** Max. charging current of inverter/Impp

Total PV module numbers=maximum PV module numbers in series*PV module numbers in parallel

Solar Charging Mode					
INVERTER MODEL 4KW DC24V 6KW DC48V					
Max. PV Array Open Circuit Voltage	500Vdc max (single model) /450Vdc max (parallel model)				
PV Array MPPT Voltage Range	90~430Vdc 120~430Vdc				
MPPT Number	1				

Recommended PV module configuration

	Total solar input power	Solar input	Q'ty of modules
	1980W	6 pieces in series	6 pcs
	2640W	8 pieces in series	8 pcs
PV Module Spec (reference)	3300W	5pieces in series 2 strings in parallel	10 pcs
Maximum Power (Pmaxl): 330W Max. Power Voltage Vmpp(V):38.70V Max. Power Current Impp(A):8.54A Open Circuit Voltage Voc(V):46.1V Short Circuit Current Isc(A):9.17A	3960W	6pieces in series 2 strings in parallel	12pcs
	4620W	7pieces in series 2 strings in parallel	14pcs
	5280W	8pieces in series 2 strings in parallel	16pcs
	5940W	9pieces in series 2 strings in parallel	18pcs

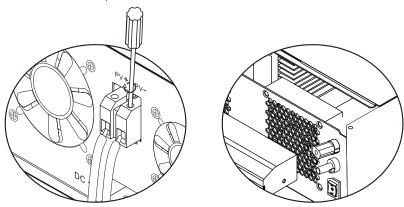
module one:

Please follow below steps to implement PV different modules connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors
- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



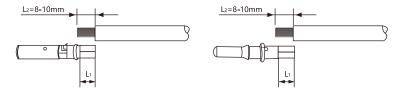
3. Make sure the wires are securely connected.



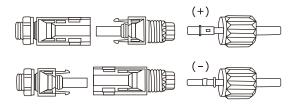
module two:

Connecting DC Input Power Cables

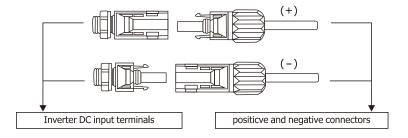
- 1. Remove cable glands from the positive and negative connectors.
- 2. Take out metal terminals from accessory package, Wiring as illustrated in image.



- 3.Insert the positive and negative power cables into corresponding cable glands.
- 4.Insert the stripped positive and negative power cables into the positive and negative metal terminals respectively and crimp them using a clamping tool. Ensure that the cables are crimped until they cannot be pulled out by force less than 400 N, as shown in image.

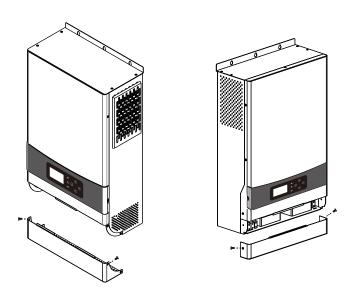


5.Insert the positive and negative connectors into corresponding DC input terminals of the Inverter until you hear a "click" sound.



Final Assembly

After connecting all wirings, please put bottom cover back by screwing two or four screws as shown below.



Communication Connection

Please use supplied communication cable to connect inverter and PC. Download the software by link on the first page of this manual into computer and follow on screen instruction to install the monitoring software.

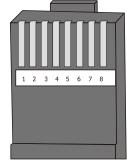
For the detailed software operation, please consult the seller if you have any questions.

WARNING: It's forbidden to use network cable as the communication cable to directly communicate with the PC port. Otherwise, the internal components of the controller will be damaged.

WARNING: RJ45 interface is only suitable for the use of the company's supporting products or professional operation.

Below chart show RJ45 Pins definition

Pin	Definition
1	RS-485-B
2	RS-485-A
3	GND
4	CANH
5	CANL
6	
7	
8	

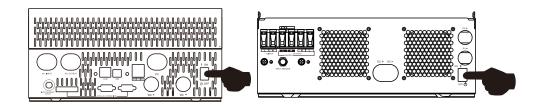


Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit status	Condition			Dry contact p	ort: NCCNO
				NC&C	NO&C
Power Off	Unit is off and	no output is po	owered.	Close	Open
	output is pow	output is powered from Utility			Open
	Output is powered	Program 01 set as utility	Battery voltage <low dc="" td="" voltage<="" warning=""><td>Open</td><td>Close</td></low>	Open	Close
Power On	from Battery or Solar.		Battery voltage>Setting value in Program 21 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU,	Battery voltage <setting in<br="" value="">Program 20</setting>	Open	Close
		SUB, solar first	Battery voltage>Setting value in Program 21 or battery charging reaches floating stage	Close	Open

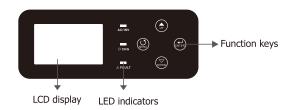
OPERATION Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the bottom of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



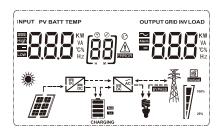
LED Indicator

LED Indicator			Messages
AC/INV	Green	Solid On	Output is powered by grid in Line mode.
AC/ INV	Green	Flashing	Output is powered by battery or PV in battery mode.
● CHG	Yellow	Flashing	Battery is charging or discharging.
∧ FAULT	U.T. Dod		Fault occurs in the inverter.
// FAULI	Red	Flashing	Warning condition occurs in the inverter.

Function Keys

Function Keys	Description
MENU	Enter reset mode or setting mode go to previous selection.
UP	Increase the setting data.
DOWN	Decrease the setting data.
ENTER Enter setting mode and Confirm the selection in setting mode go to	
CNICK	selection or exit the reset mode.

LCD Display Icons



Icon	Function description			
Input Source In	formation and Output Information			
\sim	Iindicates the AC information			
	Indicates the DC information			
KW VA 'C% Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current. Indicate output voltage, output frequency, load in VA, load in Watt and discharging current.			
Configuration Program and Fault Information				
[8 <u>8</u>]	Indicates the setting programs			
	Indicates the warning and fault codes.			
88	Warning:			
Battery Information				
■ SIA	Indicates battony level by 0, 249%, 25, 400%, 50, 749%, and 75, 1009% in battony mode and			

	SLA
CHAR	GING

Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode/Constant Voltage mode	<2V/cell	4 bars will flash in turns
	2v/cell~2.083v/cell	Bottom bar will be on and the other three
		bars will flash in turns.
	2.083v/cell~2.167v/cell	Bottom two bars will be on and the other
		two bars will flash in turns.
	>2.167V/cell	Bottom three bars will be on and the top bar
		will flash.
Batteries are fully charged.		4 bars will be on.

In battery mode, it	will present ba	attery capa	city.				
Load Percentage		Battery Voltage		LCD Display			
Load >50%		<1.717V/cell					
		1.717V/cell~1.8V/cell					
		1.8V/cell~1.883V/cell					
		>1.883 V/cell					
50%> Load>20%		<1.817V/cell					
		1.817V/cell~1.9V/cell					
		1.9 V/cell ~1.983V/cell					
		>1.983 V/cell					
		<1.867V/cell					
		1.867V/cell~1.95V/cell					
Load<20%		1.95V/cell~2.033V/cell					
		>2.033 V/cell					
Load Information	1	1					
OverLoad	Indicates overload.						
100%	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.						
	0%~24%		25%~49%	50%~74%	75%~100%		
			[,/	[•]	[/		
Mode Operation 1	Information						
*	Indicates unit connects to the mains.						
	Indicates unit connects to the PV panel.						
BYPASS	Indicates load is supplied by utility power.						
DC DC	Indicates the solar charger circuit is working.						
ÃĈ	Indicates the DC/AC inverter circuit is working.						
Mute Operation	1						
	1	Indicates unit alarm is disabled.					